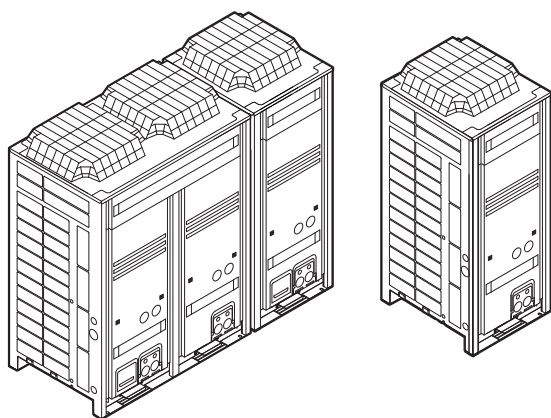


Installation and operation manual



CO₂ ZEAS outdoor unit and capacity up unit



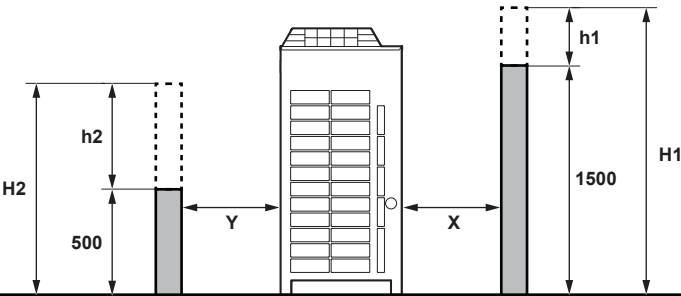
LREN8A▲Y1B▼
LREN10A▲Y1B▼
LREN12A▲Y1B▼

LRNUN5A▲Y1▼

▲ = 1, 2, 3, ..., 9
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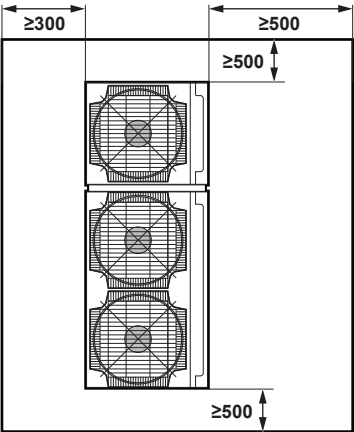
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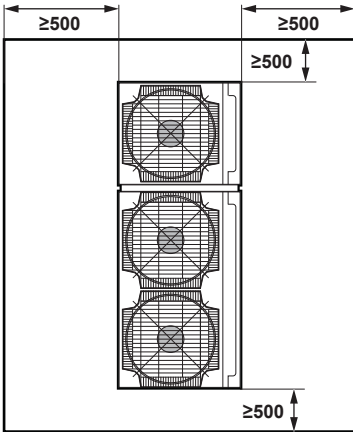


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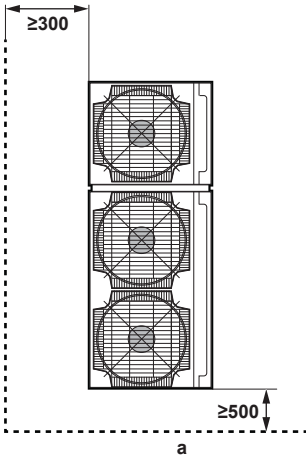
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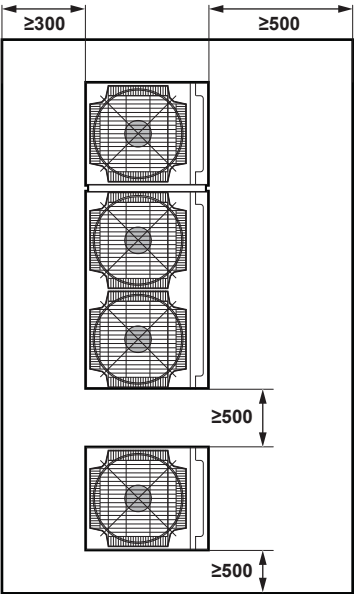


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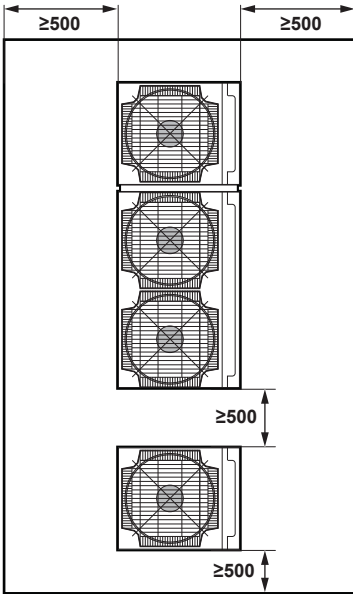


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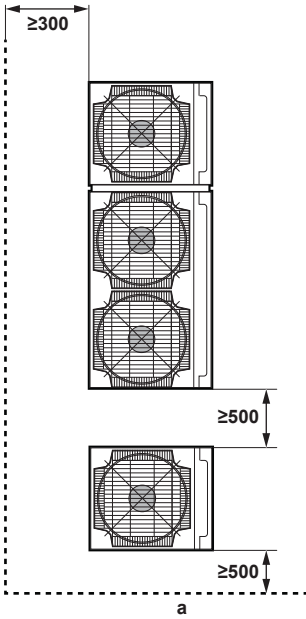


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1 About the documentation

1 About the documentation

1.1 About this document

In this documentation, the term "indoor units" is used for refrigeration units, unless mentioned otherwise.

Target audience

Authorised installers + end users



INFORMATION

This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons.

Documentation set

This document is part of a documentation set. The complete set consists of:

• General safety precautions:

- Safety instructions that you must read before installing
- Format: Paper (in the box of the outdoor unit)

• Installation and operation manual of the outdoor unit:

- Installation and operation instructions
- Format: Paper (in the box of the outdoor unit)

• Installer and user reference guide of the outdoor unit:

- Preparation of the installation, reference data, ...
- Detailed step-by-step instructions and background information for basic and advanced usage
- Format: Digital files on <https://www.daikin.eu>. Use the search function 🔍 to find your model.

• CO₂ ZEAS heat recovery connection instruction:

- Preparation of the installation, reference data, ...
- Format: Digital files on <https://www.daikin.eu>. Use the search function 🔍 to find your model.

The latest revision of the supplied documentation is published on the regional Daikin website and is available via your dealer.

The original instructions are written in English. All other languages are translations of the original instructions.

Technical engineering data

- A **subset** of the latest technical data is available on the regional Daikin website (publicly accessible).
- The **full set** of the latest technical data is available on the Daikin Business Portal (authentication required).

2 Specific installer safety instructions

Always observe the following safety instructions and regulations.

General installation requirements



WARNING

- Install all necessary countermeasures in case of refrigerant leakage according to standard EN378 (see "[12.1.3 Additional installation site requirements for CO₂ refrigerant](#)" ▶ 17).
- Install a CO₂ leak detector (field supply) in every room with refrigerant piping, showcases or blower coils, and - if present - enable the function for refrigerant leak detection (see the installation manual of the indoor units).



WARNING

Make sure installation, servicing, maintenance, repair and applied materials follow the instructions from Daikin (including all documents listed in "Documentation set") and, in addition, comply with applicable legislation and are performed by qualified persons only. In Europe and areas where IEC standards apply, EN/IEC 60335-2-40 is the applicable standard.



CAUTION

Do NOT insert fingers, rods or other objects into the air inlet or outlet. When the fan is rotating at high speed, it will cause injury.

About the box (see "[10 About the box](#)" ▶ 12)



WARNING

A CO₂ detector is ALWAYS recommended during storage and transport.



WARNING

Tear apart and throw away plastic packaging bags so that nobody, especially children, can play with them. **Possible consequence:** suffocation.



CAUTION

To avoid injury, do NOT touch the air inlet or aluminium fins of the unit.



WARNING

Do NOT use the middle opening of the outdoor unit to attach the belts.

ALWAYS use the outer openings.



WARNING

Do NOT use the outer left opening of the outdoor unit for lifting the unit with a forklift.

About the unit and options (see "[11 About the units and options](#)" ▶ 14)



WARNING

ONLY the refrigeration parts that are also designed to work with R744 (CO₂) shall be connected to the system.

Unit installation (see "[12 Unit installation](#)" ▶ 17)



DANGER: RISK OF BURNING/SCALDING



DANGER: RISK OF ELECTROCUTION



WARNING

Follow the service space dimensions in this manual to install the unit correctly. See "[12.1.1 Installation site requirements of the outdoor unit](#)" ▶ 17.



WARNING

Fix the unit correctly. For instructions, see "[12 Unit installation](#)" ▶ 17.



WARNING

Fixing method of the outdoor unit MUST be in accordance with the instructions from this manual. See "[12.3 Mounting the outdoor unit](#)" ▶ 20.



WARNING

- Install all necessary countermeasures in case of refrigerant leakage according to standard EN378 (see "12.1.3 Additional installation site requirements for CO₂ refrigerant" [p 17]).
- Install a CO₂ leak detector (field supply) in every room with refrigerant piping, showcases or blower coils, and - if present - enable the function for refrigerant leak detection (see the installation manual of the indoor units).



WARNING

In case of mechanical ventilation, take care the ventilated air is exhausted to the outdoor space and NOT into another closed area.



WARNING

When using safety shut-off valves, make sure to install measures such as a bypassing piping with a pressure relief valve (from liquid pipe to gas pipe). When the safety shut-off valves close and no measures are installed, increased pressure may damage the liquid piping.



WARNING

Install the unit ONLY in locations where the doors of the occupied space are NOT tight fitting.



CAUTION

Appliance NOT accessible to the general public, install it in a secured area, protected from easy access.

The equipment meets the requirements for commercial and light-industrial locations when professionally installed and maintained.



CAUTION

This equipment is NOT intended for use in residential locations and will NOT guarantee to provide adequate protection to radio reception in such locations.



CAUTION

If the safety valve operates inside the unit, CO₂ gas may concentrate inside the casing of the outdoor unit. Therefore, you should ALWAYS take a distance for your own safety. You can close the outdoor unit if your portable CO₂ detector confirmed that the concentration of CO₂ is at an acceptable level. For example, if 7 kg CO₂ is released inside the casing, it takes around 5 minutes until the concentration of CO₂ is low enough.

Piping installation (see "13 Piping installation" [p 21])



DANGER: RISK OF BURNING/SCALDING



WARNING

The unit contains small amounts of refrigerant R744.



WARNING

Any gas or oil remaining inside the stop valve may blow off the spun piping.

If these instructions are NOT followed correctly it may result in property damage or personal injury, which may be serious depending on the circumstances.



WARNING



NEVER remove the spun piping by brazing.

Any gas or oil remaining inside the stop valve may blow off the spun piping.



WARNING

When stop valves are closed during service, the pressure of the closed circuit will increase due to high ambient temperature. Make sure the pressure is kept below the design pressure.



WARNING

ONLY connect the outdoor unit to showcases or blower coils with a design pressure:

- At the high pressure side (liquid side) of 90 bar gauge.
- At the low pressure side (gas side) of 60 bar gauge (is possible with safety valve at field gas piping).



WARNING

- ONLY use R744 (CO₂) as refrigerant. Other substances may cause explosions and accidents.
- When installing, charging refrigerant, maintaining or performing service, ALWAYS use personal protective equipment, such as safety shoes, safety gloves and safety glasses.
- If the unit is installed indoors (for example, in a machine room), ALWAYS use a portable CO₂ detector.
- If the front panel is open, ALWAYS beware of the rotating fan. The fan will continue rotating for a while, even after the power switch has been turned off.



WARNING

- Use K65 or equivalent piping for high-pressure applications with a working pressure of 90 bar gauge.
- Use K65 or equivalent unions and fittings approved for a working pressure of 90 bar gauge.
- ONLY brazing is allowed to connect pipes. No other types of connections are allowed.
- Expanding pipes is NOT allowed.



WARNING

Serious injury and/or damage can result from the blow-off of the liquid receiver safety valve (see "19.1 Piping diagram: Outdoor unit" [p 48]):

- NEVER service the unit when the pressure at the liquid receiver is higher than the set pressure of the liquid receiver safety valve (90 bar gauge $\pm 3\%$). If this safety valve releases refrigerant, it can cause serious injury and/or damage.
- If the pressure > set pressure, ALWAYS discharge from pressure relief devices before servicing.
- It is recommended to install and secure blow-off piping to the safety valve.
- ONLY alter the safety valve if the refrigerant has been removed.



WARNING

All installed safety valves MUST ventilate to the outdoor space and NOT into a closed area.

2 Specific installer safety instructions



WARNING

Install safety valves in a proper way according to the applicable national regulation.



WARNING

To ensure that the safety valve(s) and the changeover valve are properly reinstalled, a leak test is mandatory.



WARNING

Before putting the system into service, check if all field supplied components or indoor units comply with pressure test specifications of EN378-2. If you are not sure, it is recommended to perform the test below.



CAUTION

When installing a safety valve, ALWAYS add enough support to the valve. An activated safety valve is under high pressure. If not installed securely, the safety valve may cause damage to the piping or the unit.



CAUTION

Do NOT open the stop valve until you have measured the insulation resistance of the main power supply circuit.



CAUTION

ALWAYS use nitrogen gas for leak tests.



CAUTION

ALWAYS use K65 T-joints for refrigerant branching.



CAUTION

Install the refrigerant piping or components in a position where they are unlikely to be exposed to any substance which may corrode components containing refrigerant, unless the components are constructed of materials that are inherently resistant to corrosion or are suitably protected against corrosion.

Electrical installation (see "14 Electrical installation" ▶ 31)



DANGER: RISK OF ELECTROCUTION



WARNING

Electrical wiring MUST be in accordance with the instructions from:

- This manual. See "14 Electrical installation" ▶ 31].
- The wiring diagram of the outdoor unit, which is delivered with the unit, located on the inside of the top plate. For a translation of its legend, see "19.3 Wiring diagram: Outdoor unit" ▶ 50].



WARNING

Provide adequate measures to prevent that the unit can be used as a shelter by small animals. Small animals that make contact with electrical parts can cause malfunctions, smoke or fire.



WARNING

- If the power supply has a missing or wrong N-phase, equipment might break down.
- Establish proper earthing. Do NOT earth the unit to a utility pipe, surge absorber, or telephone earth. Incomplete earthing may cause electrical shocks.
- Install the required fuses or circuit breakers.
- Secure the electrical wiring with cable ties so that the cables do NOT come in contact with sharp edges or piping, particularly on the high-pressure side.
- Do NOT use taped wires, extension cords, or connections from a star system. They can cause overheating, electrical shocks or fire.
- Do NOT install a phase advancing capacitor, because this unit is equipped with an inverter. A phase advancing capacitor will reduce performance and may cause accidents.



WARNING

- All wiring MUST be performed by an authorised electrician and MUST comply with the applicable national wiring regulation.
- Make electrical connections to the fixed wiring.
- All components procured on-site and all electrical construction MUST comply with the applicable legislation.



WARNING

If NOT factory installed, a main switch or other means for disconnection, having a contact separation in all poles providing full disconnection under overvoltage category III condition, MUST be installed in the fixed wiring.



WARNING

ALWAYS use multicore cable for power supply cables.



WARNING

Use an all-pole disconnection type breaker with at least 3 mm between the contact point gaps that provides full disconnection under overvoltage category III.



WARNING

If the supply cord is damaged, it MUST be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.



CAUTION

This equipment is NOT intended for use in residential locations and will NOT guarantee to provide adequate protection to radio reception in such locations.

Charging refrigerant (see "15 Charging refrigerant" ▶ 39)



WARNING

Charging of refrigerant MUST be in accordance with the instructions from this manual. See "15 Charging refrigerant" ▶ 39].



WARNING

- ONLY use R744 (CO₂) as refrigerant. Other substances may cause explosions and accidents.
- When installing, charging refrigerant, maintaining or performing service, ALWAYS use personal protective equipment, such as safety shoes, safety gloves and safety glasses.
- If the unit is installed indoors (for example, in a machine room), ALWAYS use a portable CO₂ detector.
- If the front panel is open, ALWAYS beware of the rotating fan. The fan will continue rotating for a while, even after the power switch has been turned off.



WARNING

After charging refrigerant, keep the power supply and operation switch of the outdoor unit ON to avoid a pressure increase on the low pressure (suction piping) side and to avoid pressure increase on the pressure side of the liquid receiver.



CAUTION

A vacuumed system will be under triple point. To avoid solid ice, ALWAYS start charging with R744 in vapour state. When the triple point is reached (5.2 bar absolute pressure or 4.2 bar gauge pressure), you may continue charging with R744 in liquid state.



CAUTION

Do NOT charge liquid refrigerant directly to a gas line. Liquid compression could cause compressor operation failure.

Configuration (see "16 Configuration" ▶ 40)



DANGER: RISK OF ELECTROCUTION



WARNING

If any part of system is already (accidentally) powered on, setting [2-21] on the outdoor unit can be set to value 1 to open the expansion valves (Y1E, Y2E, Y7E, Y8E, Y15E).

Commissioning (see "17 Commissioning" ▶ 42)



WARNING

Commissioning MUST be in accordance with the instructions from this manual. See "17 Commissioning" ▶ 42.



CAUTION

Do NOT perform the test operation while working on the indoor unit(s).

When performing the test operation, NOT ONLY the outdoor unit, but the connected indoor unit will operate as well. Working on an indoor unit while performing a test operation is dangerous.



CAUTION

ALWAYS turn off the operation switch BEFORE turning off the power supply.



CAUTION

After the refrigerant is fully charged, do NOT turn off the operation switch and power supply of the outdoor unit. This prevents the safety valve actuation due to an increase in internal pressure under high ambient temperature conditions.

When internal pressure rises, the outdoor unit can operate by itself to reduce the internal pressure, even if no indoor unit is operating.

For the user

3 User safety instructions

Always observe the following safety instructions and regulations.

3.1 General



WARNING

If you are NOT sure how to operate the unit, contact your installer.



WARNING

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction

concerning use of the appliance in a safe way and understand the hazards involved.

Children SHALL NOT play with the appliance.

Cleaning and user maintenance SHALL NOT be made by children without supervision.



WARNING

To prevent electrical shocks or fire:

- Do NOT rinse the unit.
- Do NOT operate the unit with wet hands.
- Do NOT place any objects containing water on the unit.

3 User safety instructions

CAUTION

- Do NOT place any objects or equipment on top of the unit.
- Do NOT sit, climb or stand on the unit.

- Units are marked with the following symbol:



This means that electrical and electronic products may NOT be mixed with unsorted household waste. Do NOT try to dismantle the system yourself: dismantling the system, treatment of the refrigerant, of oil and of other parts MUST be done by an authorised installer and MUST comply with applicable legislation.

Units MUST be treated at a specialised treatment facility for reuse, recycling and recovery. By ensuring this product is disposed of correctly, you will help to prevent potential negative consequences for the environment and human health. For more information, contact your installer or local authority.

- Batteries are marked with the following symbol:



This means that the batteries may NOT be mixed with unsorted household waste. If a chemical symbol is printed beneath the symbol, this chemical symbol means that the battery contains a heavy metal above a certain concentration.

Possible chemical symbols are: Pb: lead (>0.004%).

Waste batteries MUST be treated at a specialised treatment facility for reuse. By ensuring waste batteries are disposed of correctly, you will help to prevent potential negative consequences for the environment and human health.

3.2 Instructions for safe operation

WARNING

This unit contains electrical and hot parts.

WARNING

Before operating the unit, be sure the installation has been carried out correctly by an installer.

WARNING: FLAMMABLE MATERIAL

Do NOT place a flammable spray bottle near the unit and do NOT use sprays near the unit. **Possible consequence:** fire.

CAUTION

If this unit is installed indoors, it must ALWAYS be equipped with an electrically powered safety measure such as a CO₂ refrigerant leak detector

(field supply). In order to be effective, the unit must ALWAYS be electrically powered after installation.

If for any reason the CO₂ refrigerant leak detector is powered OFF, ALWAYS use a portable CO₂ detector.

CAUTION

- NEVER touch the internal parts of the controller.
- Do NOT remove the front panel. Some parts inside are dangerous to touch and appliance problems may happen. For checking and adjusting the internal parts, contact your dealer.

CAUTION

It is unhealthy to expose your body to the air flow for a long time.

CAUTION

To avoid oxygen deficiency, ventilate the room sufficiently if equipment with burner is used together with the system.

CAUTION

Do NOT operate the system when using a room fumigation-type insecticide. Chemicals could collect in the unit, and endanger the health of people who are hypersensitive to chemicals.

CAUTION

NEVER expose little children, plants or animals directly to the airflow.

About the system (see "[4 About the system](#)" [p 10])

WARNING

Do NOT modify, disassemble, remove, reinstall or repair the unit yourself as incorrect dismantling or installation may cause an electrical shock or fire. Contact your dealer.

Maintenance and service (see "6 Maintenance and service" [p 10])

DANGER: RISK OF ELECTROCUTION

To clean showcases or blower coils, stop operation and turn OFF all power supplies. **Possible consequence:** electrical shock and injury.

WARNING: **System contains refrigerant under very high pressure.**

The system **MUST** be serviced by qualified persons **ONLY**.

WARNING

NEVER replace a fuse with a fuse of a wrong ampere ratings or other wires when a fuse blows out. Use of wire or copper wire may cause the unit to break down or cause a fire.

WARNING

Be careful with ladders when working in high places.

WARNING

Do NOT let the indoor unit get wet. **Possible consequence:** Electrical shock or fire.

CAUTION

Do NOT insert fingers, rods or other objects into the air inlet or outlet. When the fan is rotating at high speed, it will cause injury.

CAUTION: Pay attention to the fan!

It is dangerous to inspect the unit while the fan is running.

Make sure to turn OFF the main switch before executing any maintenance task.

CAUTION

After a long use, check the unit stand and fitting for damage. If damaged, the unit may fall and result in injury.

CAUTION

Before accessing terminal devices, make sure to interrupt all power supply.

About the refrigerant (see "6.1 About the refrigerant" [p 10])

WARNING

- Do NOT pierce or burn refrigerant cycle parts.
- Be aware that the refrigerant inside the system is odourless.

WARNING

The R744 refrigerant (CO₂) inside the unit is odourless, non-flammable and normally does NOT leak.

If the unit is installed indoors, ALWAYS install a CO₂ detector according to the specifications of standard EN378.

If the refrigerant leaks in high concentrations in the room, it may have negative effects on its occupants such as asphyxiation and carbon dioxide poisoning. Ventilate the room and contact the dealer where you purchased the unit.

Do NOT use the unit until a service person confirms that the part from which the refrigerant leaked has been repaired.

Recommended maintenance and inspection (see "6.2 Recommended maintenance and inspection" [p 11])

WARNING

Do NOT modify, disassemble, remove, reinstall or repair the unit yourself as incorrect dismantling or installation may cause an electrical shock or fire. Contact your dealer.

Troubleshooting (see "7 Troubleshooting" [p 11])

WARNING

Stop operation and shut OFF the power if anything unusual occurs (burning smells etc.).

Leaving the unit running under such circumstances may cause breakage, electrical shock or fire. Contact your dealer.

4 About the system

4 About the system



WARNING

Do NOT modify, disassemble, remove, reinstall or repair the unit yourself as incorrect dismantling or installation may cause an electrical shock or fire. Contact your dealer.



NOTICE

Do NOT use the system for other purposes. In order to avoid any quality deterioration, do NOT use the unit for cooling precision instruments or works of art.



NOTICE

Do NOT use the system for cooling water. It may freeze.



NOTICE

For future modifications or expansions of your system:

A full overview of allowable combinations (for future system extensions) is available in technical engineering data and should be consulted. Contact your installer to receive more information and professional advice.



NOTICE

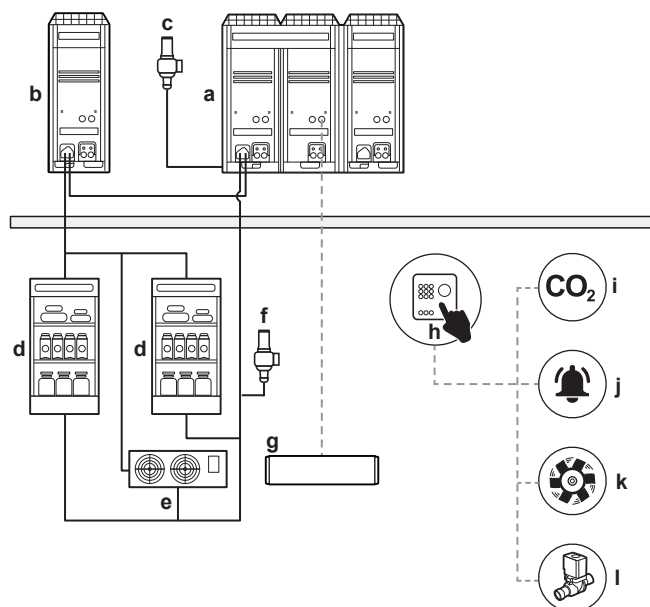
Do NOT place objects that should NOT get wet below the unit. Condensation on the unit or refrigerant pipes, or drain blockage may cause dripping. **Possible consequence:** Objects under the unit can get dirty or damaged.

4.1 System layout



INFORMATION

The following figure is an example and may NOT completely match your system layout.



- a Main outdoor unit (LREN*)
- b Capacity up unit (LRNUN5*): only in combination with LREN12*
- c Safety valve (accessory bag)
- d Indoor unit for refrigeration (showcase) (field supply)
- e Indoor unit for refrigeration (blower coil) (field supply)
- f Safety valve (field supply)
- g Communication box (BRR9B1V1)
- h CO₂ control panel (field supply)
- i CO₂ detector (field supply)
- j CO₂ alarm (field supply)
- k CO₂ ventilator (field supply)
- l Shut off valve (field supply)

5 Operation

5.1 Operation modes

The system allows for only one operation mode: refrigeration.

5.2 Operation range

Use the system in the following temperature ranges for safe and effective operation.

Temperature type		Temperature range
Outdoor temperature ^(a)		-20~43°C DB
Evaporation temperature	Low temperature	-40~-20°C DB
	Medium temperature	-20~5°C DB

^(a) For low load restrictions, see 'Constraints for refrigeration' in the Installer and user reference guide.

5.3 Field piping pressure

Always keep the following field piping pressure in mind:

Piping	Field piping pressure
Gas	90 bar gauge
Liquid	90 bar gauge

6 Maintenance and service



WARNING

NEVER replace a fuse with a fuse of a wrong ampere ratings or other wires when a fuse blows out. Use of wire or copper wire may cause the unit to break down or cause a fire.



CAUTION: Pay attention to the fan!

It is dangerous to inspect the unit while the fan is running.

Make sure to turn OFF the main switch before executing any maintenance task.



CAUTION

Do NOT insert fingers, rods or other objects into the air inlet or outlet. Do NOT remove the fan guard. When the fan is rotating at high speed, it will cause injury.



CAUTION

After a long use, check the unit stand and fitting for damage. If damaged, the unit may fall and result in injury.



NOTICE

NEVER inspect or service the unit by yourself. Ask a qualified service person to perform this work.



NOTICE

Do NOT wipe the controller operation panel with benzine, thinner, chemical dust cloth, etc. The panel may get discoloured or the coating peeled off. If it is heavily dirty, soak a cloth in water-diluted neutral detergent, squeeze it well and wipe the panel clean. Wipe it with another dry cloth.

6.1 About the refrigerant

This product contains refrigerant gases.

Refrigerant type: R744 (CO₂)

**WARNING**

- Do NOT pierce or burn refrigerant cycle parts.
- Be aware that the refrigerant inside the system is odourless.

**WARNING**

The R744 refrigerant (CO₂) inside the unit is odourless, non-flammable and normally does NOT leak.

If the unit is installed indoors, ALWAYS install a CO₂ detector according to the specifications of standard EN378.

If the refrigerant leaks in high concentrations in the room, it may have negative effects on its occupants such as asphyxiation and carbon dioxide poisoning. Ventilate the room and contact the dealer where you purchased the unit.

Do NOT use the unit until a service person confirms that the part from which the refrigerant leaked has been repaired.

6.2 Recommended maintenance and inspection

Since dust collects when using the unit for several years, performance of the unit will deteriorate to some extent. As taking apart and cleaning interiors of units requires technical expertise and in order to ensure the best possible maintenance of your units, we recommend to enter into a maintenance and inspection contract on top of normal maintenance activities. Our network of dealers has access to a permanent stock of essential components in order to keep your unit in operation as long as possible. Contact your dealer for more information.

When asking your dealer for an intervention, always state:

- The complete model name of the unit.
- The manufacturing number (stated on the nameplate of the unit).
- The installation date.
- The symptoms or malfunction, and details of the defect.

**WARNING**

Do NOT modify, disassemble, remove, reinstall or repair the unit yourself as incorrect dismantling or installation may cause an electrical shock or fire. Contact your dealer.

7 Troubleshooting

If system malfunctions are likely to degrade the articles in the room/showcase, you can ask your installer to install an alarm (example: lamp). For more information, contact your installer.

If one of the following malfunctions occurs, take the measures shown below and contact your dealer.

**WARNING**

Stop operation and shut OFF the power if anything unusual occurs (burning smells etc.).

Leaving the unit running under such circumstances may cause breakage, electrical shock or fire. Contact your dealer.

The system MUST be repaired by a qualified service person.

Malfunction	Measure
A safety device such as a fuse, a breaker or an earth leakage breaker frequently actuates or the ON/OFF switch does NOT work properly.	Contact your dealer or installer.

Malfunction	Measure
Water (other than defrost water) leaks from the unit.	Stop the operation.
The operation switch does NOT work well.	Turn OFF the power supply.
The user interface display indicates the unit number, the operation lamp flashes and the malfunction code appears.	Notify your installer and report the malfunction code.
The safety valve has opened.	<ol style="list-style-type: none"> 1 Stop the operation. 2 Turn OFF the power supply. 3 Inform your installer.

If the system does NOT operate properly except for the above mentioned cases and none of the above mentioned malfunctions is evident, investigate the system in accordance with the following procedures.

Malfunction	Measure
If the system does not operate at all.	<ul style="list-style-type: none"> Check if there is no power failure. Wait until power is restored. If power failure occurs during operation, the system automatically restarts immediately after the power is restored. Check if no fuse has blown or breaker is activated. Change the fuse or reset the breaker if necessary.
The system stops immediately after starting operation.	<ul style="list-style-type: none"> Check if air inlet or outlet of outdoor or indoor unit is not blocked by obstacles. Remove any obstacles and make sure the air can flow freely.
The system operates but cooling is insufficient. (for refrigerator and freezer indoor units)	<ul style="list-style-type: none"> Check if air inlet or outlet of outdoor or indoor unit is not blocked by obstacles. Remove any obstacles and make sure the air can flow freely. Check if the indoor unit is not frosted up. Defrost the unit manually, or shorten the defrost operation cycle. Check if there are not too many articles inside the room/showcase. Remove a couple of articles. Check if there is smooth air circulation inside the room/showcase. Reorganise the articles inside the room/showcase. Check if there is not too much dust on the outdoor unit heat exchanger. Remove the dust with a brush or vacuum cleaner, without using water. If necessary, consult your dealer. Check if there is cold air leaking outside of the room/showcase. Stop the air from leaking outside. Check if you did not set the indoor unit setpoint temperature too high. Set the setpoint appropriately. Check if there are no high-temperature articles stored in the room/showcase. Always store articles after they have cooled down. Check if the door is not opened too long. Reduce the opening time of the door.

After checking all the items above, if it is impossible to fix the problem yourself, contact your installer and state the symptoms, the complete model name of the unit (with manufacturing number if possible) and the installation date.

8 Relocation

7.1 Error codes: Overview

For your reference, a list with malfunction codes is provided. In case a malfunction code appears, contact your installer to inform him of the malfunction code and ask for advice.

Code	Cause	Solution
E2	Electric leakage	Restart the unit. If the problem reoccurs, contact your dealer.
E3	The stop valve of an outdoor unit is left closed.	Open the stop valve on both the gas and liquid side.
E4	The stop valve of an outdoor unit is left closed.	Open the stop valve on both the gas and liquid side.
L4	The air passage is blocked.	Remove obstacles that block the passage of air to the outdoor unit.
U1	Lost phase in power supply.	Check the connection of the power supply cable.
U2	Insufficient supply voltage	Check if the supply voltage is supplied properly.
U4	Communication error between the capacity up unit and the outdoor unit.	Check the connection of the communication cables upstream between the capacity up unit and outdoor unit. (Error displayed on the capacity up unit.)

Code	Cause	Solution
U9	Communication error between the capacity up unit and the outdoor unit.	Check the connection of the communication cables upstream between the capacity up unit and outdoor unit. (Error displayed on the outdoor unit.)

Refer to the service manual for other malfunction codes.

If no malfunction code is displayed, check if:

- power of indoor unit is turned on,
- user interface wiring is broken or incorrectly wired,
- fuse on PCB has melted.

8 Relocation

Contact your dealer to remove and reinstall the entire unit. Moving units requires technical expertise.

9 Disposal



NOTICE

Do NOT try to dismantle the system yourself: dismantling of the system, treatment of the refrigerant, oil and other parts MUST comply with applicable legislation. Units MUST be treated at a specialised treatment facility for reuse, recycling and recovery.

For the installer

10 About the box

Keep the following in mind:

- At delivery, the unit MUST be checked for damage and completeness. Any damage or missing parts MUST be reported immediately to the claims agent of the carrier.
- Bring the packed unit as close as possible to its final installation position to prevent damage during transport.
- Prepare in advance the path along which you want to bring the unit to its final installation position.
- When handling the unit, take into account the following:



Fragile.



Keep the unit upright in order to avoid compressor damage.

- A forklift can be used for transport as long as the unit remains on its pallet.

10.1 Outdoor unit



WARNING

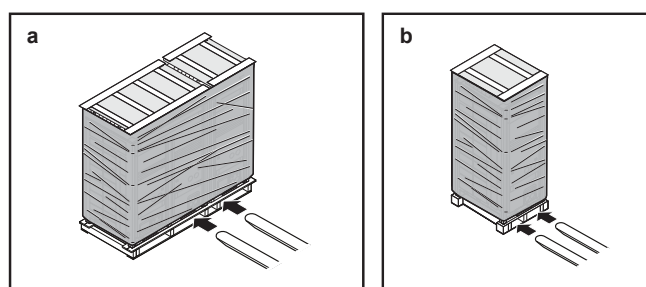
A CO₂ detector is ALWAYS recommended during storage and transport.

Also see "Label about maximum storage temperature" [p. 15].

10.1.1 To transport the pallet

- A forklift can be used for transport as long as the unit remains on its pallet.

- Transport the outdoor unit and the capacity up unit as shown in the figure below.



a Outdoor unit
b Capacity up unit

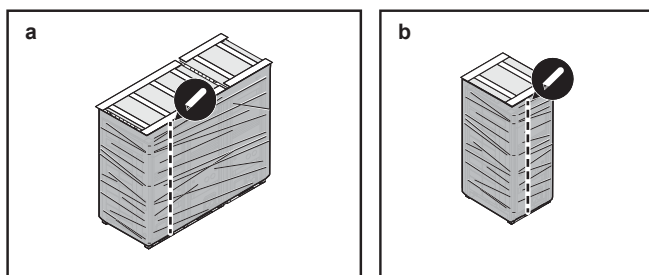


NOTICE

Use filler cloth on the forklift arms to prevent damage to the unit. Damage to the painting of the unit decreases the anti-corrosion protection.

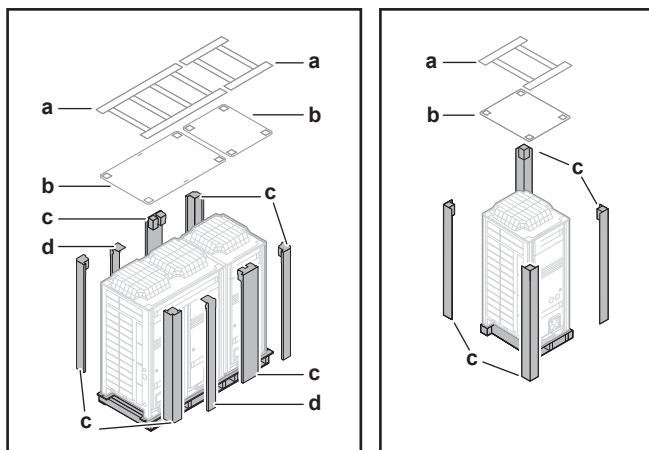
10.1.2 To unpack the outdoor unit

- Remove the packaging material from the unit.
- Remove the shrink foil. Take care not to damage the unit when removing the shrink foil with a cutter.



a Outdoor unit
b Capacity up unit

- Remove the top pallets, top trays and all corner supports. For the outdoor unit also remove the 2 middle supports.



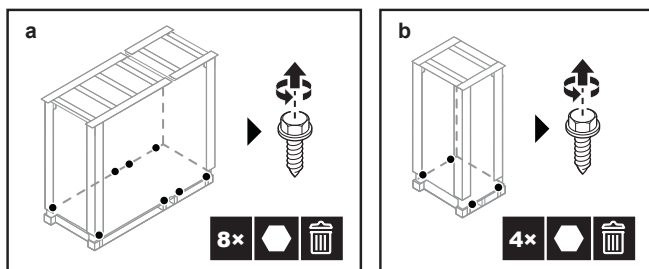
a Top pallet
b Top tray
c Corner support
d Middle support (for outdoor unit)



WARNING

Tear apart and throw away plastic packaging bags so that nobody, especially children, can play with them. **Possible consequence:** suffocation.

- The unit is fixed to the pallet with bolts. Remove these bolts.



a Outdoor unit
b Capacity up unit

10.1.3 To handle the outdoor unit



CAUTION

To avoid injury, do NOT touch the air inlet or aluminium fins of the unit.

- Unpack the outdoor unit and capacity up unit. See also "10.1.2 To unpack the outdoor unit" [p. 12].
- Make sure to read the label about handling the unit, located on the front packaging corner support.
- There are 2 ways to lift the outdoor unit.
 - with a crane and 2 belts of at least 8 m long as shown in the figure below. Always use protectors to prevent belt damage and pay attention to the centre of gravity of the unit.



WARNING

Do NOT use the middle opening of the outdoor unit to attach the belts.

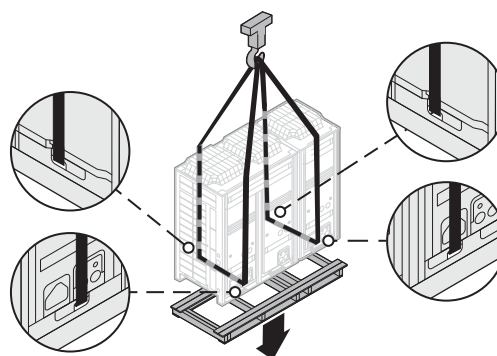
ALWAYS use the outer openings.



NOTICE

- Use a belt sling that adequately bears the weight of the unit.
- Use protection between the casing and the belts.
- The width of the holes for belts in the outdoor unit is 70 mm.

Outdoor unit



- If a forklift is used, pass the forklift arms through the middle and outer right opening on the bottom of the unit as shown in the figure below.



WARNING

Do NOT use the outer left opening of the outdoor unit for lifting the unit with a forklift.

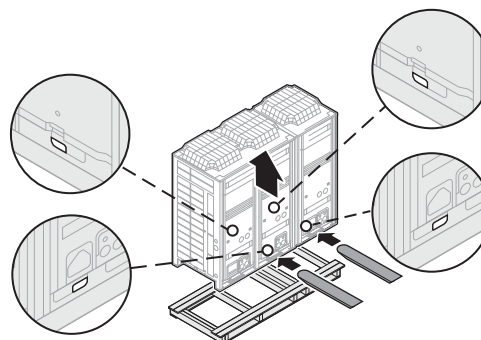


NOTICE

Precautions when lifting the outdoor unit with a forklift

- Use filler cloth on the forklift arms to prevent damage to the unit. Damage to the painting of the unit decreases the anti-corrosion protection.
- In case of damage, remove burrs and paint the edges and areas around the holes using anti-corrosion treatment/repair paint to prevent rusting after handling the unit.

Outdoor unit



- Lift the capacity up unit with a crane and 2 belts of at least 8 m long as shown in the figure below. Always use protectors to prevent belt damage and pay attention to the centre of gravity of the unit.

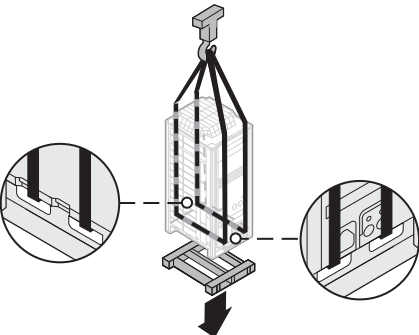
11 About the units and options



NOTICE

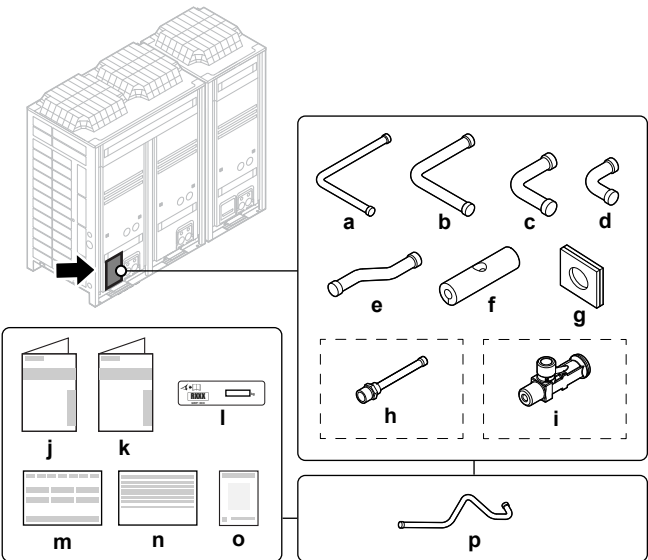
- Use a belt sling that adequately bears the weight of the unit.
- Use protection between the casing and the belts.
- The width of the holes for belts in the outdoor unit is 70 mm.

Capacity up unit



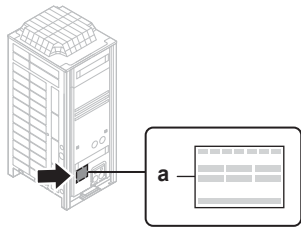
10.1.4 To remove the accessories from the outdoor unit

Outdoor unit



- a Liquid pipe, bottom (Ø15.9 mm)
- b Gas pipe, bottom (Ø22.2 mm)
- c Liquid pipe, front panel (Ø15.9 mm)
- d Gas pipe, front panel (Ø22.2 mm)
- e Safety valve pipe, front panel
- f Insulation for the stop valve body
- g Square insulation for the stop valve cap
- h Threaded piece
- i Safety valve
- j General safety precautions
- k Installation and operation manual
- l Refrigerant charge label
- m Declarations of conformity
- n Technical construction file
- o Instruction sheet – Transport clamps removal
- p Safety valve pipe, bottom

Capacity up unit



a Declaration of conformity

11 About the units and options

11.1 About the outdoor unit

This installation manual concerns the outdoor unit and the optional capacity up unit.

These units are intended for outdoor installation and aimed for refrigeration applications.



NOTICE

These units (LREN8~12A and LRNUN5*) are only parts of a refrigeration system, complying with partial unit requirements of the International Standard IEC 60335-2-40:2018. As such, they must ONLY be connected to other units that have been confirmed as complying to corresponding partial unit requirements of this International Standard.

General name and product name

In this manual, we use the following names:

General name	Product name
Outdoor unit	LREN8A▲Y1B▼ LREN10A▲Y1B▼ LREN12A▲Y1B▼
Capacity up unit	LRNUN5A▲Y1▼

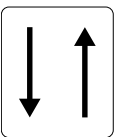
Temperature range

Temperature type		Temperature range
Outdoor temperature ^(a)		–20~43°C DB
Evaporation temperature	Low temperature	–40~–20°C DB
	Medium temperature	–20~5°C DB

^(a) For low load restrictions, see 'Constraints for refrigeration' in the Installer and user reference guide.

11.1.1 Labels on outdoor unit

Label about flow directions





Label used for	Text on label	Translation
The first two labels: Capacity up unit	from LRYEN10A7Y1 or LREN12A7Y1B to Refrigeration	From LRYEN10A7Y1 or LREN12A7Y1B to Refrigeration
The third label: Outdoor unit (left unit)	Gas from Refrigeration	Gas from Refrigeration
	Liquid to LRNUN5A7Y1 or to Refrigeration	Liquid to LRNUN5A7Y1 or to Refrigeration

Label about service ports – left unit



Label about service ports – right unit



Label about safety valve

WARNING

Unit is charged and under high pressure.
Set pressure of safety valve is **90 bar g**.
If refrigerant temperature is higher than **31°C**
there is a possibility that the safety valve will
open during service or power shutdown.

Text on warning label	Translation
Unit is charged and under high pressure.	Unit is charged and under high pressure.
Set pressure of safety valve is 90 bar g.	Set pressure of safety valve is 90 bar g .
If refrigerant temperature is higher than 31°C there is a possibility that the safety valve will open during service or power shutdown.	If refrigerant temperature is higher than 31°C there is a possibility that the safety valve will open during service or power shutdown.

Check the set pressure of the safety valve at the low pressure side of the refrigeration cabinet to verify a safe service temperature.

See also "13.4 About safety valves" ▶ 28].

Label about maximum storage temperature

55°C

MAXIMUM STORAGE TEMPERATURE.
A CO₂ detector is always recommended during storage and transport.

Text on warning label	Translation
MAXIMUM STORAGE TEMPERATURE: 55°C	MAXIMUM STORAGE TEMPERATURE: 55°C
A CO ₂ detector is always recommended during storage and transport.	A CO ₂ detector is always recommended during storage and transport.

The unit has some rest refrigerant inside when it leaves the factory. To avoid the safety relief valve being opened, the unit must not be exposed to temperatures above 55°C.

Card on how to cut the spun pipe ends of the stop valve pipes

To cut off the spun pipe ends

When the product is shipped, a small amount of refrigerant gas is kept inside the product. This creates a positive pressure. For safety reasons, it is necessary to release the refrigerant before cutting the spun pipe ends.

WARNING

Any gas or oil remaining inside the stop valve may blow off the spun piping.

Failure to observe the instructions in procedure above properly may result in property damage or personal injury, which may be serious depending on the circumstances.

Steps:

1. Open stop valves CsV3 and CsV4.
2. Fully open service ports SP3, SP7 and SP11 to release the refrigerant. All refrigerant must be evacuated before continuing. See Note.
3. Cut off the lower part of the gas and liquid stop valve pipes along the black line. Always use appropriate tools, such as a pipe cutter or pair of nippers.

WARNING

Never remove the spun piping by brazing.

Any gas or oil remaining inside the stop valve may blow off the spun piping.

4. Wait until the oil has dripped out of the piping. All oil must be evacuated before continuing.
5. Close stop valves CsV3 and CsV4 and service ports SP3, SP7 and SP11.
6. Connect the field piping to the cut pipes.

Note : In case the outdoor unit is installed indoors: install a pressure hose to service ports SP3, SP7 and SP11. Check that the hoses are properly fixed.

Text on card	Translation
To cut off the spun pipe ends	To cut off the spun pipe ends
When the product is shipped, a small amount of refrigerant gas is kept inside the product.	When the product is shipped, a small amount of refrigerant gas is kept inside the product.
This creates a positive pressure.	This creates a positive pressure.
For safety reasons, it is necessary to release the refrigerant before cutting the spun pipe ends.	For safety reasons, it is necessary to release the refrigerant before cutting the spun pipe ends.
Warning	Warning

11 About the units and options

Text on card	Translation
Any gas or oil remaining inside the stop valve may blow off the spun piping.	Any gas or oil remaining inside the stop valve may blow off the spun piping
Failure to observe the instruction in procedure above properly may result in property damage or personal injury, which may be serious depending on the circumstances.	Failure to observe the instruction in procedure above properly may result in property damage or personal injury, which may be serious depending on the circumstances
Steps	Steps
Open stop valves CsV3 and CsV4.	Open stop valves CsV3 and CsV4.
Fully open service ports SP3, SP7 and SP11 to release the refrigerant.	Fully open service ports SP3, SP7 and SP11 to release the refrigerant
All refrigerant must be evacuated before continuing.	All refrigerant must be evacuated before continuing
See Note.	See Note.
Cut off the lower part of the gas and liquid stop valve pipes along the black line.	Cut off the lower part of the gas and liquid stop valve pipes along the black line.
Always use appropriate tools, such as a pipe cutter or pair of nippers.	Always use appropriate tools, such as a pipe cutter or pair of nippers
Warning	Warning
NEVER remove the spun piping by brazing.	NEVER remove the spun piping by brazing.
Any gas or oil remaining inside the stop valve may blow off the spun piping.	Any gas or oil remaining inside the stop valve may blow off the spun piping.
Wait until the oil has dripped out of the piping.	Wait until the oil has dripped out of the piping.
All oil must be evacuated before continuing.	All oil must be evacuated before continuing.
Close stop valves CsV3 and CsV4 and service ports SP3, SP7 and SP11.	Close stop valves CsV3 and CsV4 and service ports SP3, SP7 and SP11.
Connect the field piping to the cut pipes.	Connect the field piping to the cut pipes.
Note:	Note:
In case the outdoor unit is installed indoors: install a pressure hose to service ports SP3, SP7 and SP11.	In case the outdoor unit is installed indoors: install a pressure hose to service ports SP3, SP7 and SP11.
Check that the hoses are properly fixed.	Check that the hoses are properly fixed.

For more information, see "13.3.1 To cut off the spun pipe ends" [p 25].

Card about the safety valve pipe installation



WARNING

EN The safety valve included in the accessory bag must be installed on this pipe.

Text on the card	Translation
Warning	Warning
The safety valve included in the accessory bag must be installed on this pipe.	The safety valve included in the accessory bag must be installed on this pipe.

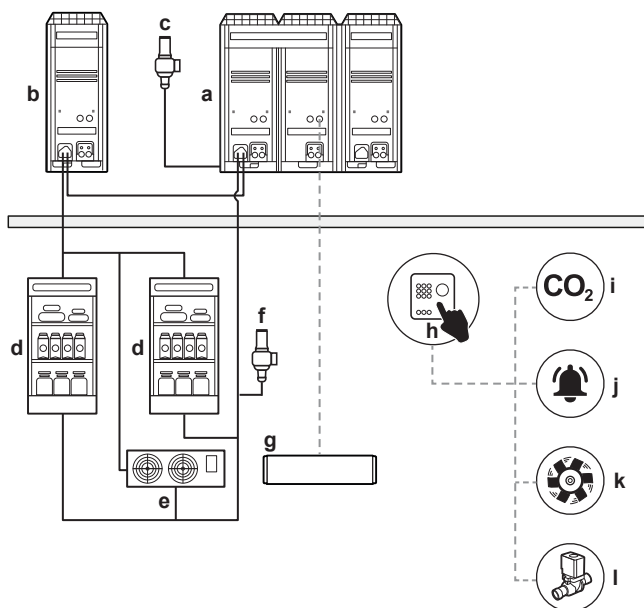
For more information, see "13.4.1 To install safety valves" [p 28].

11.2 System layout



INFORMATION

The following figure is an example and may NOT completely match your system layout.



- a Main outdoor unit (LREN*)
- b Capacity up unit (LRNUN5*): only in combination with LREN12*
- c Safety valve (accessory bag)
- d Indoor unit for refrigeration (showcase) (field supply)
- e Indoor unit for refrigeration (blower coil) (field supply)
- f Safety valve (field supply)
- g Communication box (BR9B1V1)
- h CO₂ control panel (field supply)
- i CO₂ detector (field supply)
- j CO₂ alarm (field supply)
- k CO₂ ventilator (field supply)
- l Shut off valve (field supply)

11.3 Indoor unit constraints



WARNING

ONLY the refrigeration parts that are also designed to work with R744 (CO₂) shall be connected to the system.



NOTICE

The design pressure of high pressure side of the connected refrigeration parts MUST be 9 MPaG (90 bar gauge).



NOTICE

If the design pressure of the gas piping of refrigeration parts is different from 90 bar gauge (for example: 6 MPaG (60 bar gauge)), a safety valve MUST be installed on the field piping according to this design pressure. It is NOT possible to connect refrigeration parts with design pressure below 60 bar gauge.

12 Unit installation



WARNING

- Install all necessary countermeasures in case of refrigerant leakage according to standard EN378 (see "12.1.3 Additional installation site requirements for CO₂ refrigerant" ▶ 17).
- Install a CO₂ leak detector (field supply) in every room with refrigerant piping, showcases or blower coils, and - if present - enable the function for refrigerant leak detection (see the installation manual of the indoor units).



WARNING

Fix the unit correctly. For instructions, see "12 Unit installation" ▶ 17.



NOTICE

Adverse effects shall be considered. For example, danger of water collecting and freezing in discharge pipes for pressure relief devices, accumulation of dirt and debris, or blockage of the discharge pipes by solid CO₂ (R744).



INFORMATION

The installer is responsible for supplying the field supply components.



NOTICE

When indoor installation of the outdoor unit is required, for example in a technical room, the following requirements MUST be met:

- Air ducts MUST be installed to guide the unit's exhaust air outside.
- Every exhaust air fan in the unit MUST have an individual airflow path. Make sure no mixture/recirculation of airflow occurs.
- The pressure loss on the air ducts may NOT exceed the maximum static pressure value ensured by the High External Static Pressure (ESP) setting (78.40 Pa):
 - If the ESP, over duct work, is lower than or equal to 30.00 Pa, no High ESP setting activation is required.
 - If the ESP, over duct work, is higher than 30.00 Pa, the High ESP setting MUST be activated (see the service manual).
- Ensure an adequate ventilation of the technical area where the units are going to be installed, with façade air openings to allow fresh air compensation.
- For more information about the indoor installation of the outdoor unit, contact your local dealer.

12.1 Preparing the installation site

12.1.1 Installation site requirements of the outdoor unit



CAUTION

Appliance NOT accessible to the general public, install it in a secured area, protected from easy access.

The equipment meets the requirements for commercial and light-industrial locations when professionally installed and maintained.



CAUTION

This equipment is NOT intended for use in residential locations and will NOT guarantee to provide adequate protection to radio reception in such locations.



NOTICE

If the equipment is installed closer than 30 m to a residential location, the professional installer MUST evaluate the EMC situation before installation.



NOTICE

This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.



INFORMATION

The sound pressure level is less than 70 dBA.

Mind the spacing guidelines. See figure 1 on the inside of the front cover of this manual.

Description of text on figure 1:

Item	Description
A	Maintenance space
B	Possible patterns with installation spaces in case of a single outdoor unit ^(a) (b)(c)(d)(e)(f)
C	Possible patterns with installation spaces in case of an outdoor unit connected to a capacity up unit ^{(a)(b)(c)(d)(e)(f)}
h1	H1 (actual height)–1500 mm
h2	H2 (actual height)–500 mm
X	Front side = 500 mm+≥h1/2
Y (for patterns B)	Air inlet side = 300 mm+≥h2/2
Y (for patterns C)	Air inlet side = 100 mm+≥h2/2

^(a) Wall height front side: ≤1500 mm.

^(b) Wall height air inlet side: ≤500 mm.

^(c) Wall height other sides: no limit.

^(d) Calculate h1 and h2 as shown in the figure. Add h1/2 for maintenance space to the front side. Add h2/2 for maintenance space to the back side (if wall height exceeds above values).

^(e) B1: pattern for regions without heavy snowfall.

B2: pattern for regions with heavy snowfall.

B3: no limit to wall height.

^(f) C1: pattern for regions without heavy snowfall.

C2: pattern for regions with heavy snowfall.

C3: no limit to wall height.

12.1.2 Additional installation site requirements of the outdoor unit in cold climates

In heavy snowfall areas it is very important to select an installation site where the snow will NOT affect the unit. If lateral snowfall is possible, make sure that the heat exchanger coil is NOT affected by the snow. If necessary, install a snow cover or shed and a pedestal.



INFORMATION

For instructions on how to install the snow cover, contact your dealer.

12.1.3 Additional installation site requirements for CO₂ refrigerant



NOTICE

Although it is recommended to install LREN* and LRNUN5* outdoors, in some cases it might be needed to install them inside. In such cases, ALWAYS follow the indoor installation site requirements for CO₂ refrigerant.

12 Unit installation



WARNING

In case of mechanical ventilation, take care the ventilated air is exhausted to the outdoor space and NOT into another closed area.

Refrigerant basic characteristics

Refrigerant	R744
RCL (refrigerant concentration limit)	0.072 kg/m ³
QLMV (quantity limit with minimum ventilation)	0.074 kg/m ³
QLAV (quantity limit with additional ventilation)	0.18 kg/m ³
Toxicity limit	0.1 kg/m ³
Safety class	A1



INFORMATION

For more information regarding allowable refrigerant charge and space volume calculations see the reference guide of the indoor unit.

Appropriate measures



INFORMATION

Appropriate measures are field supply. Choose and install all required appropriate measures in accordance with EN 378-3:2016.

- (natural or mechanical) ventilation
- safety shut-off valves
- safety alarm, in combination with a CO₂ refrigerant leak detector (a safety alarm alone is NOT considered an appropriate measure where occupants are restricted in their movements)
- CO₂ refrigerant leak detector



WARNING

Install the unit ONLY in locations where the doors of the occupied space are NOT tight fitting.



WARNING

When using safety shut-off valves, make sure to install measures such as a bypassing piping with a pressure relief valve (from liquid pipe to gas pipe). When the safety shut-off valves close and no measures are installed, increased pressure may damage the liquid piping.

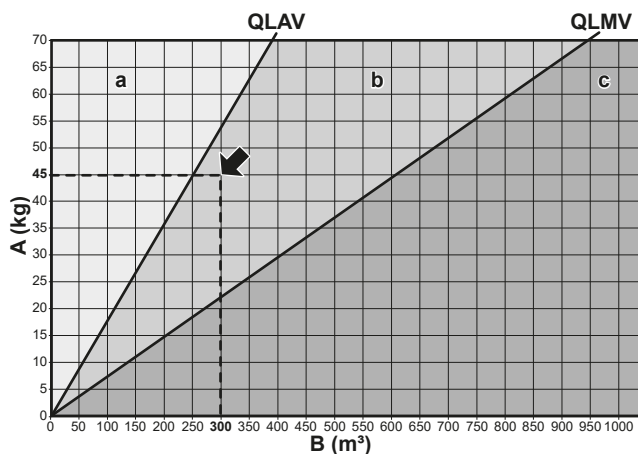
To determine the minimum number of appropriate measures

For occupancies other than on the lowest underground floor of the building

If the total refrigerant charge (kg) divided by the room volume ^(a) (m ³) is...	...the number of appropriate measures must be at least...
<QLMV	0
>QLMV and <QLAV	1
>QLAV	2

^(a) For occupied spaces with a floor area exceeding 250 m², use 250 m² as the floor area for determination of the room volume (Example: even if the room area is 300 m² and the room height is 2.5 m, calculate the room volume as 250 m²×2.5 m=625 m³)

Example: Total refrigerant charge in the system is 45 kg and room volume is 300 m³. 45/300=0.15, which is >QLMV (0.074) and <QLAV (0.18), therefore install at least 1 appropriate measure in the room.



12-1 Example graph for calculation

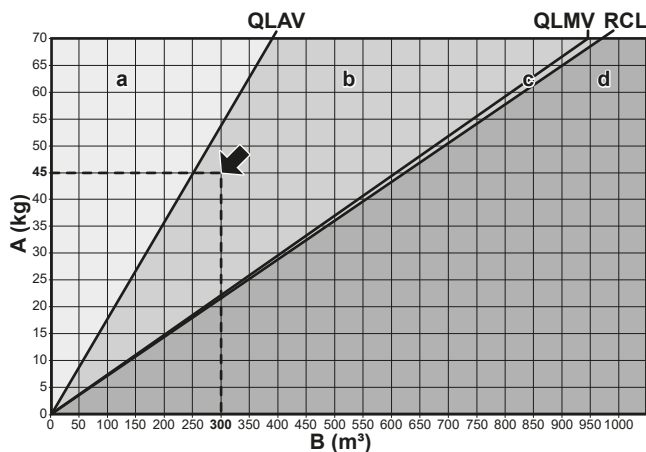
- A Refrigerant charge
B Room volume
a 2 appropriate measures required
b 1 appropriate measure required
c No measure required

For occupancies on the lowest underground floor of the building

If the total refrigerant charge (kg) divided by the room volume ^(a) (m ³) is...	...the number of appropriate measures must be at least...
<RCL	0
>RCL and ≤QLMV	1
>QLMV and <QLAV	2
>QLAV	Value CANNOT be exceeded!

^(a) For occupied spaces with a floor area exceeding 250 m², use 250 m² as the floor area for determination of the room volume (Example: even if the room area is 300 m² and the room height is 2.5 m, calculate the room volume as 250 m²×2.5 m=625 m³)

Example: Total refrigerant charge in the system is 45 kg and room volume is 300 m³. 45/300=0.15, which is >RCL (0.072) and <QLAV (0.18), therefore install at least 2 appropriate measures in the room.



12-2 Example graph for calculation

- A Refrigerant charge limit
B Room volume
a Installation is not allowed
b 2 appropriate measures required
c 1 appropriate measure required
d No measure required



INFORMATION

Even if there is no refrigerating system on the lowest floor, where the largest system charge (kg) in the building divided by total volume of the lowest floor (m³) exceed the value for QLMV, provide a mechanical ventilation in accordance with EN 378-3:2016.

12.2 Opening and closing the unit

12.2.1 To open the outdoor unit

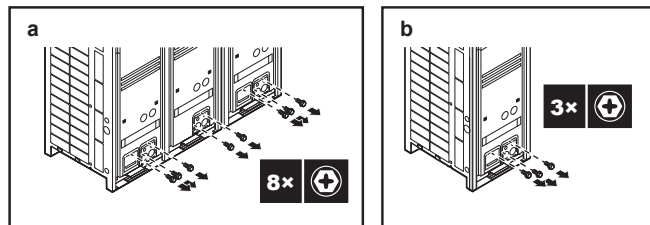


DANGER: RISK OF ELECTROCUTION



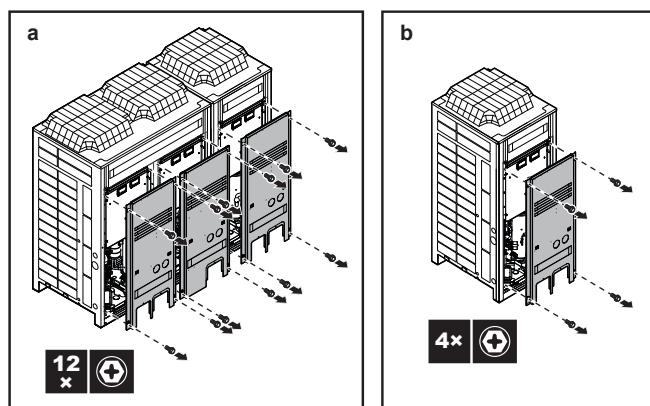
DANGER: RISK OF BURNING/SCALDING

- 1 Remove the screws of the small front plates.



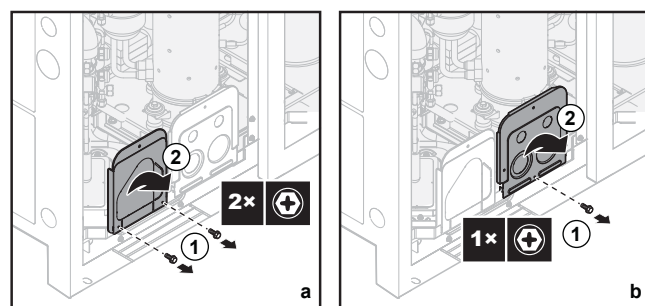
- a Outdoor unit
b Capacity up unit

- 2 Remove the front panels.



- a Outdoor unit
b Capacity up unit

- 3 Remove the small front plates of each removed front panel.



- a (If applicable) Small front plate left
b Small front plate right

Once the front plates open, the switch box can be accessed. See "[12.2.2 To open the switch box of the outdoor unit](#)" [▶ 19].

For service purposes, the pushbuttons on the main PCB (located behind the middle front panel) need to be accessed. To access these pushbuttons, the switch box cover does not need to be opened. See "[16.1.2 To access the field setting components](#)" [▶ 40].

12.2.2 To open the switch box of the outdoor unit

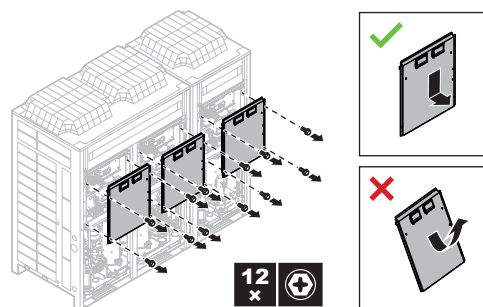


NOTICE

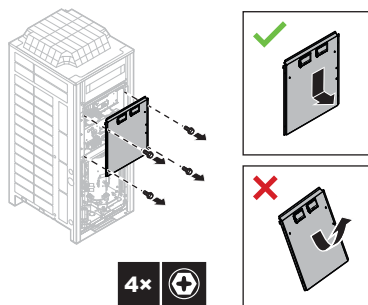
Do NOT apply excessive force when opening the switch box cover. Excessive force can deform the cover, resulting in entering of water to cause equipment failure.

Switch boxes of the outdoor unit

The switch boxes behind the left, middle and right front panel are all opened in the same way. The main switchbox is installed behind the middle panel.



Switch box of the capacity up unit



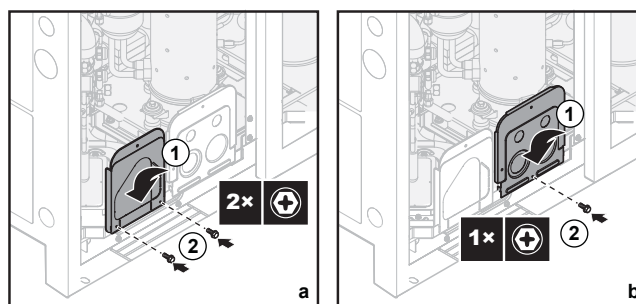
12.2.3 To close the outdoor unit



NOTICE

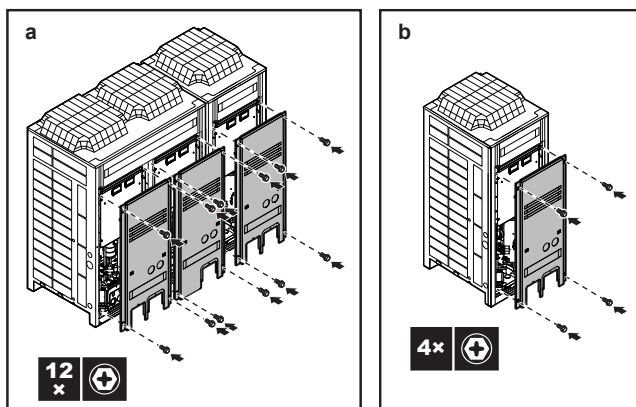
When closing the outdoor unit cover, make sure that the tightening torque does NOT exceed 3.98 N·m.

- 1 Reinstall the small front plates of each removed front panel.



- a (If applicable) Small front plate left
b Small front plate right

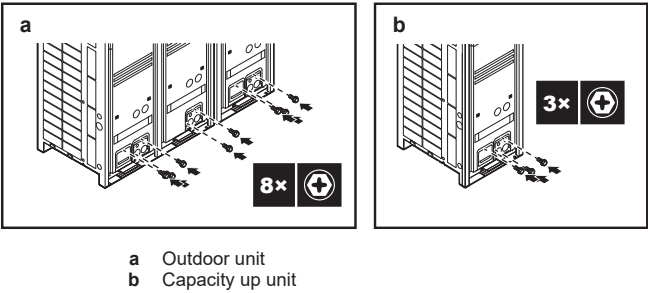
- 2 Reinstall the front panels.



- a Outdoor unit
b Capacity up unit

12 Unit installation

3 Attach the small front plates to the front panels.



12.3 Mounting the outdoor unit

12.3.1 To provide the installation structure

Make sure the unit is installed level on a sufficiently strong base to prevent vibration and noise.
For more information, see chapter "Installation site requirements of the outdoor unit" in the installer and user reference guide.

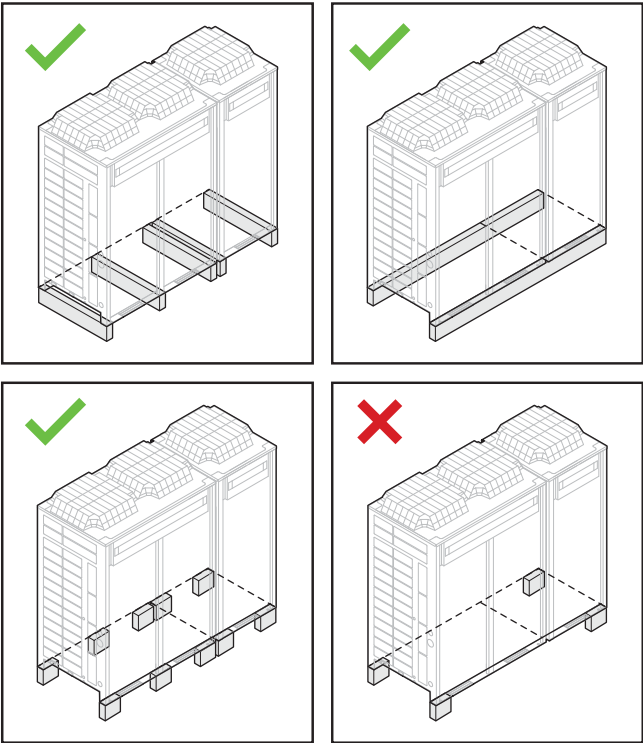
-
- NOTICE**

 - When the installation height of the unit needs to be increased, do NOT use stands to only support the corners.
 - Stands under the unit must be at least 100 mm wide.

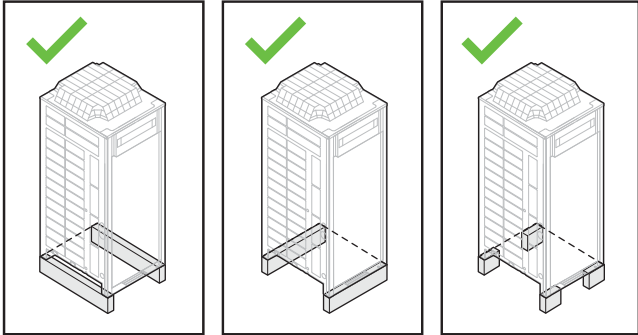
-
- NOTICE**

The height of the foundation must at least be 150 mm from the floor. In heavy snowfall areas, this height should be increased up to the average expected snow level, depending on the installation place and condition.

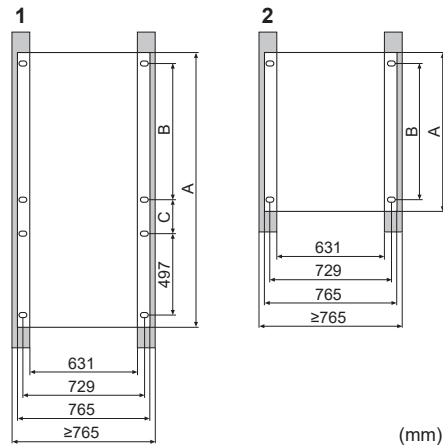
Outdoor unit



Capacity up unit



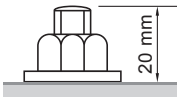
- The preferred installation is on a solid longitudinal foundation (steel beam frame or concrete). The foundation must be larger than the grey marked area.



Minimum foundation			
1 LREN*			
2 LRNUN5*			
Unit	A	B	C
LREN*	1940	1102	193
LRNUN5*	635	497	—

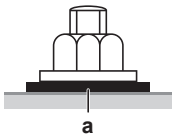
12.3.2 To install the outdoor unit

- Position the unit onto the installation structure. See also: "10.1.3 To handle the outdoor unit" [p 13].
- Fix the unit onto the installation structure. See also "12.3.1 To provide the installation structure" [p 20]. Fasten the unit in place using four foundation bolts M12. It is best to screw in the foundation bolts until their length remains 20 mm above the foundation surface.



-
- NOTICE**

When installed in a corrosive environment, use a nut with plastic washer (a) to protect the nut tightening part from rust.



- Remove the slings.
- Remove the cardboard protection.

12.3.3 To remove the transportation stay

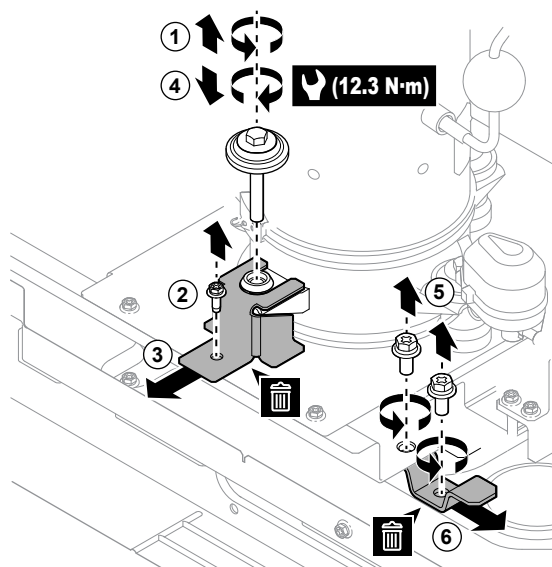


NOTICE

If the unit is operated with the transportation stay attached, abnormal vibration or noise may be generated.

The compressor transportation stays protect the unit during transport. They are located around the middle compressor (INV2). During installation they must be removed.

- 1 Loosen the compressor mounting bolt.
- 2 Remove the screw.
- 3 Remove and dispose of the transportation stay.
- 4 Tighten the mounting bolt to 12.3 N·m of torque.
- 5 Remove the 2 screws.
- 6 Remove and dispose of the transportation stay.



12.3.4 To provide drainage

Make sure that condensation water can be evacuated properly.



NOTICE

Prepare a water drainage channel around the foundation to drain waste water from around the unit. When the outdoor temperatures are negative, the drained water from the outdoor unit will freeze up. If the water drainage is not taken care of, the area around the unit might be very slippery.

13 Piping installation

13.1 Preparing refrigerant piping

13.1.1 Refrigerant piping requirements



WARNING

The unit contains small amounts of refrigerant R744.



NOTICE

Do NOT reuse piping from previous installations.



NOTICE

Foreign materials inside pipes are NOT allowed (including oils for fabrication).



NOTICE

Refrigerant R744 requires strict cautions for keeping the system clean and dry. Foreign materials (including mineral oils or moisture) should be prevented from getting mixed into the system.



NOTICE

The piping and other pressure-containing parts shall be suitable for refrigerant and oil. Use K65 (or equivalent) copper-iron alloy tube system for high-pressure applications with a working pressure of 90 bar gauge at the refrigeration side.



NOTICE

NEVER use standard hoses and manometers. Use ONLY equipment that is designed to use with R744.



NOTICE

If the ability to close the stop valves for field piping is wanted, the installer MUST install a pressure relief valve on the liquid piping between the outdoor unit and the refrigeration indoor units.

13.1.2 Refrigerant piping material

Piping material

K65 and equivalent piping, maximum system operation pressure in field piping is 90 bar gauge.

Piping temper grade and thickness

	Outer diameter (Ø)	Temper grade	Thickness (t) ^(a)	Design pressure	
Liquid piping	15.9 mm (5/8")	R300	1.05 mm	120 bar gauge	
Gas piping	22.2 mm (7/8")	R300	1.50 mm	120 bar gauge	

^(a) Depending on the applicable legislation and the maximum working pressure of the unit (see "PS High" on the unit name plate), larger piping thickness might be required.

13.1.3 Refrigerant piping length and height difference

Requirements and limits

The piping lengths and height differences must comply with the following requirements. For an example, see "13.1.4 To select the piping size" [p. 22].

Requirement	Limit	
	LREN*	LREN* + LRNUN5*
Maximum piping length Examples: ▪ $A+B+C+D+(E \text{ or } F)^{(a)} \leq \text{Limit}$ ▪ $a+b+c+d+(e \text{ or } f)^{(a)} \leq \text{Limit}$	Low temperature: 100 m ^(b) Medium temperature: 130 m ^(b)	
Piping length between LREN* and LRNUN5*	Not specified, but piping must be horizontal	

13 Piping installation

Requirement	Limit	
	LREN*	LREN* + LRNUN5*
Maximum branch piping length <ul style="list-style-type: none"> Example refrigeration side: <ul style="list-style-type: none"> $C+D+(E \text{ or } F)^{(a)}$ $c+d+(e \text{ or } f)^{(a)}$ $C+G$ $c+g$ J j 	50 m	
Maximum total equivalent piping length Example: $A+B+C+D+E+F+G+J \leq \text{Limit}$	Low temperature: 150 m Medium temperature: 180 m	
Maximum height difference between outdoor unit and indoor unit ^(b)	Outdoor higher than indoor Example: $H3 \leq \text{Limit}$	35 m ^(c)
	Outdoor unit lower than indoor unit Example: $H3 \leq \text{Limit}$	10 m
Maximum height difference between blower coil and showcase <ul style="list-style-type: none"> Example: $H2 \leq \text{Limit}$ 	5 m	

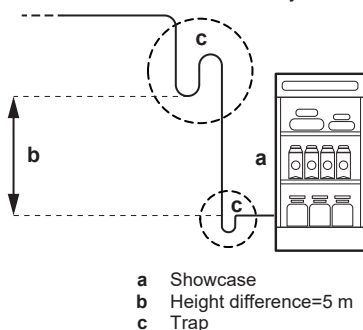
^(a) Whichever is longer

^(b) For low load restrictions, see 'Constraints for refrigeration' in the Installer and user reference guide.

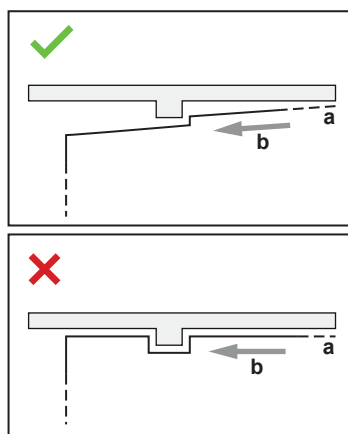
^(c) You may have to install an oil trap. See "To install an oil trap" p 22].

To install an oil trap

If the outdoor unit is installed higher than the refrigeration indoor unit, install an oil trap in the gas piping every 5 meters. Oil traps will make the oil return more easily.



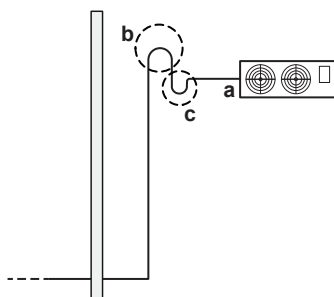
The refrigerant suction piping must always run down:



a Refrigeration indoor unit
b Flow direction in refrigerant suction piping

To install riser piping

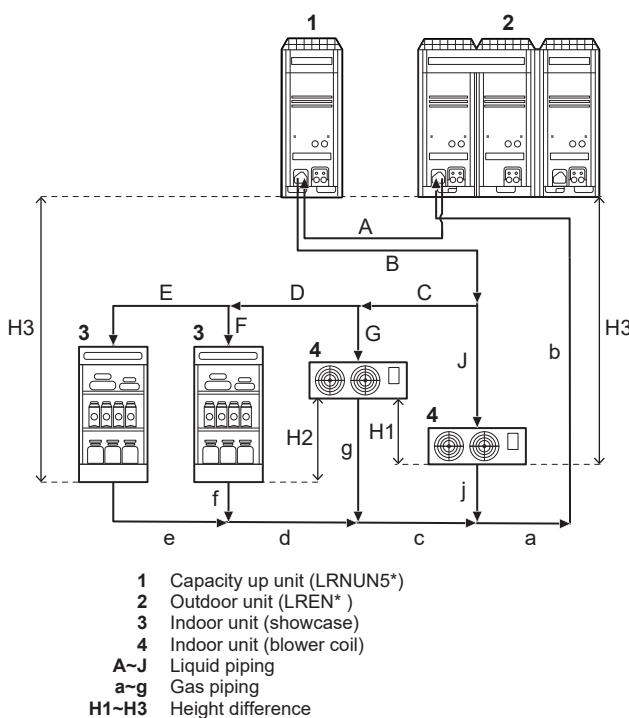
If the outdoor unit is installed lower than the refrigeration indoor unit, install riser piping close to the indoor unit. When the compressor of the outdoor unit starts, correctly installed riser piping will prevent liquid from flowing back to the outdoor unit.



a Refrigeration indoor unit
b Riser piping close to the indoor unit (gas pipe)
c Oil trap

13.1.4 To select the piping size

Determine the proper size using the following tables and reference figure (only for indication).



In case the required pipe sizes (inch sizes) are not available, it is also allowed to use other diameters (mm sizes), taken the following into account:

- Select the pipe size nearest to the required size.
- Use the suitable adapters for the changeover from inch to mm pipes (field supply).
- Calculate the amount of refrigerant as described in "15.2 To determine the refrigerant amount" [p. 39].

Piping size between outdoor unit and first branch

Model	Piping outer diameter size (mm) ^(a) K65	
	Liquid side ^(b)	Gas side ^(b)
LREN8*	Ø15.9×t1.05	Ø19.1×t1.30
LREN10*	Ø15.9×t1.05	Ø19.1×t1.30
LREN12*	Ø15.9×t1.05	Ø22.2×t1.50

^(a) For refrigeration piping (A, B, a, b).

^(b) For low load restrictions, see 'Constraints for refrigeration' in the Installer and user reference guide.

Piping size between branching areas or between first and second branch

Indoor unit capacity index (kW)	Piping outer diameter size (mm)	Piping material
Liquid pipe for medium temperature and low temperature^(a)		
x≤3.0	Ø6.4×t0.8	C1220T-O
3.0<x≤10.0	Ø9.5×t0.65	K65 and equivalent piping
10.0<x≤18.0	Ø12.7×t0.85	K65 and equivalent piping
18.0<x	Ø15.9×t1.05	K65 and equivalent piping
Gas pipe for medium temperature^(a)		
x≤6.5	Ø9.5×t0.56	K65 and equivalent piping
6.5<x≤14.0	Ø12.7×t0.85	K65 and equivalent piping
14.0<x≤19.0	Ø15.9×t1.05	K65 and equivalent piping
19.0<x≤23.0	Ø19.1×t1.30	K65 and equivalent piping
23.0<x	Ø22.2×t1.50	K65 and equivalent piping
Gas pipe for low temperature^(a)		
x≤3.0	Ø9.5×t0.65	K65 and equivalent piping
3.0<x≤6.0	Ø12.7×t0.85	K65 and equivalent piping
6.0<x≤10.0	Ø15.9×t1.05	K65 and equivalent piping
10.0<x≤13.0	Ø19.1×t1.30	K65 and equivalent piping
13.0<x	Ø22.2×t1.50	K65 and equivalent piping

^(a) Piping between branching areas (C, D, c, d)

Piping size from branch to indoor unit

Liquid and gas piping: outer diameter size ^(a)
Same size as C, D, c, d.
If piping sizes of the indoor units are different, connect a reducer close to the indoor unit to align piping sizes.

^(a) Piping from branch to indoor unit (C, D, E; c; d; e)

Piping size of spun pipes with stop valves

Liquid side ^(a)	Gas side ^(a)
Ø15.9×t2.0	Ø22.2×t2.1

^(a) Reducers (field supply) may be required to connect the piping.

Piping size of spun pipes for safety valves

Piping type	Size (mm)
Liquid side	Ø19.1×t2.0

13.1.5 To select refrigerant branch kits

Always use K65 T-joints with a suitable design pressure for refrigerant branching.

13.1.6 To select expansion valves for refrigeration

The system controls liquid temperature and liquid pressure. Select the expansion valves as indicated according to nominal conditions and design pressure.

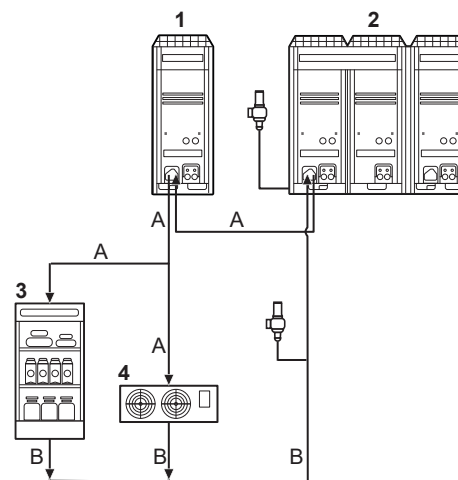
Nominal conditions

The following nominal conditions are valid for the liquid piping at the outlet of the outdoor unit. They are based on an ambient temperature of 32°C and an evaporate temperature of -10°C or -35°C.

	Evaporate temperature	
	−10°C	−35°C
If showcases or blower coils are connected directly		
Liquid temperature	25°C	12°C
Liquid pressure	6.8 MPa	6.8 MPa
Refrigerant condition	Subcooled liquid	
If capacity up unit is connected between outdoor unit and showcases or blower coils		
Liquid temperature (at outlet of capacity up unit)	15°C	4°C
Liquid pressure (at outlet of capacity up unit)	6.8 MPa	6.8 MPa
Refrigerant condition (at outlet of capacity up unit)	Subcooled liquid	

Design pressure


Make sure all parts comply to the following design pressure:



- A** Liquid piping (refrigeration side): 90 bar gauge
- B** Gas piping (refrigeration side): depends on design pressure of showcase and blower coil. For example, 60 bar gauge
- 1** Capacity up unit (LRNUN5*)
- 2** Outdoor unit (LREN*)
- 3** Indoor unit (showcase)
- 4** Indoor unit (blower coil)

13 Piping installation

13.2 Using stop valves and service ports



WARNING

When stop valves are closed during service, the pressure of the closed circuit will increase due to high ambient temperature. Make sure the pressure is kept below the design pressure.

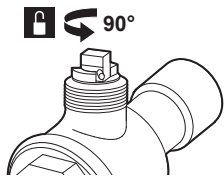
13.2.1 To handle the stop valve

Take the following guidelines into account:

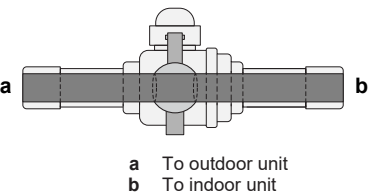
- The gas and liquid stop valves are factory open.
- Make sure to keep all stop valves open during operation.
- Do NOT apply excessive force to the stop valve. Doing so may break the valve body.

To open the stop valve

- 1 Remove the valve cap.
- 2 Turn counterclockwise to open the valve.

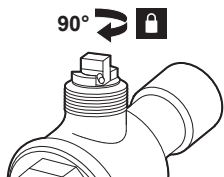


Result: The valve is fully open:

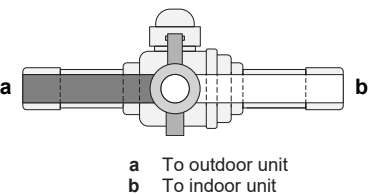


To close the stop valve

- 1 Turn clockwise to close the valve.
- 2 Screw the valve cap onto the valve.



Result: The valve is fully closed:



13.2.2 Tightening torques

Stop valve size (mm)	Tightening torque (N·m) (turn clockwise to close)
	Shaft – valve cap
Ø22.2	50~55

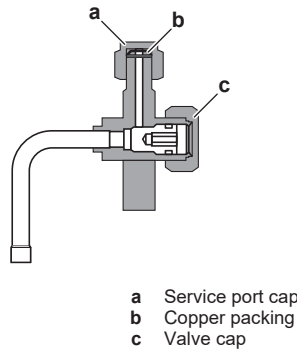
13.2.3 To handle the service port

- Always use a charge hose equipped with a valve depressor pin, since the service port is a Schrader type valve.

- All service ports are of the backseat type and do not have a valve core.
- After handling the service port, make sure to tighten the service port cap and the valve cap securely.
- Check for refrigerant leaks after tightening the service port cap and the valve cap.

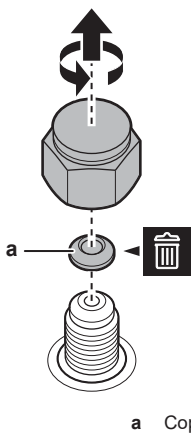
Parts of the service port

The figure below shows the name of each part required in handling service ports.



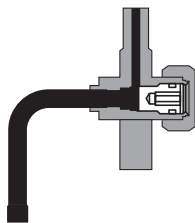
To open the service port

- 1 Remove the service port cap with 2 spanners and remove the copper packing.



- 2 Connect the charge port to the service port.
- 3 Remove the valve cap with 2 spanners.
- 4 Insert a hexagonal wrench (4 mm).
- 5 Rotate the hexagonal wrench counterclockwise until the end.

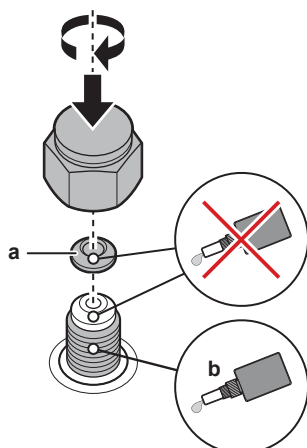
Result: The service port is fully open.



To close the service port

- 1 Insert a hexagonal wrench (4 mm).
- 2 Rotate the hexagonal wrench clockwise until the end.
- 3 Tighten the valve cap with 2 spanners. Apply screw lock agent or silicon sealant when tightening.
- 4 Add a new copper packing.

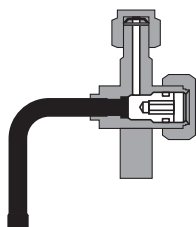
- 5 Apply screw lock agent or silicon sealant to the screw thread when mounting the service port cap. Without it, moisture and condensing water may penetrate and freeze between the screw thread. As a result, refrigerant may leak and the service port cap may break.



- a New copper packing
b Screw lock agent or silicon sealant only on screw thread

- 6 Tighten the service port cap with 2 spanners.

Result: The service port is fully closed.



13.3 Connecting the refrigerant piping

⚠ DANGER: RISK OF BURNING/SCALDING

13.3.1 To cut off the spun pipe ends

When the product is shipped, a small amount of refrigerant gas is kept inside the product. Therefore, the pipes contain a pressure higher than the atmospheric pressure. For safety reasons, it is necessary to release the refrigerant before cutting the spun pipe ends.

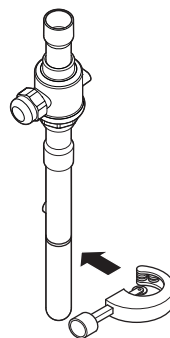


WARNING

Any gas or oil remaining inside the stop valve may blow off the spun piping.

If these instructions are NOT followed correctly it may result in property damage or personal injury, which may be serious depending on the circumstances.

- 1 Make sure the stop valves CsV3 (gas) and CsV4 (liquid) are open. See "13.2.1 To handle the stop valve" [p 24].
- 2 In case the outdoor unit is installed indoors: install a pressure hose to service ports SP3, SP7 and SP11. Check that the hoses are properly fixed and that they lead outside.
- 3 Fully open service ports SP3, SP7 and SP11 to release the refrigerant. See "13.2.3 To handle the service port" [p 24]. All refrigerant must be evacuated before continuing.
- 4 Cut off the lower part of the gas and liquid stop valve pipes along the black line. Always use appropriate tools, such as a pipe cutter or pair of nippers.



WARNING



NEVER remove the spun piping by brazing.

Any gas or oil remaining inside the stop valve may blow off the spun piping.

- 5 Wait until the oil has dripped out of the piping. All oil must be evacuated before continuing.
- 6 Close stop valves CsV3 and CsV4 and service ports SP3, SP7 and SP11.
- 7 Connect the field piping to the cut pipes.

13.3.2 To connect the refrigerant piping to the outdoor unit



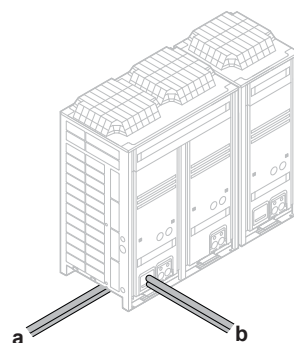
WARNING

ONLY connect the outdoor unit to showcases or blower coils with a design pressure:

- At the high pressure side (liquid side) of 90 bar gauge.
- At the low pressure side (gas side) of 60 bar gauge (is possible with safety valve at field gas piping).

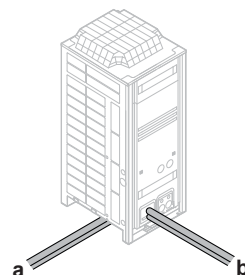
You can route refrigerant piping to the front or side of the unit.

For the outdoor unit



- a Left side connection
b Front connection

For the capacity up unit



13 Piping installation

- a Left side connection
- b Front connection

NOTICE

Precautions when making knockout holes:

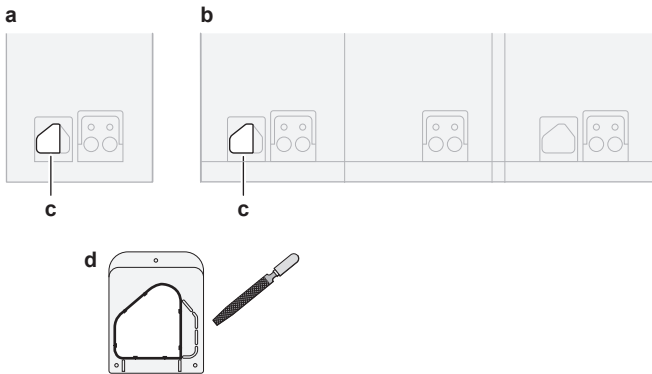
- Avoid damaging the casing.
- After making the knockout holes, we recommend you remove the burrs and paint the edges and areas around the edges using repair paint to prevent rusting.
- When passing electrical wiring through the knockout holes, wrap the wiring with protective tape to prevent damage.

Front connection

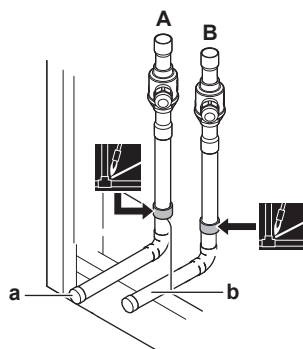
NOTICE

Protect the unit from damage during brazing.

- 1 Remove the left front panel of the outdoor unit and, if applicable, the one of the capacity up unit. See "[12.2.1 To open the outdoor unit](#)" [p 19].
- 2 Remove the knockout in the small front plate of the outdoor unit and, if applicable, the one of the capacity up unit. For more information, see "[14.3 Guidelines for making knockout holes](#)" [p 34].

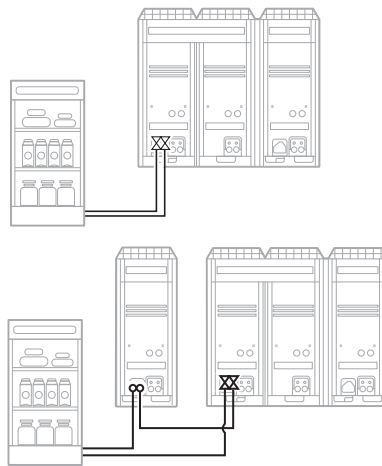


- 3 Cut off the spun pipe ends. See "[13.3.1 To cut off the spun pipe ends](#)" [p 25].
- 4 Connect the accessory gas and liquid pipes for front connection to the outdoor unit.



- A Stop valve (gas)
- B Stop valve (liquid)
- a Gas pipe (accessory)
- b Liquid pipe (accessory)

- 5 Connect the accessory pipes to the field piping and if applicable, to the capacity up unit.

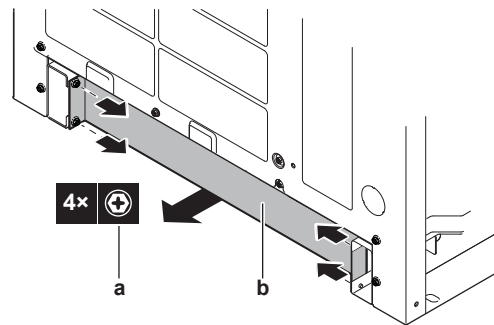


Side connection

NOTICE

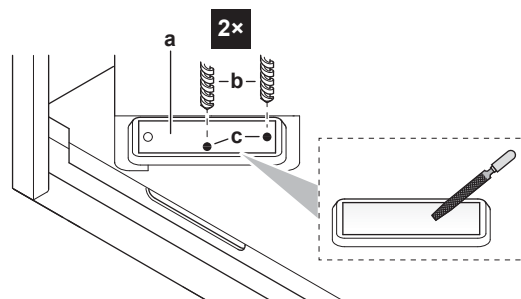
Protect the unit from damage during brazing.

- 1 Remove the left front panel of the outdoor unit and, if applicable, the one of the capacity up unit. See "[12.2.1 To open the outdoor unit](#)" [p 19].
- 2 Unscrew the 4 screws to remove the side plate of the outdoor unit.



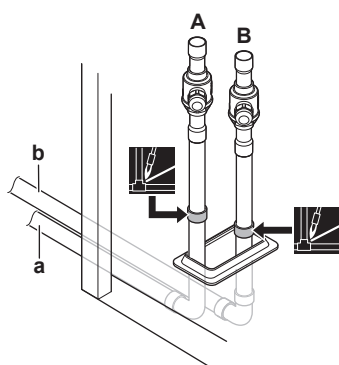
- a Screw
- b Side plate

- 3 Dispose of the plate and its screws.
- 4 Remove the knockout in the bottom plate of the outdoor unit and, if applicable, the one of the capacity up unit. For more information, see "[14.3 Guidelines for making knockout holes](#)" [p 34].



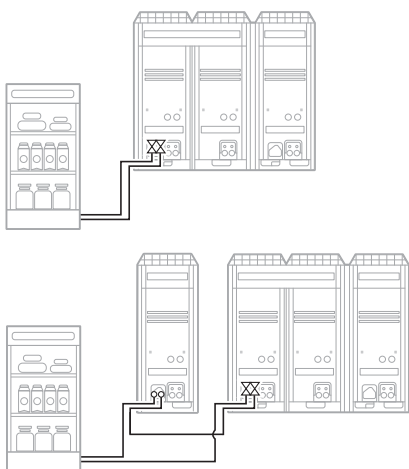
- a Knockout plate
- b Drill (Ø6 mm)
- c Drill here

- 5 Cut off the spun pipe ends. See "[13.3.1 To cut off the spun pipe ends](#)" [p 25].
- 6 Connect the accessory gas and liquid pipes for bottom connection to the outdoor unit.



- A Stop valve (gas)
- B Stop valve (liquid)
- a Gas pipe (accessory)
- b Liquid pipe (accessory)

7 Connect the accessory pipes to the field piping and if applicable, to the capacity up unit.



13.3.3 Guidelines to connect T-joints



INFORMATION

Piping joints and fittings shall comply with the requirements of EN 14276-2.



CAUTION

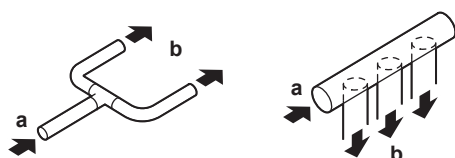
ALWAYS use K65 T-joints for refrigerant branching.

K65 T-joints are field supplied.

Liquid piping

Always branch horizontally when connecting the branch piping.

To prevent uneven refrigerant flow, always branch downwards when using a header.

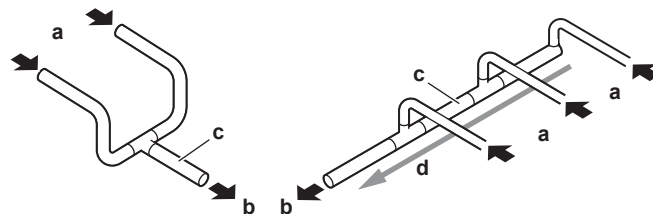


- a Coming from the outdoor units
- b Going to the indoor units

Gas piping

Always branch horizontally when connecting the branch piping.

To prevent refrigerant oil flowing into the indoor units, always set the branch piping above the main piping.



- a Coming from the indoor units
- b Going to the outdoor units
- c Main refrigerant pipe
- d Slanting downwards



NOTICE

Where joints are used on piping, avoid damage caused by freezing or vibration.

13.3.4 Guidelines to install a dryer



NOTICE

Do NOT operate the unit without a dryer installed on the liquid pipe. **Possible consequence:** Without dryer, operating the unit may cause a choked expansion valve, hydrolysis of the refrigerant oil and copper plating of the compressor.

Install a dryer on the liquid piping:

Dryer type	Drops of R744 water capacity at 60°C: 200 Recommended dryer for use with transcritical CO ₂ : For LREN*: GMC Refrigerazione type CSR485CO2
Where/how	Install the dryer as near as possible to the outdoor unit. ^(a) Install the dryer on the liquid pipe. Install the dryer horizontally.
When brazing	Follow the brazing instructions in the dryer manual. Remove the dryer cap immediately before brazing (to prevent absorption of moisture). If dryer paint burnt during brazing, repair it. For repair paint details, contact the manufacturer.
Flow direction	If the dryer specifies a flow direction, install accordingly.

^(a) Follow the instructions in the installation manual of the dryer.

13.3.5 Guidelines to install a filter



NOTICE

To avoid debris entering, do NOT operate the unit without a filter installed on the gas pipe.

Install a filter on the gas piping:

Filter type	Minimum Kv value: 4 Minimum Mesh: 70 ^(a) Recommended filter: 4727E (Brand: Castel)
Where/how	Install the filter as near as possible to the outdoor unit. ^(b) Install the filter on the gas pipe. Install the filter horizontally.

13 Piping installation

When brazing	Follow the brazing instructions in the filter manual. If necessary, please use an adapter to adjust the connection size. Remove the filter cap immediately before brazing (to prevent absorption of moisture). If filter paint burnt during brazing, repair it. For repair paint details, contact the manufacturer.
Flow direction	If the filter specifies a flow direction, install accordingly.

^(a) Smaller grid size (e.g. Mesh 100) is also allowed.

^(b) Follow the instructions in the installation manual of the filter.

13.4 About safety valves

When installing a safety valve, always keep the design pressure of the circuit in mind. See ["5 Operation"](#) [p 10].



WARNING

Serious injury and/or damage can result from the blow-off of the liquid receiver safety valve (see ["19.1 Piping diagram: Outdoor unit"](#) [p 48]):

- NEVER service the unit when the pressure at the liquid receiver is higher than the set pressure of the liquid receiver safety valve (90 bar gauge $\pm 3\%$). If this safety valve releases refrigerant, it can cause serious injury and/or damage.
- If the pressure > set pressure, ALWAYS discharge from pressure relief devices before servicing.
- It is recommended to install and secure blow-off piping to the safety valve.
- ONLY alter the safety valve if the refrigerant has been removed.



WARNING

All installed safety valves MUST ventilate to the outdoor space and NOT into a closed area.



CAUTION

When installing a safety valve, ALWAYS add enough support to the valve. An activated safety valve is under high pressure. If not installed securely, the safety valve may cause damage to the piping or the unit.



NOTICE

The design pressure of high pressure side of the connected refrigeration parts MUST be 9 MPaG (90 bar gauge).



NOTICE

If the design pressure of the gas piping of refrigeration parts is different from 90 bar gauge (for example: 6 MPaG (60 bar gauge)), a safety valve MUST be installed on the field piping according to this design pressure. It is NOT possible to connect refrigeration parts with design pressure below 60 bar gauge.



NOTICE

ALWAYS choose and install a safety valve according to the design pressure of the gas piping of refrigeration parts and that complies with the latest EN standards and applicable national legislation.

Based on the latest applicable standard (EN 13136:2013+A1:2018), it is recommended to use the following safety valve and installation technique if the design pressure of the gas piping of refrigeration parts is 60 bar gauge:

Safety valve type	34.877<A ^(a) ×Kd ^(b) <50.29 Recommended safety valve: <ul style="list-style-type: none">▪ 3030E/46C (Brand: Castel)▪ 3061/4C (Brand: Castel)
Where/how	Low pressure side of the refrigeration circuit piping. Use a straight pipe ≤ 1 m and $\varnothing 19.2$ mm for the piping connection between the field piping and the safety valve.

^(a) A (mm²): orifice section

^(b) Kd: discharge coefficient



NOTICE

When installing the safety valve provided in the accessory bag, we recommend to apply 20 PTFE tape windings and tighten the safety valve in its correct position with a torque between 35 and 60 N•m. Make sure that blow off piping can be installed easily.



NOTICE

If the ability to close the stop valves for field piping is wanted, the installer MUST install a pressure relief valve on the liquid piping between the outdoor unit and the refrigeration indoor units.

13.4.1 To install safety valves

Purpose

It is obligatory to install a safety valve that protects the pressure vessel.

Accessories

The safety valve is part of the accessories. As the safety valve is threaded, it cannot be brazed onto the field piping. Therefore, the accessory bag also contains a threaded piece that acts as an intermediate between the field piping and the safety valve.

Location

The safety valve has to be installed in the field piping. The safety valve piping can be connected to the outdoor unit in 2 ways: through the bottom of the unit or through the front panel.

If you do not route the safety valve piping the same way as the refrigerant piping, remove the other knockout (either the small front plate or the bottom plate of the outdoor unit). See ["13.3.2 To connect the refrigerant piping to the outdoor unit"](#) [p 25].

Installation



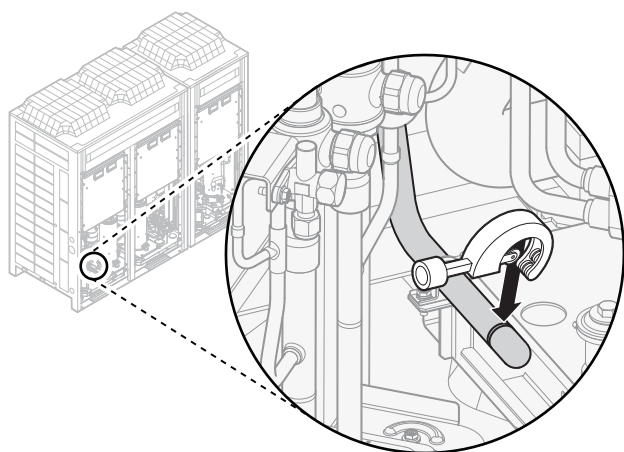
WARNING

Install safety valves in a proper way according the applicable national regulation.

When the product is shipped, a small amount of refrigerant gas is kept inside the product. Therefore, the pipes contain a pressure higher than the atmospheric pressure. For safety reasons, it is necessary to release the refrigerant before cutting refrigerant piping.

Prerequisite: Connect the refrigerant piping. See ["13.3 Connecting the refrigerant piping"](#) [p 25]. This procedure includes how to release the refrigerant before cutting the piping.

- 1 Cut off the safety valve pipe end along the black line. Always use appropriate tools, such as a pipe cutter or pair of nippers.



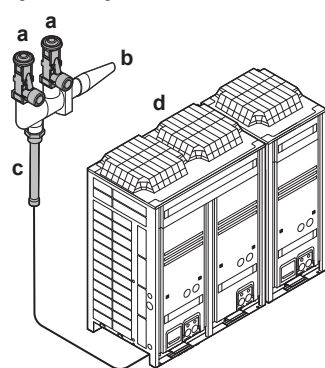
- 2 Braze the accessory safety valve pipe for front or bottom connection onto the outdoor unit piping.
- 3 Braze the field piping onto the accessory pipe.
- 4 Attach the safety valve piping to a fixed structure, to avoid that vibrations break the pipe when the safety valve opens.
- 5 Braze the accessory threaded piece onto a vertically installed field piping end.
- 6 It is recommended to apply 20 PTFE tape windings onto the thread of the threaded piece.
- 7 It is recommended to screw the safety valve onto the threaded piece and tighten it between 35 and 60 N•m. The safety valve has to be installed vertically so water cannot enter the blow-off hole.

13.4.2 About changeover valves

In a configuration with 1 safety valve, it is necessary to evacuate the refrigerant if the safety valve has to be replaced.

If you do not want to evacuate the refrigerant, we suggest you install a changeover valve and use 2 safety valves.

System layout



- a Safety valve (1 accessory + 1 field supplied)
- b Changeover valve (field supplied)
- c Threaded piece (accessory)
- d Outdoor unit

13.4.3 Safety valve reference information

Take the following safety valve reference information into account.

Maximum piping length

The allowed length of the safety valve piping is limited by the following elements:

- the pipe's diameter
- the number of elbows in the piping

- the presence of a changeover valve and its kv value. For more information on changeover valves, see "13.4.2 About changeover valves" [p. 29].

Changeover valve's kv value	Maximum piping length (m) for Ø19.1 mm ^(a)				
	8 elbows	9 elbows	10 elbows	11 elbows	12 elbows
0 ^(b)	21	20	20	19	18
3-3,49	14	13	12	12	11
3,5-4,49	15	15	14	14	13
4,5-4,99	17	17	16	16	15
5-7,99	18	17	17	16	16

^(a) K65 or equivalent piping

^(b) 0 = There is no changeover valve present

Changeover valve's kv value	Maximum piping length (m) for Ø22.2 ^(a)				
	8 elbows	9 elbows	10 elbows	11 elbows	12 elbows
0 ^(b)	25	24	24	23	22
3-3,49	16	15	15	14	13
3,5-4,49	18	18	17	16	16
4,5-4,99	21	20	19	19	18
5-7,99	22	21	20	19	19

^(a) K65 or equivalent piping

^(b) 0 = There is no changeover valve present

Specifications safety valve

PS	Kd	Flow area	Connection	Allowable temperature range
90 bar	0.90	15.9 mm ²	1/2" NPT in 1/2" G out	-50/+150°C

13.5 Checking the refrigerant piping

Keep the following in mind:

- The test has to include the safety valve piping. It is therefore necessary that the pressure passes through the unit. Always keep both liquid and gas stop valves open during leak test and vacuum drying of the field piping.
- Only use R744 dedicated tools (such as gauge manifold and charge hose) that are designed to withstand high pressures and which will prevent water, dirt or dust entering the unit.



CAUTION

Do NOT open the stop valve until you have measured the insulation resistance of the main power supply circuit.

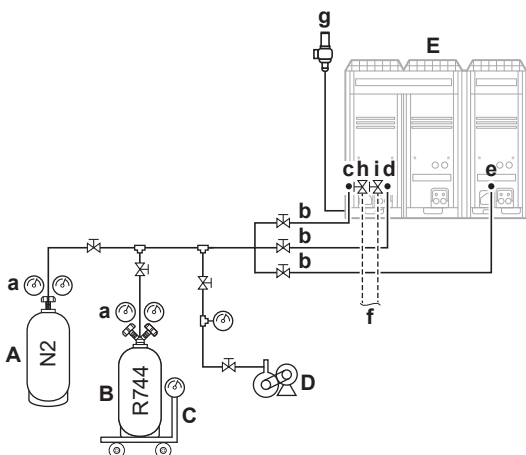


CAUTION

ALWAYS use nitrogen gas for leak tests.

13 Piping installation

13.5.1 Checking refrigerant piping: Setup



- A Nitrogen (N₂)
- B R744 refrigerant tank
- C Weighing scales
- D Vacuum pump
- E Outdoor unit
- a Pressure regulator
- b Charge hose
- c Service port SP3 (gas side)
- d Service port SP7 (liquid side)
- e Service port SP11 (gas side)
- f To refrigeration indoor unit
- g Safety valve
- h Stop valve (gas side)
- i Stop valve (liquid side)



Service port

..... Field piping



NOTICE

The connections to the indoor units and all indoor units should also be leak and vacuum tested. Keep any possible (field supplied) field piping valves open as well.

Also see the indoor unit installation manual for more details. Leak test and vacuum drying should be done before the power supply is set to the unit.

13.5.2 To perform a strength pressure test



WARNING

Before putting the system into service, check if all field supplied components or indoor units comply with pressure test specifications of EN378-2. If you are not sure, it is recommended to perform the test below.

Perform this test for all field piping and safety valve piping.

The test must satisfy the specifications of EN378-2.

Prerequisite: To prevent the safety valve from opening during the test, do the following:

- Remove the safety valve(s) and, if present, the changeover valve.
- Install a cap (field supplied) onto the treaded piece.

- 1 Open all stop valves.
- 2 Connect to the gas side SP3 (c) SP11 (e) and liquid side SP7 (d). See ["13.5.1 Checking refrigerant piping: Setup"](#) [p 30].

- 3 Pressurise both liquid side and gas side from service ports SP3, SP7 and SP11. Always test the pressure according to EN378-2 and mind the set pressure of the pressure relief valve (if installed).

- For the liquid side we recommend a test pressure of 1.1 Ps (99 bar gauge).
- For the gas side we recommend a test pressure of 1.1 Ps (low pressure side of the refrigeration circuit).



NOTICE

If the design pressure of the gas piping of refrigeration parts is different from 90 bar gauge (for example: 6 MPaG (60 bar gauge)), a safety valve **MUST** be installed on the field piping according to this design pressure. It is **NOT** possible to connect refrigeration parts with design pressure below 60 bar gauge.

- For the unit side, 99 bar gauge is mandatory.
- 4 Make sure there is no pressure drop.
 - 5 If there is a pressure drop, locate the leak, repair it and repeat the test.

If the test was successful, replace the cap on the threaded piece with the changeover valve (if applicable) and safety valve(s).



WARNING

To ensure that the safety valve(s) and the changeover valve are properly reinstalled, a leak test is mandatory.

13.5.3 To perform a leak test

The leak test must satisfy the specifications of EN378-2.

- 1 Open all stop valves.
- 2 Connect to the gas side SP3 (c) SP11 (e) and liquid side SP7 (d). See ["13.5.1 Checking refrigerant piping: Setup"](#) [p 30].
- 3 Pressurise both liquid side and gas side from service ports SP3, SP7 and SP11. Recommended test pressure is 3.0 MPaG (30 bar gauge).
- 4 Apply a bubble test solution to all piping connections.



NOTICE

ALWAYS use a recommended bubble test solution from your wholesaler.

NEVER use soap water:

- Soap water may cause cracking of components, such as flare nuts or stop valve caps.
- Soap water may contain salt, which absorbs moisture that will freeze when the piping gets cold.
- Soap water contains ammonia which may lead to corrosion of parts.

- 5 If there is a pressure drop, locate the leak, repair it and repeat the strength pressure test (see ["13.5.2 To perform a strength pressure test"](#) [p 30]) and the leak test (see ["13.5.3 To perform a leak test"](#) [p 30]).

13.5.4 To perform vacuum drying

- 1 Connect a vacuum pump to service ports SP3, SP7 and SP11. See ["13.5.1 Checking refrigerant piping: Setup"](#) [p 30].
- 2 Vacuum the unit for at least 2 hours and to -100.7 kPaG (-1.007 bar gauge) or below.
- 3 Leave the unit for more than 1 hour with a vacuum pressure of -100.7 kPaG (-1.007 bar gauge) or less. On the vacuum gauge, check if the pressure does not increase. If the pressure rises, the system has a leak or moisture remained into the piping.

In case of a leak

- 1 Find and repair the leak.
- 2 When done, perform the leak test and vacuum test again. See "13.5.3 To perform a leak test" [p 30] and "13.5.4 To perform vacuum drying" [p 30].

In case of remaining moisture

When the unit is installed on rainy days, moisture may still remain in the piping after a first vacuum drying is performed. If so, conduct the following procedure:

- 1 Pressurise the nitrogen gas up to 0.05 MPa (for vacuum destruction) and vacuum for at least 2 hours.
- 2 Afterwards, vacuum dry the unit to -100.7 kPaG (-1.007 bar gauge) or less for at least 1 hour.
- 3 Repeat vacuum destruction and vacuum drying if the pressure does not reach -100.7 kPaG (-1.007 bar gauge) or less.
- 4 Leave the unit for more than 1 hour with a vacuum pressure of -100.7 kPaG (-1.007 bar gauge) or less. On the vacuum gauge, check if the pressure does not increase.

13.6 Insulating the refrigerant piping

After finishing the leak test and vacuum drying, the piping must be insulated. Take into account the following points:

- Be sure to insulate the liquid and gas piping (for all units).
- For liquid and gas piping: Use heat resistant polyethylene foam which can withstand a temperature of 70°C .

Insulation thickness

Take the following into account when determining the insulation thickness:

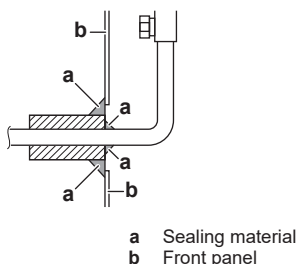
Piping	Minimum temperature during operation
Liquid piping	0°C
Gas piping	-40°C

Depending on your local weather conditions, you may need to increase the thickness of the insulation. If the ambient temperature exceeds 30°C and the humidity exceeds 80%.

- Increase the thickness of the liquid piping with ≥ 5 mm
- Increase the thickness of the gas piping with ≥ 20 mm

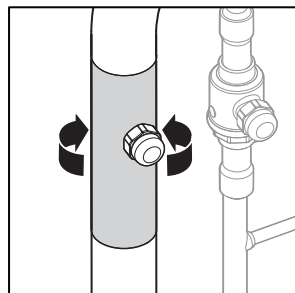
Insulation sealing

To prevent rain and condensed water entering the unit, add a sealing between the insulation and the front panel of the unit.

**13.6.1 To insulate the gas stop valve**

The gas pipes and stop valve can reach temperatures as low as -40°C . For safety reasons, it is therefore necessary to insulate these parts as soon as all tests are done.

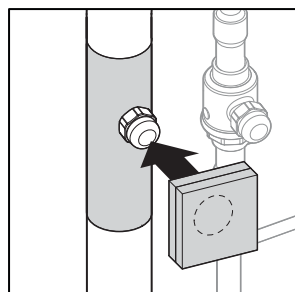
- 1 Install the accessory insulation tube around the gas stop valve's body.
 - Position the accessory insulation tube around the gas stop valve's body.



- Remove the protective tape from between the sealing to reveal the sticky side.
- Gently push both sides of the sealing together to close the insulation.

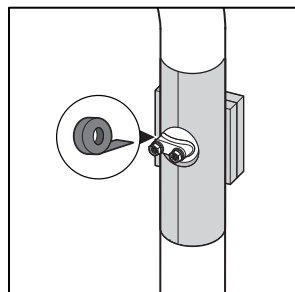
- 2 Install the accessory insulation square around the gas stop valve's cap.

- Remove the protective tape from the square to reveal the sticky side.
- Position the accessory insulation square over the gas stop valve's cap.



- Gently push the square against the tube to keep the square in place.

- 3 Insulate the back of the stop valve by applying an insulation tape (field supplied) around the fixation screws.

**14 Electrical installation**

DANGER: RISK OF ELECTROCUTION



WARNING

ALWAYS use multicore cable for power supply cables.



CAUTION

This equipment is NOT intended for use in residential locations and will NOT guarantee to provide adequate protection to radio reception in such locations.



NOTICE

The distance between the high voltage and low voltage cables should be at least 50 mm.

14 Electrical installation



NOTICE

If the equipment is installed closer than 30 m to a residential location, the professional installer **MUST** evaluate the EMC situation before installation.

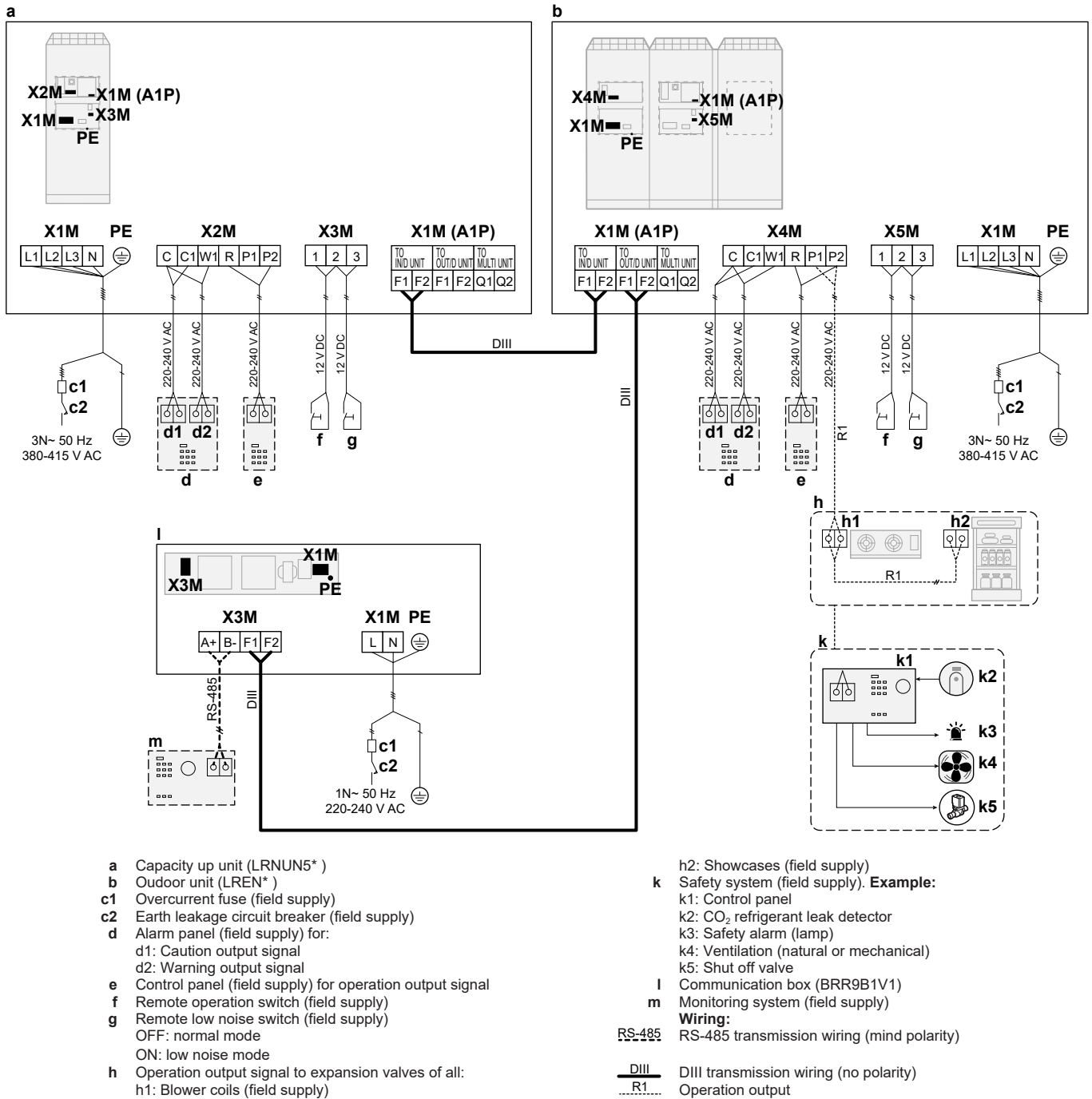
14.1 About electrical compliance

This equipment (LREN* and LRNUN*) complies with:

- **EN/IEC 61000-3-11** provided that the system impedance Z_{sys} is less than or equal to Z_{max} at the interface point between the user's supply and the public system.
 - EN/IEC 61000-3-11 = European/International Technical Standard setting the limits for voltage changes, voltage fluctuations and flicker in public low-voltage supply systems for equipment with rated current ≤ 75 A.
 - It is the responsibility of the installer or user of the equipment to ensure, by consultation with the distribution network operator if necessary, that the equipment is connected **ONLY** to a supply with a system impedance Z_{sys} less than or equal to Z_{max} .
- **EN/IEC 61000-3-12** provided that the short-circuit power S_{sc} is greater than or equal to the minimum S_{sc} value at the interface point between the user's supply and the public system.
 - EN/IEC 61000-3-12 = European/International Technical Standard setting the limits for harmonic currents produced by equipment connected to public low-voltage systems with input current > 16 A and ≤ 75 A per phase.
 - It is the responsibility of the installer or user of the equipment to ensure, by consultation with the distribution network operator if necessary, that the equipment is connected **ONLY** to a supply with a short-circuit power S_{sc} greater than or equal to the minimum S_{sc} value.

Model	Z_{max}	Minimum S_{sc} value
LREN8*	—	5477
LREN10*	—	5819
LREN12*	—	6161
LRNUN5*	—	2294

14.2 Field wiring: Overview

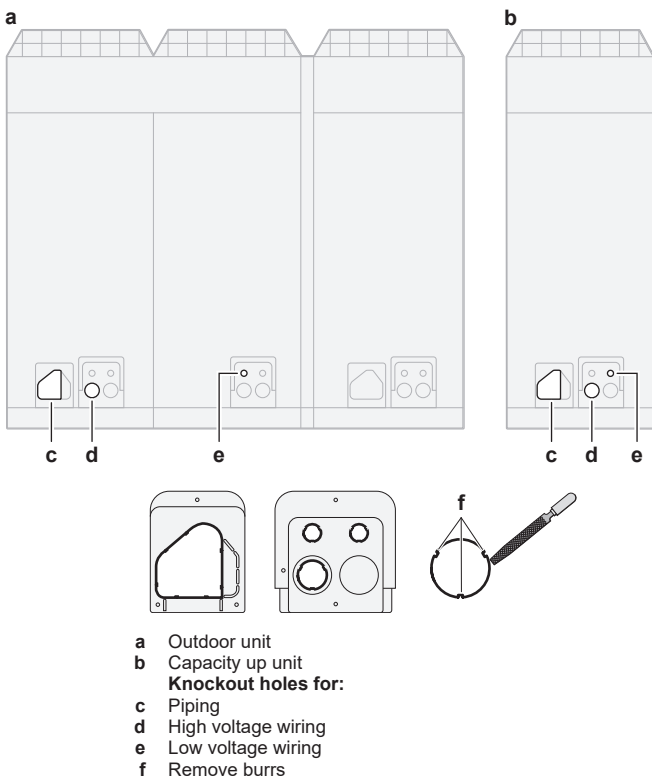


14 Electrical installation

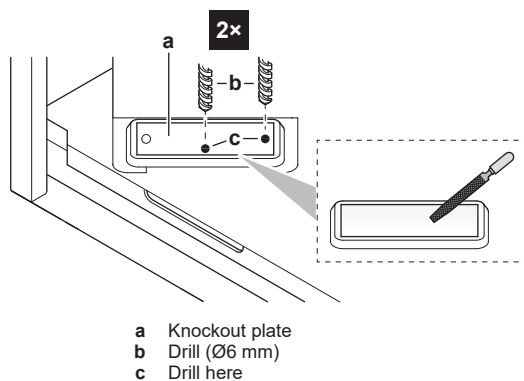
14.3 Guidelines for making knockout holes

- To punch a knockout hole in a front panel, hit on it with a hammer.
- To punch a knockout hole in the bottom panel, drill holes where indicated.
- After knocking out the holes, we recommend removing any burrs and paint the edges and areas around the holes using repair paint to prevent rusting.
- When passing electrical wiring through the knockout holes, prevent damage to the wires by wrapping the wiring with protective tape, putting the wires through field supplied protective wire conduits at that location, or install suitable field supplied wire nipples or rubber bushings into the knockout holes.

Front connection



Side connection



WARNING

Provide adequate measures to prevent that the unit can be used as a shelter by small animals. Small animals that make contact with electrical parts can cause malfunctions, smoke or fire.

14.4 Guidelines when connecting the electrical wiring

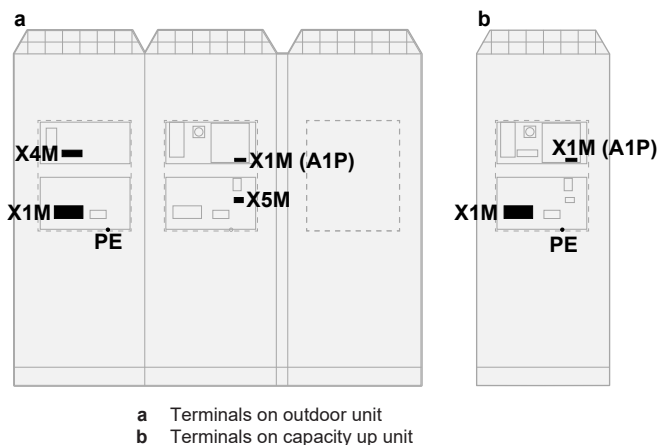
Use the following methods for installing wires:

Wire type	Installation method
Single-core wire Or Stranded conductor wire twisted to "solid-like" connection	<p>a Curled wire (single-core or twisted stranded conductor wire)</p> <p>b Screw</p> <p>c Flat washer</p>
Stranded conductor wire with round crimp-style terminal	<p>a Terminal</p> <p>b Screw</p> <p>c Flat washer</p> <p>✓ Allowed</p> <p>✗ NOT allowed</p>

For earth connections, use the following method:

Wire type	Installation method
Single-core wire Or Stranded conductor wire twisted to "solid-like" connection	<p>a Clockwise curled wire (single-core or twisted stranded conductor wire)</p> <p>b Screw</p> <p>c Spring washer</p> <p>d Flat washer</p> <p>e Coupling washer</p> <p>f Sheet metal</p>

Tightening torques



Terminal	Screw size	Tightening torque (N•m)
X1M: Power supply	M8	5.5~7.3
PE: Protective earth (screw)	M8	
X4M: Output signals	M4	1.18~1.44
X5M: Remote switches	M3.5	0.79~0.97
X1M (A1P): DIII transmission wiring	M3.5	0.80~0.96

14.5 Specifications of standard wiring components



NOTICE

We recommend using solid (single-core) wires. If stranded wires are used, slightly twist the strands to consolidate the end of the conductor for either direct use in the terminal clamp or insertion in a round crimp-style terminal. Details are described in "Guidelines when connecting the electrical wiring" in the installer reference guide.

Power supply



NOTICE

When using residual current operated circuit breakers, be sure to use a high-speed type 300 mA rated residual operating current.

The power supply must be protected with the required safety devices, i.e. a main switch, a slow blow fuse on each phase and an earth leakage protector in accordance with the applicable legislation.

Selection and sizing of the wiring should be done in accordance with the applicable national wiring regulations based on the information mentioned in the table below.

Make sure that a separate power supply circuit is provided for this unit and that all electrical work is carried out by qualified personnel according to local laws and regulations and this manual. An insufficient power supply capacity or improper electrical construction may lead to electric shocks or fire.

Model	Minimum circuit ampacity	Recommended fuses
LREN8*	32 A	40 A
LREN10*	34 A	40 A
LREN12*	36 A	40 A
LRNUN5*	16 A	25 A

Power supply cable

	LREN8*	LREN10*	LREN12*	LRNUN5*
Voltage	380~415 V			
Current	32 A	34 A	36 A	16 A
Phase	3N~			
Frequency	50 Hz			
Wire size	Must comply with the national wiring regulation. 5-core cable. Wire size based on the current, but not less than 2.5 mm ²			

DIII transmission wiring

Transmission wiring specification and limits ^(a)
Only use harmonised wire providing double insulation and suitable for the applicable voltage. 2-cord cable. 0.75~1.25 mm ² .

^(a) If the total transmission wiring exceeds these limits, communication errors might occur.

Remote switches

See details in:

- "14.6.1 Low voltage wiring – Outdoor unit" ▶ 35
- "14.7.1 Low voltage wiring – Capacity up unit" ▶ 37

Output signals

See details in:

- "14.6.2 High voltage wiring – Outdoor unit" ▶ 36
- "14.7.2 High voltage wiring – Capacity up unit" ▶ 38

14.6 Connections to the outdoor unit



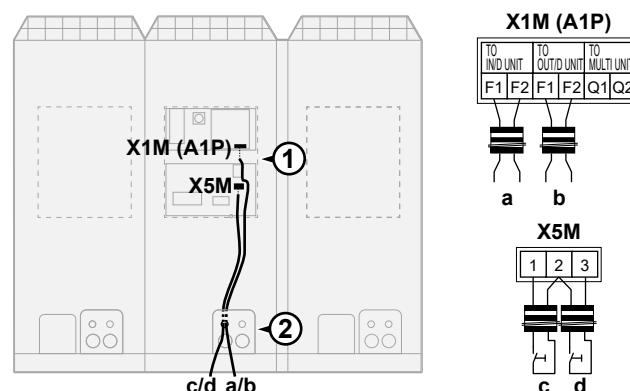
NOTICE

- Be sure to keep the power line and transmission line apart from each other (≥50 mm). Transmission wiring and power supply wiring may cross, but may not run parallel.
- Transmission wiring and power supply wiring may NOT touch internal piping in order to avoid wire damage due to high temperature piping.
- Firmly close the lid and arrange the electrical wires so as to prevent the lid or other parts from coming loose.

Low voltage wiring	<ul style="list-style-type: none"> DIII transmission wiring Remote switches (operation, low noise)
High voltage wiring	<ul style="list-style-type: none"> Output signals (caution, warning, run, operation) Power supply (including earth)

14.6.1 Low voltage wiring – Outdoor unit

Connections/routing/fixing



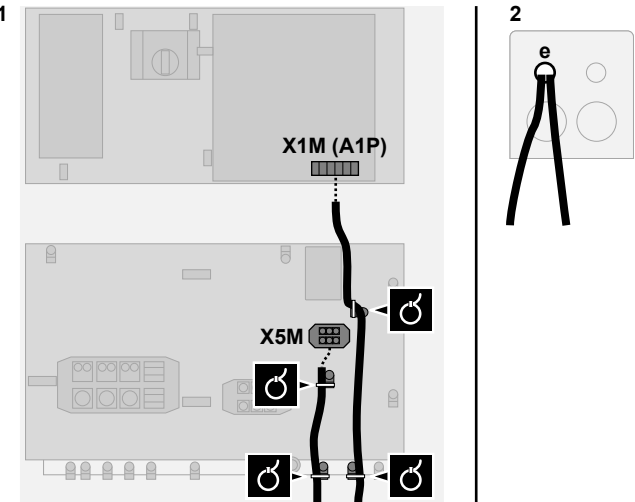
X1M (A1P) DIII transmission wiring:

- a: To capacity up unit
- b: To communication box

X5M Remote switches:

- c: Remote operation switch
- d: Remote low noise switch

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e Wiring intake (knockout hole) for low voltage. See "14.3 Guidelines for making knockout holes" [p 34].

Details – DIII transmission wiring

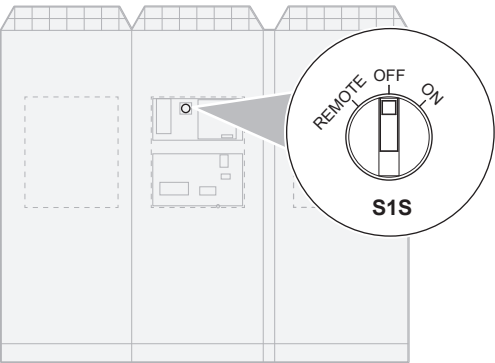
See "14.5 Specifications of standard wiring components" [p 35].

Details – Remote operation switch



NOTICE

Remote operation switch. The unit is factory-equipped with an operation switch with which you can turn unit operation ON/OFF. If you want to remotely turn ON/OFF operation of the outdoor unit, a remote operation switch is required. Use a voltage-free contact for microcurrent (≤ 1 mA, 12 V DC). Connect to X5M/1+2 class II construction, and set to "Remote".



S1S Factory-equipped operation switch:
OFF: Unit operation turned OFF
ON: Unit operation turned ON
Remote: Unit controlled (ON/OFF) with remote operation switch

Wiring remote operation switch:

Wiring	Only use harmonised wire providing double insulation and suitable for the applicable voltage. 2-cord cable 0.75~1.25 mm ²
Maximum wiring length	130 m

Details – Remote low noise switch



NOTICE

Low noise switch. If you want to remotely turn ON/OFF low noise operation, you must install a low noise switch. Use a voltage-free contact for microcurrent (≤ 1 mA, 12 V DC).

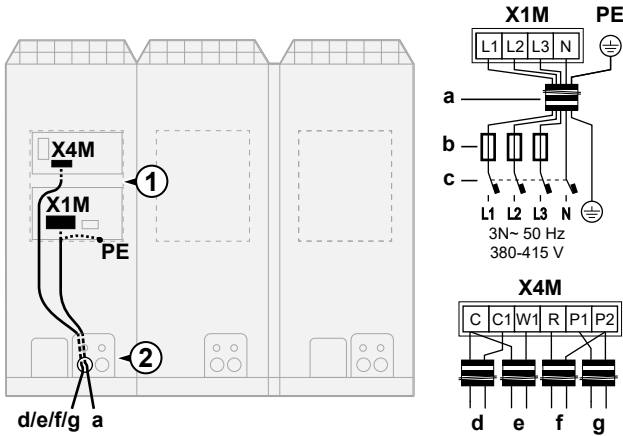
Low noise switch	Mode
OFF	Normal mode
ON	Low noise mode

Wiring low noise switch:

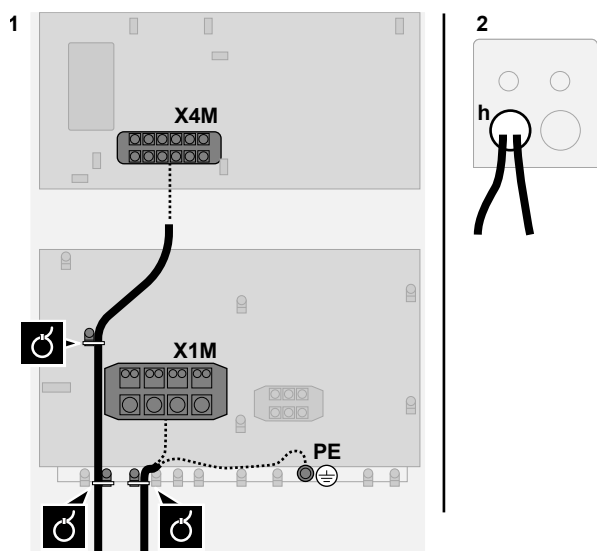
Wiring	Only use harmonised wire providing double insulation and suitable for the applicable voltage. 2-cord cable 0.75~1.25 mm ²
Maximum wiring length	130 m

14.6.2 High voltage wiring – Outdoor unit

Connections/routing/fixing



- X1M** Power supply:
a: Power supply cable
b: Overcurrent fuse
c: Earth leakage circuit breaker
- PE** Protective earth (screw)
- X4M** Output signals:
d: Caution
e: Warning
f: Run
g: Operation



h Wiring intake (knockout hole) for high voltage. See "14.3 Guidelines for making knockout holes" [p 34].

Details – Output signals



NOTICE

Output signals. The outdoor unit is provided with a terminal (X4M class II construction) that can output 4 different signals. The signal is 220~240 V AC. The maximum load for all signals is 0.5 A. The unit outputs a signal in the following situations:

- C/C1: **caution** signal – connection recommended – when an error occurs that does not stop unit operation.
- C/W1: **warning** signal – connection recommended – when an error occurs that causes unit operation to stop.
- R/P2: **run** signal – connection optional – when the compressor is running.
- P1/P2: **operation** signal – connection mandatory – when the expansion valves of the connected showcases and blower coils are being controlled.



NOTICE

The operation output P1/P2 of the outdoor unit **MUST** be connected to all expansion valves of the connected showcases and blower coils. This connection is required because the outdoor unit must be able to control the expansion valves during startup (to prevent liquid refrigerant from entering the compressor and to prevent opening of the safety valve at the low pressure side of the refrigeration cabinet).

Check on site that the expansion valve of the showcase or blower coil can **ONLY** open when P1/P2 signal is ON.

Wiring output signals:

Wiring	Only use harmonised wire providing double insulation and suitable for the applicable voltage. 2-cord cable 0.75~1.25 mm ²
Maximum wiring length	130 m

Details – Power supply

See "14.5 Specifications of standard wiring components" [p 35].

14.7 Connections to the capacity up unit



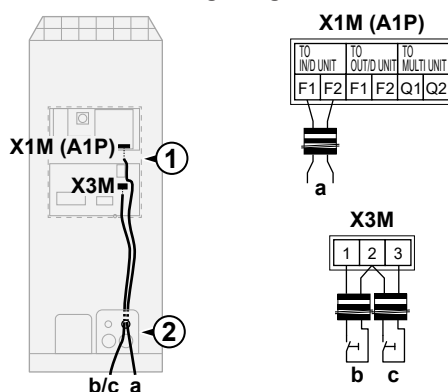
NOTICE

- Be sure to keep the power line and transmission line apart from each other (≥ 50 mm). Transmission wiring and power supply wiring may cross, but may not run parallel.
- Transmission wiring and power supply wiring may **NOT** touch internal piping in order to avoid wire damage due to high temperature piping.
- Firmly close the lid and arrange the electrical wires so as to prevent the lid or other parts from coming loose.

Low voltage wiring	<ul style="list-style-type: none"> • DIII transmission wiring • Remote switches (operation, low noise)
High voltage wiring	<ul style="list-style-type: none"> • Output signals (caution, warning, run) • Power supply (including earth)

14.7.1 Low voltage wiring – Capacity up unit

Connections/routing/fixing



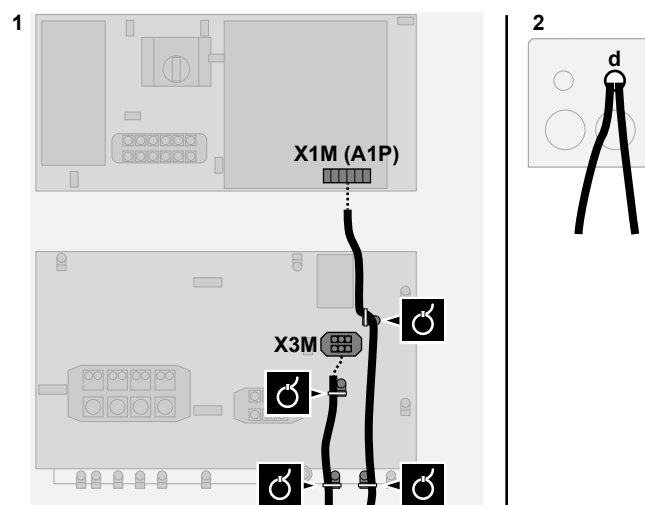
X1M (A1P) DIII transmission wiring:

a: To outdoor unit

X3M Remote switches:

b: Remote operation switch

c: Remote low noise switch



d Wiring intake (knockout hole) for low voltage. See "14.3 Guidelines for making knockout holes" [p 34].

Details – DIII transmission wiring

See "14.5 Specifications of standard wiring components" [p 35].

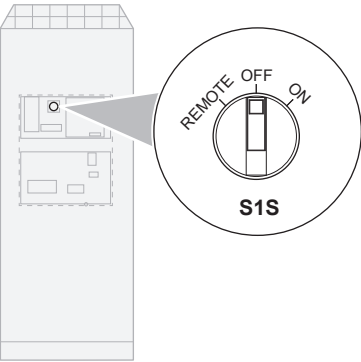
14 Electrical installation

Details – Remote operation switch



NOTICE

Remote operation switch. The unit is factory-equipped with an operation switch with which you can turn unit operation ON/OFF. If you want to remotely turn ON/OFF operation of the capacity up unit, a remote operation switch is required. Use a voltage-free contact for microcurrent (≤ 1 mA, 12 V DC). Connect to X3M/1+2 class II construction, and set to "Remote".



S1S Factory-equipped operation switch:
OFF: Unit operation turned OFF
ON: Unit operation turned ON
Remote: Unit controlled (ON/OFF) with remote operation switch

Wiring remote operation switch:

Wiring	Only use harmonised wire providing double insulation and suitable for the applicable voltage. 2-cord cable 0.75~1.25 mm ²
Maximum wiring length	130 m

Details – Remote low noise switch:



NOTICE

Low noise switch. If you want to remotely turn ON/OFF low noise operation, you must install a low noise switch. Use a voltage-free contact for microcurrent (≤ 1 mA, 12 V DC).

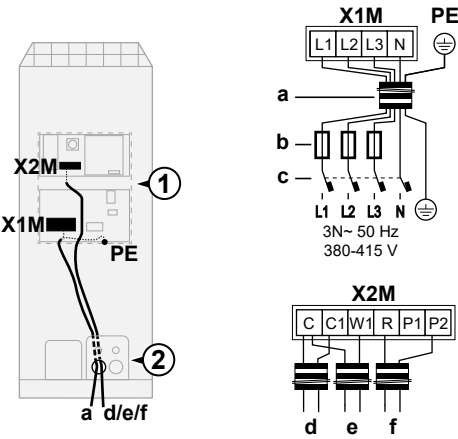
Low noise switch	Mode
OFF	Normal mode
ON	Low noise mode

Wiring low noise switch:

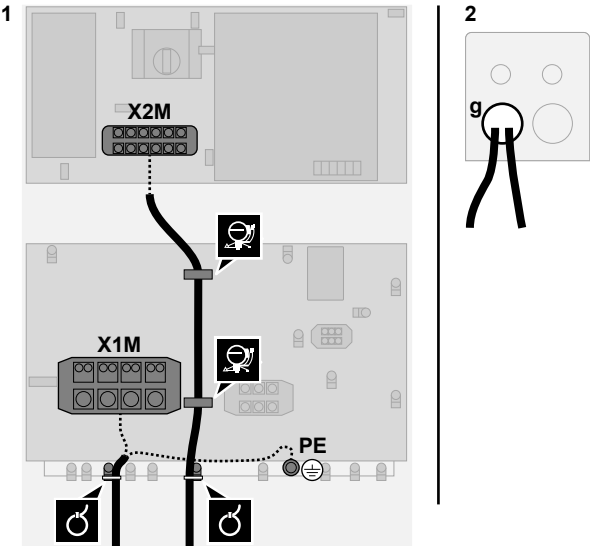
Wiring	Only use harmonised wire providing double insulation and suitable for the applicable voltage. 2-cord cable 0.75~1.25 mm ²
Maximum wiring length	130 m

14.7.2 High voltage wiring – Capacity up unit

Connections/routing/fixing



X1M Power supply:
a: Power supply cable
b: Overcurrent fuse
c: Earth leakage circuit breaker
PE Protective earth (screw)
X2M Output signals:
d: Caution
e: Warning
f: Run



g Wiring intake (knockout hole) for high voltage. See "14.3 Guidelines for making knockout holes" p.34].

Details – Output signals



NOTICE

Output signals. The outdoor unit is provided with a terminal (X2M class II construction) that can output 3 different signals. The signal is 220~240 V AC. The maximum load for all signals is 0.5 A. The unit outputs a signal in the following situations:

- **C/C1: caution** signal – connection recommended – when an error occurs that does not stop unit operation.
- **C/W1: warning** signal – connection recommended – when an error occurs that causes unit operation to stop.
- **R/P2: run** signal – connection optional – when the compressor is running.

Wiring output signals:

Wiring	Only use harmonised wire providing double insulation and suitable for the applicable voltage. 2-cord cable 0.75~1.25 mm ²
Maximum wiring length	130 m

Details – Power supply:

See "14.5 Specifications of standard wiring components" [▶ 35].

15 Charging refrigerant

15.1 Precautions when charging refrigerant

**WARNING**

- ONLY use R744 (CO₂) as refrigerant. Other substances may cause explosions and accidents.
- When installing, charging refrigerant, maintaining or performing service, ALWAYS use personal protective equipment, such as safety shoes, safety gloves and safety glasses.
- If the unit is installed indoors (for example, in a machine room), ALWAYS use a portable CO₂ detector.
- If the front panel is open, ALWAYS beware of the rotating fan. The fan will continue rotating for a while, even after the power switch has been turned off.

**CAUTION**

A vacuumed system will be under triple point. To avoid solid ice, ALWAYS start charging with R744 in vapour state. When the triple point is reached (5.2 bar absolute pressure or 4.2 bar gauge pressure), you may continue charging with R744 in liquid state.

**CAUTION**

Do NOT charge liquid refrigerant directly to a gas line. Liquid compression could cause compressor operation failure.

**NOTICE**

If the power of some units is turned off, the charging procedure cannot be finished properly.

**NOTICE**

Only when charging the unit for the first time, turn ON the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

**NOTICE**

Before starting charging procedures, check if the 7-LEDs display is as normal (see "16.1.4 To access mode 1 or 2" [▶ 42]). If a malfunction code is present, see "18.1 Solving problems based on error codes" [▶ 45].

**NOTICE**

Close the front panel before any refrigerant charge operation is executed. Without the front panel attached the unit cannot judge correctly whether it is operating properly or not.

**NOTICE**

Do NOT fully close the stop valve for field piping after the refrigerant has been charged into the unit.

**NOTICE**

Do NOT fully close the liquid stop valve while the unit is stopping. The field liquid piping might burst because of liquid seal. Furthermore, continuously keep a connection between the safety valve and the field liquid piping to avoid bursting of the piping (if pressure increases too much).

**INFORMATION**

For the operation method of the stop valves, refer to "13.2 Using stop valves and service ports" [▶ 24].

15.2 To determine the refrigerant amount

**INFORMATION**

The capacity up unit is a pre-charged, closed circuit. There is no need to add additional refrigerant charging.

- Calculate each amount of refrigerant for the liquid piping using the **Calculation table** in this chapter, based on the piping size and length: **(a)** **(b)** **(c)** and **(d)**. You may round off to the nearest 0.1 kg.
- Total the amounts of refrigerant for the liquid piping: **(a)+(b)+(c)+(d)=[1]**
- Calculate the amount of refrigerant for the indoor units using the **Conversion ratio for indoor units: refrigeration** table in this chapter, based on the type of indoor units and the cooling capacity:
 - Calculate the amount of refrigerant for blower coils: **(e)**
 - Calculate the amount of refrigerant for showcases: **(f)**
- Total the amounts of refrigerant for indoor units: **(e)+(f)=[2]**
- Total the calculated amounts of refrigerant and add the required amount of refrigerant for outdoor unit: **[1]+[2]+[3]=[4]**
- Charge the total amount of refrigerant **[4]**.
- If a test runs indicates that additional refrigerant is needed, charge the additional refrigerant and note down its amount: **[5]**.
- Total the calculated amount of refrigerant **[4]** and the additional amount of refrigerant during test run **[6]**. The total amount of refrigerant in the system is thus: **[4]+[5]=[6]**
- Note down the calculation results in the calculation table.

**INFORMATION**

After charging, add the total amount of refrigerant to the refrigerant charge label. See "15.4 To fix the refrigerant charge label" [▶ 40].

Calculation table: outdoor unit with or without capacity up unit

Amount of refrigerant for liquid piping			
	Liquid piping size (mm)	Conversion ratio per meter of liquid piping (kg/m)	Total amount of refrigerant (kg)
	Ø6.4	0.017	(a)
	Ø9.5	0.0463	(b)
	Ø12.7	0.0815	(c)
	Ø15.9	0.1266	(d)
	Subtotal (a)+(b)+(c)+(d):		[1]
Amount of refrigerant for indoor units			

16 Configuration

Type of indoor unit	Total amount of refrigerant (kg)
Blower coils	(e)
Showcases	(f)
Subtotal (e)+(f):	[2]
Required amount of refrigerant for outdoor unit (kg): 22.8 kg	22.8[3]
Subtotal [1]+[2]+[3] (kg)	[4]
Additional amount of refrigerant charged when test run if required (kg)	[5] ^(a)
Total amount of refrigerant [4]+[5] (kg)	[6]

^(a) The maximum amount of additional refrigerant that can be charged at the time of the test run is 10% of the amount of refrigerant as calculated from the capacity of connected indoor units. Use [5]÷[2]×0.1 to calculate this maximum amount.

Conversion ratio for indoor units: refrigeration

Type	Conversion ratio (kg/dm ³)	
	Low temperature	Medium temperature
Blower coil	0.052	0.101
Showcase		

15.3 To charge refrigerant

Prerequisite: Before charging, do the following:

- Turn OFF the operation switch of the outdoor unit.
- Turn ON the power supply of the outdoor unit and all indoor units (blower coils, showcases)..

- Set field setting [2-21] of the outdoor unit to value 1 (ON) to open the expansion valves (Y1E, Y2E, Y7E, Y8E, Y15E). See "16.1.5 To set field settings" ▶ 42].
- Open the gas stop valve CsV3 (h) and the liquid stop valve CsV4 (i). See "13.5.1 Checking refrigerant piping: Setup" ▶ 30].
- Charge with R744 in gas state from the service port SP3 (c) in front of the stop valve CsV3 (h) on the refrigeration gas side, until a pressure of a least 6 bar.
- Close liquid stop valve CsV4 (i).
- When charging at the gas side is finished, set field setting [2-21] of the outdoor unit to value 0 (OFF) by pushing BS3 1 time. See "16.1.2 To access the field setting components" ▶ 40].
- Charge with R744 in liquid state from the service port SP7 (d) in front of the stop valve CsV4 (i) on the refrigeration liquid side.

If the pressure difference between the charging cylinder and refrigerant piping is too low, you cannot charge anymore. To continue charging proceed as follows:

- Turn ON the operation switch of the outdoor unit.
- Adjust the opening of the liquid stop valve CsV4 (i).

NOTICE

In case of long field piping length, the outdoor unit automatically stops when charging refrigerant with the liquid stop valve fully closed. Adjusting the liquid stop valve avoids an unwanted stop.

- When charging is finished, open all stop valves.
- Attach the valve caps to the stop valves and service ports.



WARNING

After charging refrigerant, keep the power supply and operation switch of the outdoor unit ON to avoid a pressure increase on the low pressure (suction piping) side and to avoid pressure increase on the pressure side of the liquid receiver.



INFORMATION

After charging, add the total amount of refrigerant to the refrigerant charge label. See "15.4 To fix the refrigerant charge label" ▶ 40].

15.4 To fix the refrigerant charge label

- Fill in the label as follows:



- a Total refrigerant charge
- b GWP value of the refrigerant
GWP = Global Warming Potential

- Fix the label on the outdoor unit near the nameplate.

16 Configuration



DANGER: RISK OF ELECTROCUTION



INFORMATION

It is important that all information in this chapter is read sequentially by the installer and that the system is configured as applicable.

16.1 Making field settings

16.1.1 About making field settings

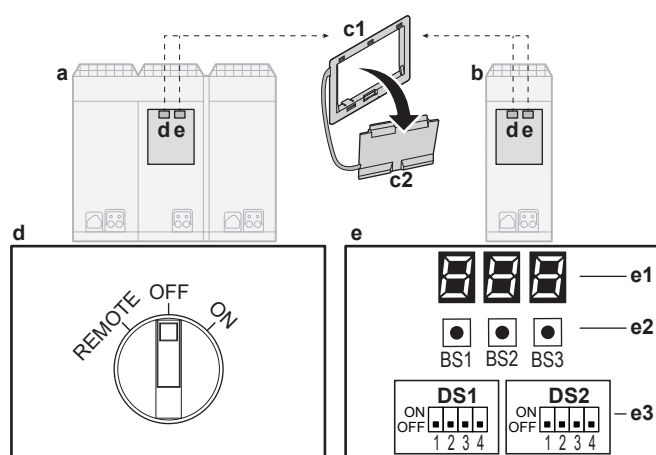
To configure the outdoor unit and capacity up unit, you must give input to the main PCB (A1P) of the outdoor unit and capacity up unit. This involves the following field setting components:

- Push buttons to give input to the PCB
- A 7-segment display to read feedback from the PCB
- DIP switches to set the target evaporating temperature for the refrigeration side

16.1.2 To access the field setting components

You do not have to open the complete switch box to access the field setting components.

- Open the front panel (middle front panel in case of outdoor unit). See "12.2.1 To open the outdoor unit" ▶ 19].
- Open the inspection hole cover (left), and turn OFF the operation switch.
- Open the inspection hole cover (right), and make the field settings.



- a Outdoor unit
b Capacity up unit
c1 Inspection hole
c2 Inspection hole cover
d Operation switch (S1S)
e Field setting components

- e1 7-segment displays: ON (ON), OFF (OFF), Flashing (Flashing)
e2 Push buttons:
BS1: MODE: For changing the set mode
BS2: SET: For field setting
BS3: RETURN: For field setting
e3 DIP switches

- 4 After making the field settings, reattach the inspection hole covers and the front plate.

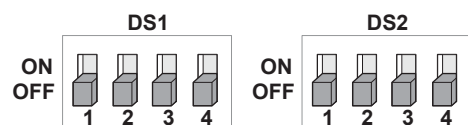
**NOTICE**

Close the cover of the switch box before turning ON the power.

16.1.3 Field setting components

DIP switches

Use DS1 to set the target evaporating temperature for the refrigeration side. Do NOT change DS2.



DS1	Target evaporating temperature
ON OFF 1 2 3 4	5°C
ON OFF 1 2 3 4	0°C
ON OFF 1 2 3 4	-5°C
ON OFF 1 2 3 4 (a)	-10°C
ON OFF 1 2 3 4	-15°C

DS1	Target evaporating temperature
ON OFF 1 2 3 4	-20°C
ON OFF 1 2 3 4	-25°C
ON OFF 1 2 3 4	-30°C
ON OFF 1 2 3 4	-35°C
ON OFF 1 2 3 4	-40°C

(a) Factory setting

Use DS2 to define a system layout with or without capacity up unit.

**NOTICE**

When installing a capacity up unit it is mandatory to put switch 4 ON.

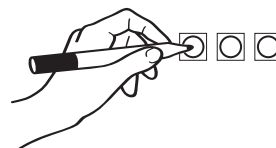
If DS2 is not set correctly, the capacity up unit will NOT operate and no error code is displayed on the PCB of the outdoor unit.

DS2	Capacity up unit installation
ON OFF 1 2 3 4	With capacity up unit ^(a)
ON OFF 1 2 3 4	Without capacity up unit

(a) If there is no electrical connection to the capacity up unit, an error code will be displayed on the outdoor unit.

Push buttons

Use the push buttons to make the field settings. Operate the push buttons with an insulated stick (such as a closed ball-point pen) to avoid touching live parts.



7-segment display

The display gives feedback about the field settings, which are defined as [Mode-Setting]=Value. Value is the value we want to know/change.

Example:

7-segment display	Description
888	Default situation
000	Mode 1

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	Description
	Mode 2
	Setting 8 (in mode 2)
	Value 4 (in mode 2)

16.1.4 To access mode 1 or 2

After the units are turned ON, the display goes to its default situation. From there, you can access mode 1 and mode 2.

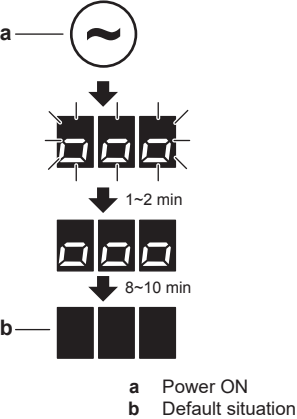
Initialisation: default situation



NOTICE

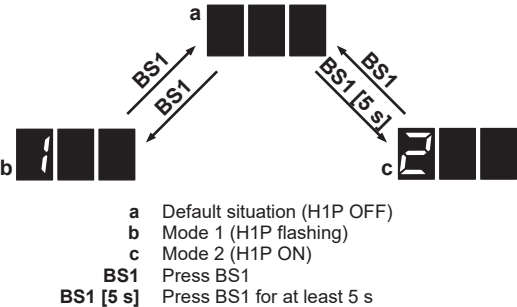
Turn ON the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

Turn on the power supply of the outdoor unit, capacity up unit, and all indoor units. When the communication between the units is established and normal, the display indication state will be as below (default situation when shipped from factory).



Switching between modes

Use BS1 to switch between the default situation, mode 1 and mode 2.

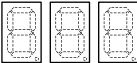


INFORMATION

If you get confused in the middle of the process, press BS1 to return to the default situation.

16.1.5 To set field settings

Prerequisite: Start from the default setting in the 7-segment display. See also "16.1.3 Field setting components" [p 41]. If anything but the default setting is visible, push BS1 once.



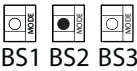
- 1 To select the desired mode, push BS1. See also "16.1.4 To access mode 1 or 2" [p 42].



- For mode 1: push BS1 and release it at once.
- For mode 2: push BS1 and keep it depressed for more than 5 seconds.

Result: The selected mode appears on the 7-segment display.

- 2 To select the desired setting, push BS2 the same amount of times as the number of the setting you need. For example: push 2 times for setting 2.



Result: The setting appears on the 7-segment display, [Mode Setting] is addressed.

- 3 Push BS3 1 time to access the selected setting's value.

Result: The display shows the status of the setting (depending on the actual field situation).



- 4 To change the value of the setting, push BS2 the same amount of times as the number of the value you need. For example: push 2 times for value 2.

Result: The value appears on the 7-segment display.

- 5 Push BS3 1 time to validate the value change.
6 Push BS3 again to start operation with the chosen value.
7 Push BS1 to quit and return to the initial status.



WARNING

If any part of system is already (accidentally) powered on, setting [2-21] on the outdoor unit can be set to value 1 to open the expansion valves (Y1E, Y2E, Y7E, Y8E, Y15E).

17 Commissioning

After installation and once the field settings are defined, the installer is obliged to verify correct operation. Therefore a test run MUST be performed according to the procedures described below.



NOTICE

ALWAYS operate the unit with thermistors and/or pressure sensors/switches. If NOT, burning of the compressor might be the result.

17.1 Precautions when commissioning



CAUTION

Do NOT perform the test operation while working on the indoor unit(s).

When performing the test operation, NOT ONLY the outdoor unit, but the connected indoor unit will operate as well. Working on an indoor unit while performing a test operation is dangerous.

**CAUTION**

After the refrigerant is fully charged, do NOT turn off the operation switch and power supply of the outdoor unit. This prevents the safety valve actuation due to an increase in internal pressure under high ambient temperature conditions.

When internal pressure rises, the outdoor unit can operate by itself to reduce the internal pressure, even if no indoor unit is operating.

**NOTICE**

Turn ON the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

During test operation, the outdoor unit and the indoor units will start up. Make sure that the preparations of all indoor units are finished (field piping, electrical wiring, air purge, ...). See installation manual of the indoor units for details.

17.2 Checklist before commissioning

- 1 After the installation of the unit, check the items listed below.
- 2 Close the unit.
- 3 Power up the unit.

<input type="checkbox"/>	You have read the complete installation and operation instructions described in the installer and user reference guide .
<input type="checkbox"/>	Installation Check that the unit is properly installed, to avoid abnormal noises and vibrations when starting up the unit.
<input type="checkbox"/>	Transportation stay Check that the outdoor unit's transportation stay is removed.
<input type="checkbox"/>	Field wiring Check that the field wiring has been carried out according to the instructions described in the chapter " 14 Electrical installation " (p. 31), according to the wiring diagrams and according to the applicable national wiring regulation.
<input type="checkbox"/>	Power supply voltage Check the power supply voltage on the local supply panel. The voltage MUST correspond to the voltage on the nameplate of the unit.
<input type="checkbox"/>	Earth wiring Be sure that the earth wires have been connected properly and that the earth terminals are tightened.
<input type="checkbox"/>	Insulation test of the main power circuit Using a megatester for 500 V, check that the insulation resistance of 2 MΩ or more is attained by applying a voltage of 500 V DC between power terminals and earth. NEVER use the megatester for the transmission wiring.
<input type="checkbox"/>	Fuses, circuit breakers, or protection devices Check that the fuses, circuit breakers, or the locally installed protection devices are of the size and type specified in the chapter " 14 Electrical installation " (p. 31). Be sure that no fuse or protection device is bypassed.
<input type="checkbox"/>	Internal wiring Visually check the switch box and the inside of the unit for loose connections or damaged electrical components.
<input type="checkbox"/>	Safety valve (field supply) Check that the safety valve (field supply) has been installed correctly according to standards EN378-2 and EN13136.

<input type="checkbox"/>	Safety valve (accessory) Check that the safety valve (accessory) has been installed correctly according to standards EN378-2 and EN13136.
<input type="checkbox"/>	Pipe size and pipe insulation Be sure that correct pipe sizes are installed and that the insulation work is properly executed.
<input type="checkbox"/>	Stop valves Be sure that the stop valves (2 in total) are open on the liquid and gas side between the outdoor unit and indoor unit.
<input type="checkbox"/>	Damaged equipment Check the inside of the unit for damaged components or squeezed pipes.
<input type="checkbox"/>	Refrigerant leak Check the inside of the unit on refrigerant leakage. If there is a refrigerant leak, try to repair the leak. If the repair is unsuccessful, call your local dealer. Do not touch any refrigerant which has leaked out from refrigerant piping connections. This may result in frostbite.
<input type="checkbox"/>	Oil leak Check the compressor for oil leakage. If there is an oil leak, try to repair the leak. If the repairing is unsuccessful, call your local dealer.
<input type="checkbox"/>	Air inlet/outlet Check that the air inlet and outlet of the unit is NOT obstructed by paper sheets, cardboard, or any other material.
<input type="checkbox"/>	Refrigerant charge The amount of refrigerant to be added to the unit shall be written in the logbook. Add the total amount of refrigerant to the refrigerant charge label.
<input type="checkbox"/>	Installation of indoor units Check that the units are properly installed.
<input type="checkbox"/>	Installation of capacity up unit Check that the unit is properly installed, if applicable.
<input type="checkbox"/>	Installation date and field setting Be sure to keep record of the installation date in the logbook.

17.3 About the system test run

Make sure to carry out the system test operation after the first installation.

The procedure below describes the test operation of the complete system.

**NOTICE**

If a capacity up unit is installed, conduct its test run **AFTER** the test run of the outdoor unit.

17.4 To perform a test run (7-segment display)

To perform a test run of the outdoor unit

Applicable for LREN*

- 1 Check that all the stop valves between the outdoor unit and indoor unit are fully open: gas and liquid stop valves.

17 Commissioning

- Check that all electrical components and refrigerant piping is installed correctly, for the indoor units, outdoor unit, and (if applicable) capacity up unit.
- Turn ON the power supply of all units: the indoor units, outdoor unit and (if applicable) the capacity up unit.
- Wait for about 10 minutes until the communication between the outdoor unit and indoor units is confirmed. The 7-segment display is blinking during the communication test:
 - If communication is confirmed, the display will be OFF.
 - If communication is not confirmed, an error code will be displayed on the remote controller of the indoor units. See "18.1.1 Error codes: Overview" ▶ 45].
- Turn ON the operation switch of the outdoor unit. The compressors and fan motors start to operate.
- Check that the unit functions without error codes. See "17.4.1 Test run checks" ▶ 44].
- Check that the showcases and blower coils cool correctly.

To perform a test run of the capacity up unit

Applicable for LRNUN5*.

Prerequisite: The refrigeration circuit of the outdoor unit is operating in a stable condition.

- Turn ON the operation switch of the capacity up unit.
- Wait for about 10 minutes (after power supply ON) until the communication between the outdoor unit and the capacity up unit is confirmed. The 7-segment display on the PCB of the capacity up unit is blinking during the communication test:
 - If communication is confirmed, the display will be OFF and the compressors and fans start operating.
 - If communication is not confirmed, an error code will be displayed on the remote controller of the indoor units. See "18.1.1 Error codes: Overview" ▶ 45].
- Check that the unit functions without error codes. See "17.4.1 Test run checks" ▶ 44].
- Check that the showcases and blower coils cool correctly.

17.4.1 Test run checks

Check visually

Check the following:

- Showcases and blower coils are blowing cold air.
- The temperature of the refrigerated room is dropping.
- There is no short circuit in the refrigeration room.
- The compressor does not switch on and off in less than 10 minutes.

Operation parameters

For a stable operation of the unit, each of the following parameters should be in its range.

Parameter	Range	Root cause when out of range	Countermeasure
Suction superheat (refrigeration)	≥10 K	Incorrect selection of expansion valve at refrigeration side.	Set the correct target super heat (SH) value of showcase or blower coil.

Parameter	Range	Root cause when out of range	Countermeasure
Suction temperature (refrigeration)	≤18°C	Lack of amount of refrigerant.	Charge additional refrigerant ^(a) .
		Incorrect selection of expansion valve at refrigeration side.	Set the correct target super heat (SH) value of showcase or blower coil.

^(a) Charge additional refrigerant until all parameters are within their range. See "15 Charging refrigerant" ▶ 39].

Check operation parameters

Action	Push button	7-segment display
Check that the 7-segment display is OFF. This is the initial condition after the communication has been confirmed. To return to the initial state of the 7-segment display, push BS1 once, or leave the unit as is for at least 2 hours.	—	
Push BS1 once and shift to the parameter indication mode.	 BS1 BS2 BS3	The indication will change:
Push BS2 a number of times, depending on the indication you want to confirm: <ul style="list-style-type: none"> Suction superheat (refrigeration): 22 times Suction temperature (refrigeration): 10 times To return to the initial state, for example if you pushed a wrong number of times, push BS1 once.	 BS1 BS2 BS3	The last 2 digits indicate the number of times you pushed. For example, you want to confirm suction superheat:
Push BS3 once, to access the value of each of the selected parameters.	 BS1 BS2 BS3	For example, 7-segment displays 12 if suction superheat is 12.
Push BS1 once to return to the initial state.	 BS1 BS2 BS3	



CAUTION

ALWAYS turn off the operation switch BEFORE turning off the power supply.

17.4.2 Correcting after abnormal completion of the test run

The test operation is only completed if there is no malfunction code displayed on the user interface or outdoor unit 7-segment display. In case of a displayed malfunction code, perform correcting actions as explained in the malfunction code table. Carry out the test operation again and confirm that the abnormality is properly corrected.



INFORMATION

Check for error codes on the 7-segment display on the PCB of the capacity up unit.

17.5 Logbook

In accordance with the applicable legislation, the installer must provide a logbook upon installation of the system. The logbook shall be updated following any maintenance or repair of the system. In Europe, EN378 provides the necessary guidance for this logbook.

Content of the logbook

The following information must be provided:

- Details of the maintenance and repair works
- Quantities and kind of (new, reused, recycled, reclaimed) refrigerant which have been charged on each occasion
- Quantities of refrigerant which have been transferred from the system on each occasion
- Results of any analysis of a reused refrigerant
- Source of reused refrigerant
- Changes and replacements of components of the system
- Results of all periodic routine tests

18.1.1 Error codes: Overview

In case other error codes appear, contact your dealer.

Main code	LREN*	LRNUN5*	Cause	Solution
E2	O	O	Electrical leakage	Correct the field wiring and connect ground wiring.
E3 E4	O	—	Stop valves are closed.	Open the stop valve on both the gas and liquid side.
E7	O	O	Malfunction of fan motor For LREN*: <ul style="list-style-type: none"> ▪ (M1F) - A9P (X1A) ▪ (M2F) - A10P (X1A) ▪ (M3F) - A11P (X1A) For LRNUN5*: <ul style="list-style-type: none"> ▪ (M1F) - A4P (X1A) 	Check connection on PCB or actuator.

- Significant periods of non-use

Furthermore, you can add:

- Instructions for shutting down the system in case of an emergency
- Name and address of fire department, police and hospital
- Name, address and day and night telephone numbers for obtaining service

Location of the logbook

The logbook shall either be kept in the machinery room, or the data shall be stored digitally by the operator with a printout in the machinery room, in which case the information shall be accessible to the competent person when servicing or testing.

18 Troubleshooting

18.1 Solving problems based on error codes

If the unit runs into a problem, the user interface displays an error code. It is important to understand the problem and to take measures before resetting an error code. This should be done by a licensed installer or by your local dealer.

This chapter gives you an overview of all possible error codes and their descriptions as they appear on the user interface.



INFORMATION

See the service manual for:

- The complete list of error codes
- A more detailed troubleshooting guideline for each error

18 Troubleshooting

Main code	LREN*	LRNUN5*	Cause	Solution
E9	O	O	<p>Malfunction of electronic expansion valve coil</p> <p>For LREN*:</p> <ul style="list-style-type: none"> ▪ (Y1E) - A1P (X25A) ▪ (Y2E) - A1P (X23A) ▪ (Y3E) - A1P (X21A) ▪ (Y4E) - A2P(X22A) ▪ (Y5E) - A2P (X21A) ▪ (Y7E) - A2P(X23A) ▪ (Y8E) - A1P (X22A) ▪ (Y14E) - A2P(X25A) ▪ (Y15E) - A1P (X26A) <p>For LRNUN5*:</p> <ul style="list-style-type: none"> ▪ (Y3E) - A1P (X21A) ▪ (Y1E) - A1P (X22A) ▪ (Y4E) - A1P (X23A) ▪ (Y2E) - A1P (X24A) 	Check connection on PCB or actuator.
F4	O	—	Wrong selection of cooling load (including the expansion valves)	Reselect the cooling load, including the expansion valve.
H9	O	O	<p>Malfunction of ambient temperature sensor</p> <p>For LREN* and LRNUN5*:</p> <ul style="list-style-type: none"> ▪ (R1T) - A1P (X18A) 	Check connection on PCB or actuator.
J3	O	O	<p>Malfunction of discharge/compressor body temperature sensor</p> <p>For LREN*:</p> <ul style="list-style-type: none"> ▪ (R31T) - A1P (X19A) ▪ (R32T) - A1P (X33A) ▪ (R33T) - A2P (X19A) ▪ (R91T) - A1P (X19A) ▪ (R92T) - A1P (X33A) ▪ (R93T) - A2P (X19A) <p>For LRNUN5*:</p> <ul style="list-style-type: none"> ▪ (R3T) - A1P (X19A) ▪ (R9T) - A1P (X19A) 	Check connection on PCB or actuator.
J5	O	O	<p>Malfunction of suction temperature sensor</p> <p>For LREN*:</p> <ul style="list-style-type: none"> ▪ (R21T) - A1P (X29A) ▪ (R22T) - A1P (X23A) ▪ (R23T) - A2P (X29A) <p>For LRNUN5*:</p> <ul style="list-style-type: none"> ▪ (R2T) - A1P (X29A) 	Check connection on PCB or actuator.
J6	O	O	<p>Malfunction of the gas cooler outlet temperature thermistor</p> <p>For LREN* and LRNUN5*:</p> <ul style="list-style-type: none"> ▪ (R4T) – A1P (X35A) 	Check connection on PCB or actuator.
J7	O	O	<p>Malfunction of the economizer outlet temperature thermistor</p> <p>For LREN*:</p> <ul style="list-style-type: none"> ▪ (R8T) – A1P (X30A) <p>For LRNUN5*:</p> <ul style="list-style-type: none"> ▪ (R6T) – A1P (X35A) 	Check connection on PCB or actuator

Main code	LREN*	LRNUN5*	Cause	Solution
J8	O	O	Malfunction of the liquid (after sub-cool) temperature thermistor For LREN*: ▪ (R7T) – A1P (X30A) For LRNUN5*: ▪ (R7T) – A1P (X35A) ▪ (R5T) – A1P (X35A)	Check connection on PCB or actuator.
JR	O	O	Malfunction of high pressure sensor For LREN*: ▪ (S1NPH) – A2P (X31A) For LRNUN5*: ▪ (S1NPH) – A1P (X31A)	Check connection on PCB or actuator.
JL	O	O	Malfunction of low pressure sensor For LREN*: ▪ (S1NPL) – A1P (X31A) ▪ (S2NPL) – A1P (X32A) ▪ (S1NPM) – A12P (X31A) ▪ (S2NPM) – A2P (X32A) For LRNUN5*: ▪ (S1NPL) – A1P (X32A) ▪ (S2NPM) – A6P (X31A)	Check connection on PCB or actuator.
L4	O	O	▪ Heat exchanger of outdoor unit is blocked. ▪ The outdoor temperature is above the maximum operating temperature.	▪ Check if any obstacles block the heat exchanger and remove them. ▪ Operate the unit only within the temperature operation range.
LB	O	O	Supply voltage dropped.	▪ Check the power supply. ▪ Check the wiring size and length of the power supply. They must be according to the specifications.
LC	O	O	Transmission outdoor unit – inverter: INV1/ FAN1 transmission trouble	Check connection.
P1	O	O	Unbalanced power supply voltage	Check the power supply.
U1	O	O	Lost phase in power supply	Check the connection of the power supply cable.
U2	O	O	Insufficient supply voltage	Check the power supply.
U4	—	O	Communication error between the capacity up unit and the outdoor unit.	Check the connection of the communication cables upstream between the capacity up unit and outdoor unit. (Error displayed on the capacity up unit.)
U9	O	—	Communication error between the capacity up unit and the outdoor unit.	Check the connection of the communication cables upstream between the capacity up unit and outdoor unit. (Error displayed on the outdoor unit.)
U0	O	—	Refrigerant leaking	Check the refrigerant amount
U5	O	—	Refrigerant over charging	Check the refrigerant amount

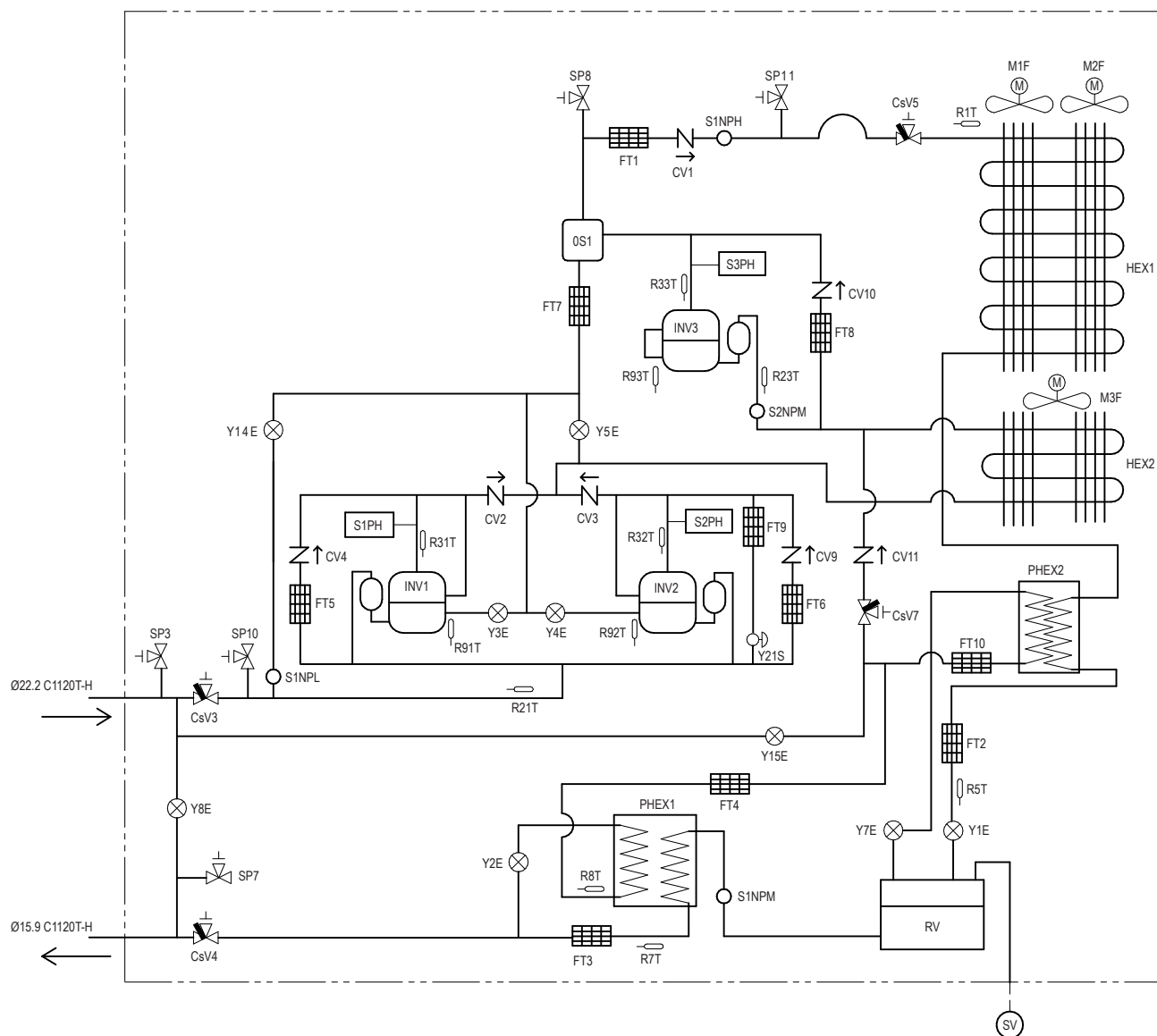
**NOTICE**

After turning ON the operation switch, wait at least 1 minute before turning OFF the power supply. Electrical leakage detection is performed shortly after the compressor starts. Turning off the power supply during this check will result in an incorrect detection.

19 Technical data

A **subset** of the latest technical data is available on the regional Daikin website (publicly accessible). The **full set** of the latest technical data is available on the Daikin Business Portal (authentication required).

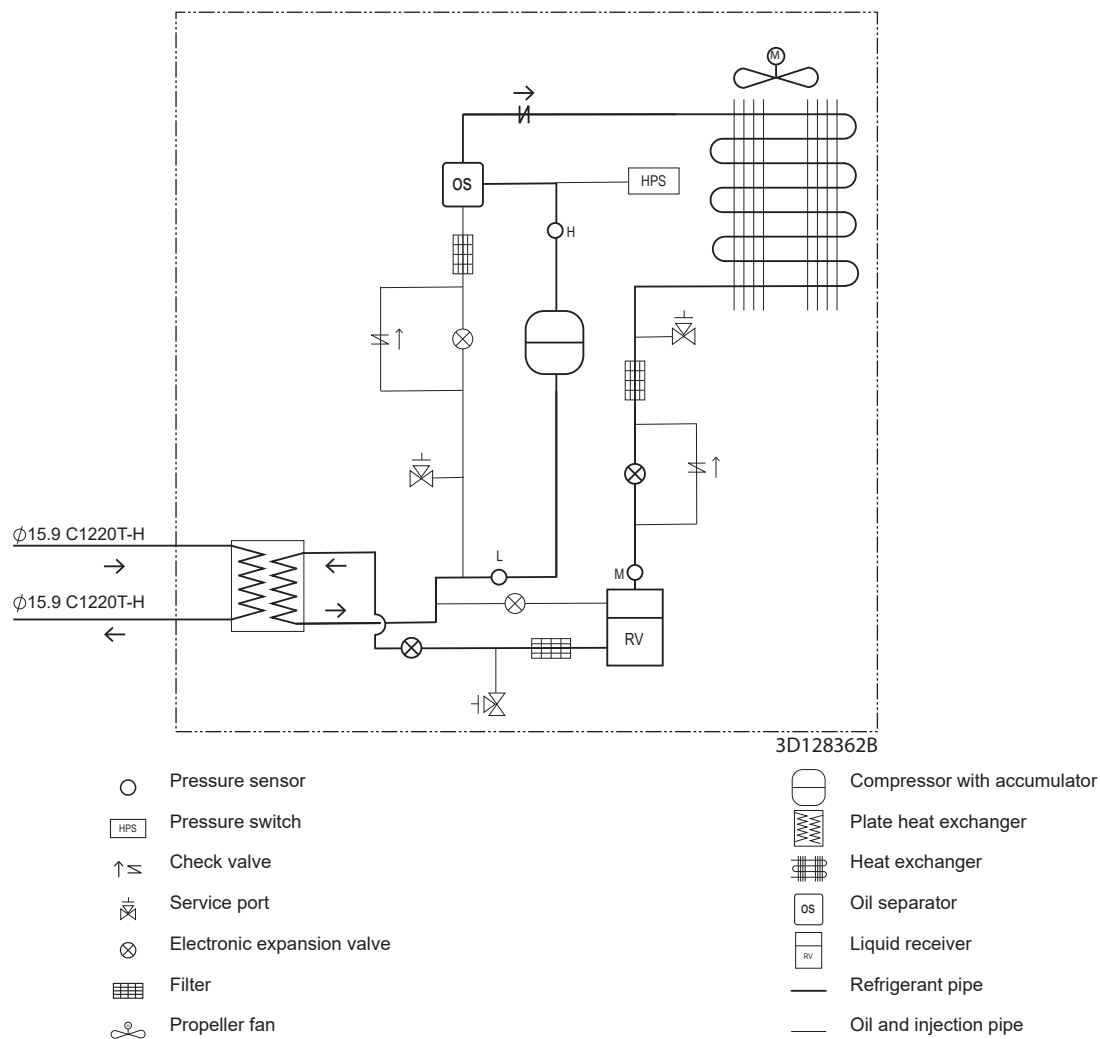
19.1 Piping diagram: Outdoor unit



3D138054

- | | |
|------------------------------|-------------------------------|
| ○ Pressure sensor | — Thermistor |
| □ SAPH High pressure switch | □ Compressor with accumulator |
| ↑≡ Check valve | ≡ Heat exchanger |
| ⊞ Stop valve | □ OS Oil separator |
| ⊞ Service port | □ RV Liquid receiver |
| ⊞ Safety valve | ≡ Plate heat exchanger |
| ⊗ Electronic expansion valve | — Oil and injection pipe |
| ⊞ Solenoid valve | — Refrigerant pipe |
| ≡ Filter | ⊞ Propeller fan |

19.2 Piping diagram: Capacity up unit



19 Technical data






19.3 Wiring diagram: Outdoor unit

The wiring diagram is delivered with the unit:

- For the outdoor unit: At the inside of the **left** switch box cover.
- For the capacity up unit: At the inside of the switch box cover.

Outdoor unit

Notes:

1	This wiring diagram applies only to the outdoor unit.
2	 Field wiring
3	 Terminal block
	 Connector
	 Terminal
	 Protective earth (screw)
4	S1S is factory set to OFF. Set to ON or REMOTE to operate.
5	Use a voltage-free contact for microcurrent (≤ 1 mA, 12 V DC). For more information about the remote switches, see details in " 14.6.1 Low voltage wiring – Outdoor unit " [▶ 35].
6	Output (caution, warning, run, operation) is 220-240 V AC, with a maximum load of 0.5 A.
7	For more information about the BS1~BS3 push buttons and the DS1+DS2 DIP switches, see " 16.1 Making field settings " [▶ 40].
8	Do not operate the unit by short-circuiting protection devices (S1PH, S2PH and S3PH).
9	Colours:
	BLK Black
	RED Red
	BLU Blue
	WHT White
	GRN Green
	YLW Yellow
	PNK Pink






Legend:

A1P	Printed circuit board (main 1)
A2P	Printed circuit board (main 2)
A3P	Printed circuit board (M1C)
A4P	Printed circuit board (M2C)
A5P	Printed circuit board (M3C)
A6P	Printed circuit board (noise filter) (M1C)
A7P	Printed circuit board (noise filter) (M2C)
A8P	Printed circuit board (noise filter) (M3C)
A9P	Printed circuit board (M1F)
A10P	Printed circuit board (M2F)
A11P	Printed circuit board (M3F)
A13P	Printed circuit board (ABC I/P 1)
A14P	Printed circuit board (earth leakage detector)
E1HC	Crankcase heater (M1C)
E2HC	Crankcase heater (M2C)
E3HC	Crankcase heater (M3C)
F1U, F2U	Fuse (T, 6, 3 A, 250 V) (A1P, A2P)
F3U, F4U	Fuse (1 A, 250 V)
F101U	Fuse (A9P, A10P, A11P)
F401U, F403U	Fuse (T, 6, 3 A, 250 V) (A6P, A7P, A8P)
F601U	Fuse (A3P, A4P, A5P)

HAP	Pilot lamp (service monitor-green) (A1P, A2P, A3P, A4P, A5P, A9P, A10P, A11P)
L1R	Reactor (A3P)
L2R	Reactor (A4P)
L3R	Reactor (A5P)
M1C	Motor (compressor) (INV1)
M2C	Motor (compressor) (INV2)
M3C	Motor (compressor) (INV3)
M1F	Motor (fan) (FAN1)
M2F	Motor (fan) (FAN2)
M3F	Motor (fan) (FAN3)
R1T	Thermistor (air) (A1P)
R5T	Thermistor (gas-cooler outlet)
R7T	Thermistor (liquid)
R8T	Thermistor (sub-cool heat exchanger outlet)
R21T	Thermistor (M1C suction)
R22T	Thermistor (M2C suction)
R23T	Thermistor (M3C suction)
R31T	Thermistor (M1C discharge)
R32T	Thermistor (M2C discharge)
R33T	Thermistor (M3C discharge)
R91T	Thermistor (M1C body)
R92T	Thermistor (M2C body)
R93T	Thermistor (M3C body)
S1NPH	High pressure sensor
S1NPL	Low pressure sensor (refrigeration)
S1NPM	Medium pressure sensor (liquid)
S2NPM	Medium pressure sensor (M3C suction)
S1PH	Pressure switch (high pressure protection) (M1C)
S2PH	Pressure switch (high pressure protection) (M2C)
S3PH	Pressure switch (high pressure protection) (M3C)
S1S	Operation switch (REMOTE/OFF/ON)
T1A	Current sensor (A14P)
T2A	Current sensor (A1P)
T3A	Current sensor (A2P)
Y1E	Electronic expansion valve (transcritical)
Y2E	Electronic expansion valve (economiser)
Y3E	Electronic expansion valve (oil return) (M1C)
Y4E	Electronic expansion valve (oil return) (M2C)
Y5E	Electronic expansion valve (oil return) (M3C)
Y7E	Electronic expansion valve (gas relief)
Y8E	Electronic expansion valve (liquid injection)
Y14E	Electronic expansion valve (suction oil return) (M1C)
Y15E	Electronic expansion valve (back-up INV3)
Y21S	Solenoid valve (pressure equilibriser)

Capacity up unit

Notes:

1	This wiring diagram applies only to the capacity up unit.	
2		Field wiring
3		Terminal block
		Connector
		Terminal
		Protective earth (screw)
4	S1S is factory set to OFF. Set to ON or REMOTE to operate.	
5	Use a voltage-free contact for microcurrent (≤ 1 mA, 12 V DC). For more information about the remote switches, see details in "14.7.1 Low voltage wiring – Capacity up unit" [p 37].	
6	Output (caution, warning, run, operation) is 220-240 V AC, with a maximum load of 0.5 A.	
7	For more information about the BS1~BS3 push buttons and the DS1+DS2 DIP switches, see "16.1 Making field settings" [p 40].	
8	Colours:	
	BLK	Black
	RED	Red
	BLU	Blue
	WHT	White
	GRN	Green
	YLW	Yellow

Legend:

A1P	Printed circuit board (main)
A2P	Printed circuit board (M1C)
A3P	Printed circuit board (noise filter) (M1C)
A4P	Printed circuit board (M1F)
A5P	Printed circuit board (ABC I/P 1)
A6P	Printed circuit board (sub)
BS1~BS3	Push buttons (mode, set, return)
C503, C506	Capacitor (A2P)
C507	Film capacitor (A2P)
DS1, DS2	DIP switch (A1P)
E1HC	Crankcase heater (M1C)
F1U, F2U	Fuse (T 6.3 A 250 V) (A1P)
F1U	Fuse (A6P)
F101U	Fuse (A4P)
F3U, F4U	Fuse (B 1 A 250 V)
F401U, F403U	Fuse (A3P)
F601U	Fuse (A2P)
HAP	Light-emitting diode (service monitor is green) (A1P, A2P, A4P, A6P)
K1R, K2R, K9R~K12R	Magnetic relay (A1P)
K3R	Magnetic relay (A2P)
L1R	Reactor (A2P)
M1C	Motor (compressor) (INV1)
M1F	Motor (fan) (FAN1)
PS	Switching power supply (A1P, A2P, A6P)
Q1LD	Earth leakage detector (A1P)
R300	Resistor (A2P)
R10	Resistor (current sensor) (A4P)
R1T	Thermistor (air) (A1P)
R2T	Thermistor (M1C suction)
R3T	Thermistor (M1C discharge)
R4T	Thermistor (de-icer)

R5T	Thermistor (liquid separator outlet)
R6T	Thermistor (plate heat exchanger outlet)
R7T	Thermistor (liquid pipe)
R9T	Thermistor (M1C body)
S1NPH	High pressure sensor
S1NPM	Medium pressure sensor
S1PH	Pressure switch (high pressure protection) (M1C)
S1S	Operation switch (REMOTE/OFF/ON)
T1A	Current sensor (A1P)
V1R	Power module (A2P, A4P)
V1D	Diode (A2P)
X1A, X2A	Connector (M1F)
X3A	Connector (A1P: X31A)
X4A	Connector (A1P: X32A)
X5A	Connector (A6P: X31A)
X1M	Terminal block (power supply)
X2M	Terminal block
X3M	Terminal block (remote switch)
X4M	Terminal block (compressor)
Y1E	Electronic expansion valve
Y2E	Electronic expansion valve
Y3E	Electronic expansion valve
Y4E	Electronic expansion valve
Z1C~Z11C	Ferrite core
ZF	Noise filter (with surge absorber) (A3P)



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