

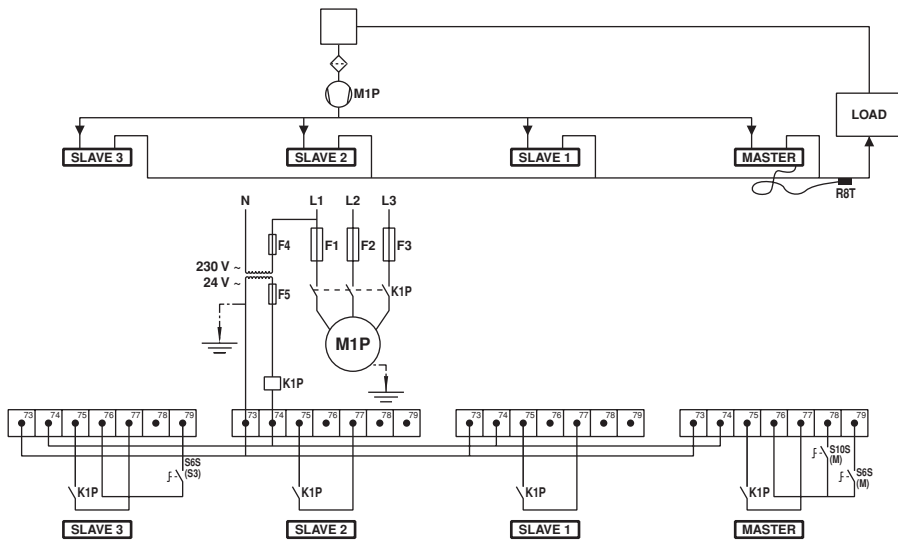
**DAIKIN**



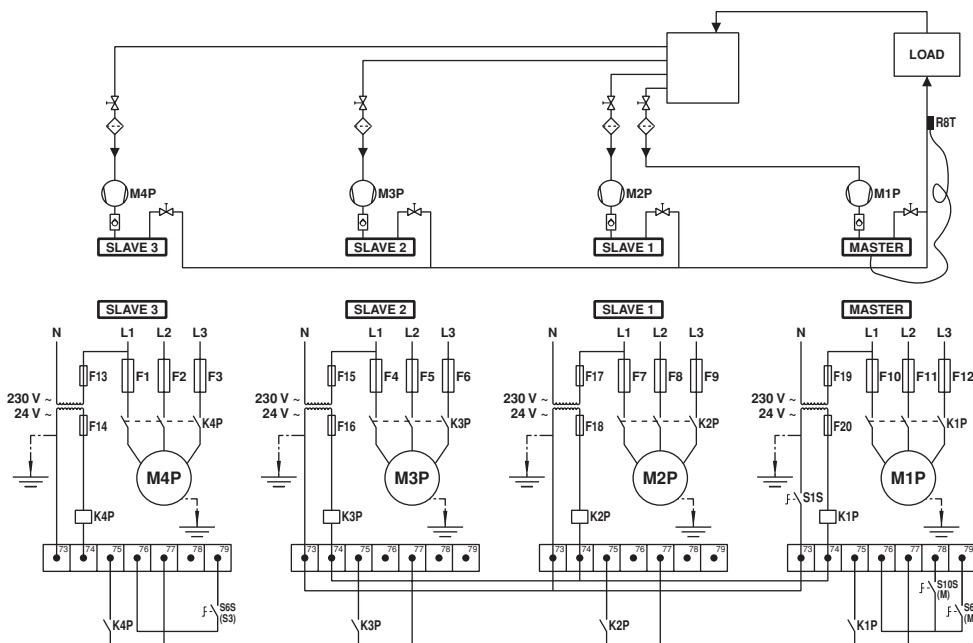
# INSTALLATION MANUAL

## Packaged air-cooled water chillers

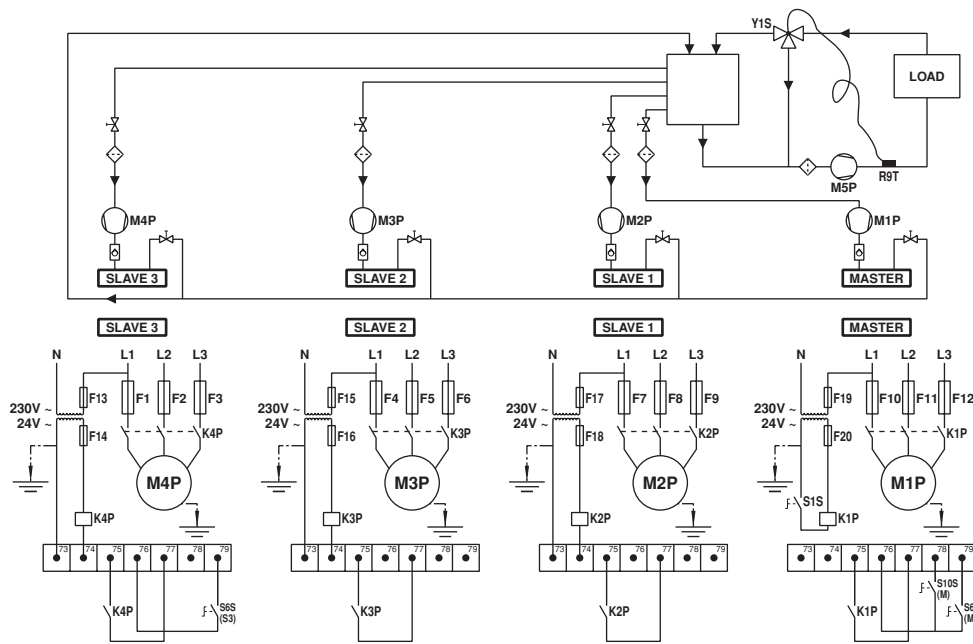
EWAP400MBYNN  
EWAP460MBYNN  
EWAP540MBYNN



1



2



3

CE - DECLARACION-OF-CONFORMITY  
CE - KONFORMITÄTSEKHLARUNG  
CE - DECLARATION-DE-CONFORMITE  
CE - CONFORMITEITS/VERKLARING

### Daikin Europe N.V.

- 01 00 declares under its sole responsibility that the air conditioning models to which this declar ation relates;
- 02 01 erklärt auf seine alleinige Verantwortung daß die Modelle der Klimaanlage für die diese Erklärung bestimmt ist;
- 03 01 déclare sous sa seule responsabilité que les appareils liés conditionnés visés par la présente déclaration;
- 04 01 verklaart hierbij op eigen exclusieve verantwoordelijkheid dat de airconditioning units waarop deze verklaring betrekking heeft;
- 05 01 declara bajo su única responsabilidad que los modelos de aire acondicionado a los cuales hace referéncia la declaración;
- 06 01 dichiara sotto sua responsabilità che i condizionatori modello a cui è riferita questa dichiarazione;
- 07 01 δηλώνει με αποκλειστική της ευθύνη ότι τα προϊόντα των κλιματιστικών αερίων, στα οποία αναφέρεται η παρούσα δήλωση;
- 08 01 declara sob sua exclusiva responsabilidade que os modelos de ar condicionado a que esta declaração se refere;
- 09 01 заявляет, исключительно под своим ответстве ностью, что модели кондиционеров воздуха, к которым относится настоящая заявлени е;

**EWAP400MBVYNN\*\***, **EWAP460MBVYNN\*\***, **EWAP540MBVYNN\*\***

\*, \*\*, 1, 2, 3, ..., 9, A, B, C, ... Z

01 are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our instructions;

02 der/den folgenden Norm(en) oder einen anderen Normdokument oder -dokumenten entspricht/entsprechen, unter der Voraussetzung, daß sie gemäß unserer Anweisungen eingesetzt werden;

03 sont conformes à l(au)x norme(s) ou autre(s) document(s) normatif(s), pour autant qu'ils soient utilisés conformément à nos instructions; ouze instructions;

04 conformes al(los) estándar(es) o otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras instrucciones;

05 están en conformidad con la(s) siguiente(s) norma(s) u otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras instrucciones;

06 sono conformi all(i) seguente(i) standard(i) o altro(i) documento(i) a carattere normativo, a patto che vengano usati in conformità alle nostre istruzioni;

07 эти модели соответствуют следующим стандарт(ам) или другим нормативным документам(ам), при условии, что они используются в соответствии с нашими инструкциями;

### EN60335-2-40,

- 01 following the provisions of;
- 02 gemäß den Vorschriften der;
- 03 conformément aux stipulations des;
- 04 overeenkomstig de bepalingen van;
- 05 siguiendo las disposiciones de;
- 06 secondo le prescrizioni per;
- 07 με την από τον τωv διατάξεις των;
- 08 de acordo com o previsto em;
- 09 в соответствии с положениями;

01\* as set out in the Technical Construction File <b> </b> and judged positi vely by <b> </b> according to the <b> </b>

\*\* delimito nel File Tecnico di Costruzione <b> </b> e giudicato positivamente da <b> </b> (Modulo <b> </b> applicato) secondo il <b> </b>

02\* wie in der technischen Konstruktionsakte <b> </b> aufgeführt und von <b> </b> positiv ausgezichnet gemäß <b> </b>

\*\* wie in der technischen Konstruktionsakte <b> </b> aufgeführt und von <b> </b> (Angeordnetes Modul <b> </b>) positiv ausgezichnet gemäß <b> </b>

03\* tel que stipulé dans le Fichier de Constitution Technique <b> </b> et jugé positivement par <b> </b> conformément au <b> </b>

\*\* tal como estabelecido no Fichero Técnico de Construção <b> </b> e julgado positivamente por <b> </b> (Módulo aplicado <b> </b>) de acordo com o <b> </b>

04\* zoals vermeld in het Technische Constructiedossier <b> </b> en in orde bevonden door <b> </b> overeenkomstig <b> </b>

\*\* zoals vermeld in het Technische Constructiedossier <b> </b> en in orde bevonden door <b> </b> (Toegestelde module <b> </b>) overeenkomstig <b> </b>

05\* tal como se expone en el Archivo de Constitución Técnica <b> </b> y juzgado positivamente por <b> </b> según el <b> </b>

\*\* tal como se expone en el Archivo de Constitución Técnica <b> </b> y juzgado positivamente por <b> </b> (Módulo aplicado <b> </b>) según el <b> </b>

CE - DECLARACÃO-DE-CONFORMIDADE  
CE - ЗАРЯВЛЕНІЕ-О-ОДПОВІТЦТВІ  
CE - DECLARAZIONE-DE-CONFORMITÀ  
CE - PROHLÁŠENÍ-O-SHOĐE  
CE - FÖRSÄKRAN-OM-ÖVERENSSTÄMMELSE

- 10 00s erklærer under eneansvar, at klimalegmodelerne, som denne deklaration vedrører;
- 11 01 erklärtar i egeenskap av hvardagsvar, at luftkonditioneringsmodellerna som betörs av denna deklaration inneberer att;
- 12 01 erklærer et fullstendig ansvar for de luftkonditioneringsmodeller som betøres av denne deklarasjon inneberer att;
- 13 01 ilmoittaa yksinomaan omalla vastuullaan, että tänään ilmoituksen tarkoitamat ilmastointilaitteiden mallit;
- 14 01 prohláší ve své plné odpovědnosti, že modely klimatizace, k nimž se tato prohlášení vztahuje;
- 15 01 заявляє под повною відповідальністю, що моделі кліматизації, на які це заява отримано;
- 16 01 teljes felelősséggel kijelenti, hogy a klimatizációs modellek, melyekre e nyilatkozat vonatkozik;
- 17 01 deklarije na własną odpowiedzialność, że modele klimatyzatorów, których dotyczy niniejsza deklaracja;
- 18 01 deklará pe proprie răspundere că aparatele de aer condiționat la care se referă această declarație;

08 esta en conformidad con a(l) siguiente(s) norma(s) o u otro(s) documento(s) normativo(s), desde que estes sejan utilizados de acor do con as nossas instruções;

09 соответствует следующим стандартам или другим нормативным документам, при условии их использования согласно нашим инструкциям;

10 overholder følgende standard(er) eller andre/andre retningsgivende dokument(er), forudsat at disse anvendes i henhold til vore instruks;

11 respektive utrustning är utförd i överensstämmelse med och följer följande standard(er) eller andra normgivande dokument, under förutsättning att anvisning sker i överensstämmelse med våra instruktioner;

12 respektive utstyr er i overensstemmelse med følgende standard(er) eller andre normgivende dokument(er), under forudsætning at disse bruges i henhold til våre instruks;

13 vastaaavat seuraavan standardien ja muiden ohjeellisten dokumenttien vaatimuksia edellyttäen, että niitä käytetään ohjeiden mukaisesti;

14 respektive utrustning är utförd i överensstämmelse med våra instruktioner, utvid på följande standard(er) eller andra normgivande dokument(er), under förutsättning att anvisning sker i överensstämmelse med våra instruktioner;

15 en skladu sa sledjećim standardom(ima) ili drugim normativnim dokumentom(ima), uz uvjet da se oni koriste u skladu s našim uputama;

### Low Voltage 73/23/EEC Machinery Safety 98/37/EEC Electromagnetic Compatibility 89/336/EEC \* Pressure Equipment 97/23/EEC \*\*

16\* atz <b> </b> miszaki konstrukciós dokumentáció alapján a(l) <b> </b>

\*\* igazolta a megjelölt(ek) <b> </b> használtján szerint;

17\* atz <b> </b> miszaki konstrukciós dokumentáció alapján a(l) <b> </b> igazolta a megjelölt(ek) alkalmazott modul <b> </b> <b> </b>

18\* atz <b> </b> miszaki konstrukciós dokumentáció alapján a(l) <b> </b> igazolta a megjelölt(ek) alkalmazott modul <b> </b> <b> </b>

17\* zgodnie z archiwalną dokumentacją konstrukcyjną <b> </b> pozytywną opinią <b> </b> Swiadectwem <b> </b>

\*\* zgodnie z archiwalną dokumentacją konstrukcyjną <b> </b> pozytywną opinią <b> </b> (Zaswiadczenie modułu <b> </b>) zgodnie ze <b> </b>

18\* conform certifié stable in Dessin technique de construction <b> </b> si arestate positif de <b> </b> en conformité ce Certificat <b> </b>

\*\* conform certifié stable in Dessin technique de construction <b> </b> si arestate positif de <b> </b> (Modul aplicat <b> </b>) în conformitate cu Certificatul <b> </b>

19\* jak było ujednoznaczone w technicznym projekcie <b> </b> i w oparciu o <b> </b>

\*\* jak było ujednoznaczone w technicznym projekcie <b> </b> i w oparciu o <b> </b>

20\* neu on nähtävallo tehniiselt dokumentatsiooniks <b> </b> ja heaks kiidetud <b> </b> järgi vastavalt sertifikaadile <b> </b>

\*\* neu on nähtävallo tehniiselt dokumentatsiooniks <b> </b> ja heaks kiidetud <b> </b> järgi (Isamodul <b> </b>) vastavalt sertifikaadile <b> </b>

21\* como se estableció en el Proyecto Técnico de Construcción <b> </b> y juzgado positivamente por <b> </b> (Módulo aplicado <b> </b>) de acuerdo con el <b> </b>

\*\* como se estableció en el Proyecto Técnico de Construcción <b> </b> y juzgado positivamente por <b> </b> (Módulo aplicado <b> </b>) de acuerdo con el <b> </b>

22\* wie in der technischen Konstruktionsakte <b> </b> aufgeführt und von <b> </b> positiv ausgezichnet gemäß <b> </b>

\*\* wie in der technischen Konstruktionsakte <b> </b> aufgeführt und von <b> </b> (Angeordnetes Modul <b> </b>) positiv ausgezichnet gemäß <b> </b>

23\* tal como se expone en el Archivo de Constitución Técnica <b> </b> y juzgado positivamente por <b> </b> según el <b> </b>

\*\* tal como se expone en el Archivo de Constitución Técnica <b> </b> y juzgado positivamente por <b> </b> (Módulo aplicado <b> </b>) según el <b> </b>

CE - IZJAVA-O-USKLABENOSTI  
CE - MEGFELELŐSÉG-NYILATKOZAT  
CE - DEKLARACJA-ZGODNOSC  
CE - DEKLARAZIJE-DE-CONFORMITATE

- 19 00z o svo odgovornosti izjavlja, da so modeli klimatskih naprav, na katere se izjava nanaša;
- 20 01 kimato oma täieliku vastutuse, et käesoleva deklaratsiooni alla kuuluvad klimaseadmete mudelid;
- 21 01 deklaruje na svoj odgovorosti, da modelne klimatske nastave, za kotre se odnosi taša deklaracija;
- 22 01 visiške svo odgovornosti skelja, kad o kondicionirano prielazu modelia, kurims ysa takma ša deklaracija;
- 23 01 ar plini atbildību apliecinu, ka tāšā uzskaitlto moduļa gabala konkrētošāji, uz kuriem attiecas ša deklarācija;
- 24 01 vyhlásiu na vlastnu zodpovednost, že lio klimatizāčné modely, na ktoré sa vzťahuje toto vyhlásenie;
- 25 01 lamamen kendu sorumluluğunda omak üzere bu bildirimni ilgili olarak, klima modellerinin aşğıdaki gbi ođuluğumu beyan eder;

16 megfelelnek az alábbi szabvány(ok)nak vagy egyéb érhelyo dokumentum(ok)nak, ha azokat előírás szerinti használatjuk;

17 megfelelnek az alábbi szabvány(ok)nak vagy egyéb érhelyo dokumentum(ok)nak, ha azokat előírás szerinti használatjuk;

18 sunt în conformitate cu următorii (următoare) standard(e) sau alt(e) document(e) normative, cu condiția ca acestea să fie utilizate în conformitate cu instrucțiunile noastre;

19 skladaj naslednjim standardi in drugim normativi, pod pogojem, da se uporabljajo v skladu z našimi navodili;

20 en vaststasende jargms(ye standard(oye) vli teiste normatiivse dokumentidega, kui need kasutatakse vastavalt meie juhendilele;

21 соответствует стандарт(ам) или другим нормативным документам, при условии, что они используются в соответствии с нашими инструкциями;

22 allikala zemaiņu nurodotus standartus (rādā) klus normatīvu dokumentus un saģija, kad ysa naudājami pagai mūsā, nurodotymus;

23 tad, ja liolet atbilstošā rādājā norādījumem, abas sekoyšiem standartiem un citiem normatīviem dokumentiem;

24 su v zbrode s nasledovno(yim) normo(yam) alebo in(yim) normatívn(yi) dokumentom(ami), za predpokladu, že sa používajú v súlade s našimi návodmi;

25 ünün, ltimatlamza gür kalimasi koşuluyla aşğıdaki standartlar ve nom belirlen belgeleme uygulamıdır;

19 Direktiver, med senere ændringer;

20 Direktivdi koos muudatustega;

21 Директиви, с теваге колеменин;

22 Direktiyesse su papjyrtajmas;

23 Direktiivas, segun lo emendado;

24 Direktiivas, segun lo emendado;

25 Direktiivas, conforme alteraço em;

21\* как о се заповено в Акта за техническа конструкция <b> </b> и одшено положително от <b> </b> согласно Сертификату <b> </b>

\*\* како е заповено в Акта за техничка конструкција <b> </b> и одшено положително от <b> </b> (Приложен модул <b> </b>) согласно Сертификату <b> </b>

22\* kaip nurodyta techninėje konstrukcijos byloje <b> </b> ir patvirtinta <b> </b> pagal pažymėjimą <b> </b>

\*\* kaip nurodyta techninėje konstrukcijos byloje <b> </b> ir patvirtinta <b> </b> (laikomas modulis <b> </b>) pagal pažymėjimą <b> </b>

23\* ha reaktis tehniškā dokumentācijā <b> </b> atbilstoš <b> </b> pozitīvajam lēmumam ko apliecinu sertifikāts <b> </b>

\*\* ha reaktis tehniškā dokumentācijā <b> </b> atbilstoš <b> </b> pozitīvajam lēmumam (piekrtīgi sadalje <b> </b>), ko apliecinu sertifikāts <b> </b>

24\* kako je ustanovljeno v Štorene tehnické konštrukcie <b> </b> a ďalšie posudebné <b> </b> podľa <b> </b>

\*\* ako je ustanovljeno v Štorene tehnické konštrukcie <b> </b> a ďalšie posudebné <b> </b> (Aplikovani modulu <b> </b>) podľa Certificatu <b> </b>

25\* tal como se expone en el Archivo de Constitución Técnica <b> </b> y juzgado positivamente por <b> </b> según el <b> </b>

\*\* tal como se expone en el Archivo de Constitución Técnica <b> </b> y juzgado positivamente por <b> </b> (Módulo aplicado <b> </b>) según el <b> </b>

26\* wie in der technischen Konstruktionsakte <b> </b> aufgeführt und von <b> </b> positiv ausgezichnet gemäß <b> </b>

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**DAIKIN EUROPE NV**  
Zandvoordestraat 300, B-8400 Oostende, Belgium

Jiro Tomita  
Director Quality Assurance  
Ostend, 1st of August 2005

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Thank you for purchasing this Daikin air conditioner.



**READ THIS MANUAL ATTENTIVELY BEFORE STARTING UP THE UNIT. DO NOT THROW IT AWAY. KEEP IT IN YOUR FILES FOR FUTURE REFERENCE.**

IMPROPER INSTALLATION OR ATTACHMENT OF EQUIPMENT OR ACCESSORIES COULD RESULT IN ELECTRIC SHOCK, SHORT-CIRCUIT, LEAKS, FIRE OR OTHER DAMAGE TO THE EQUIPMENT. BE SURE ONLY TO USE ACCESSORIES MADE BY DAIKIN WHICH ARE SPECIFICALLY DESIGNED FOR USE WITH THE EQUIPMENT AND HAVE THEM INSTALLED BY A PROFESSIONAL.

IF UNSURE OF INSTALLATION PROCEDURES OR USE, ALWAYS CONTACT YOUR DAIKIN DEALER FOR ADVICE AND INFORMATION.

**INTRODUCTION**

The Daikin EWAP-MBYNN air-cooled water chillers are designed for outdoor installation and used for cooling applications only. The units are available in 3 standard sizes with nominal cooling capacities ranging from 400 to 540 kW.

The EWAP units can be combined with Daikin fan coil units or air handling units for air conditioning purposes. They can also be used for supplying chilled water for process cooling.

The present installation manual describes the procedures for unpacking, installing and connecting the EWAP units.

**Technical specifications<sup>(1)</sup>**

Model EWAP	400	460	540
Refrigerant	R407C		
Dimensions HxWxD (mm)	2250x5901x2238		
Weight			
• machine weight (kg)	4842	4965	5088
• operation weight (kg)	4916	5046	5176
Connections			
• water inlet	Ø5" OD (141.3 mm OD)		
• water outlet	Ø5" OD (141.3 mm OD)		

**Electrical specifications<sup>(1)</sup>**

Model EWAP	400	460	540
Power circuit			
• Phase (kg)		3~	
• Frequency (Hz)		50	
• Voltage (V)		400	
• Voltage tolerance (%)		±10	

**Options and features<sup>(1)</sup>**

**Options**

- Suction stop valve
- Ampere and voltmeter
- Main isolator switch
- Dual pressure relief valve on the condenser
- Low noise operation
- Condenser protection grills
- BMS Connection (MODBUS/J-BUS, BACNET, LON)
- Inverter fans
- Heat recovery
- High ESP fans

**Features**

- Stepless capacity control (15%~100%)
- Evaporator heater tape
- Glycol application for leaving evaporator water down to -10°C
- Daikin Integrated Chiller Network (DICN)
- Low ambient operation (-15°C)
- Liquid line solenoid valve
- Sight glass with moisture indication
- Voltage free contacts
  - general operation/pumpcontact
  - alarm
  - operation circuit 1
  - operation circuit 2
- Changeable voltage free contacts
  - 100% unit signal
  - second evaporator pump
  - free cooling contact
- Changeable remote inputs
  - remote start/stop
  - dual setpoint
  - enable/disable capacity limitation<sup>(2)</sup>

(1) Refer to the engineering data book for the complete list of specifications, options and features.

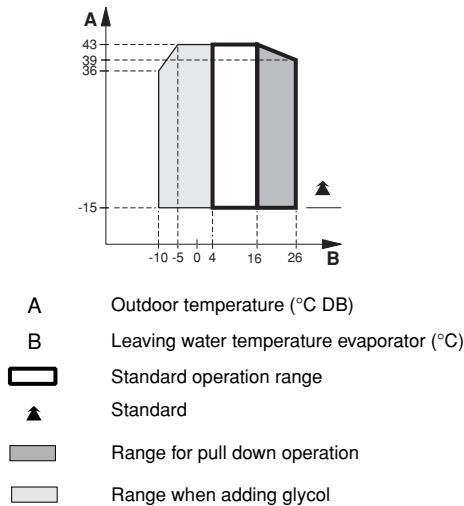
(2) Can be used for night set back and/or peak power limitation: A kWh-gauge is connected to a voltage free contact. If the contact is enabled, the circuit will be limited to a preset capacity step.

- Changeable analog input
  - setpoint signal (stand alone unit or slave 1 unit in a DICN system) 0/1 V, 0/10 V, 0/20 mA or 4/20 mA
  - evaporator outlet water sensor of a DICN system (only on master unit)
- Multiple language selection
- Schedule timer
- Floating setpoint

### Standard supplied accessories

- Filter kit for installation in front of the evaporator water inlet.

### OPERATION RANGE



### MAIN COMPONENTS (refer to the outlook diagram supplied with the unit)

- 1 Evaporator 1
- 2 Evaporator 2
- 3 Condenser
- 4 Compressor 1
- 5 Compressor 2
- 6 Discharge stopvalve
- 7 Liquid stopvalve
- 8 Suction stopvalve (optional)
- 9 Chilled water in
- 10 Chilled water out
- 11 Leaving water temperature sensor
- 12 Entering water temperature sensor
- 13 Drier
- 14 Power supply intake
- 15 Emergency stop
- 16 Switchbox
- 17 Digital display controller
- 18 Transportbeam
- 19 Ambient temperature sensor
- 20 Field wiring intake

### SELECTION OF LOCATION

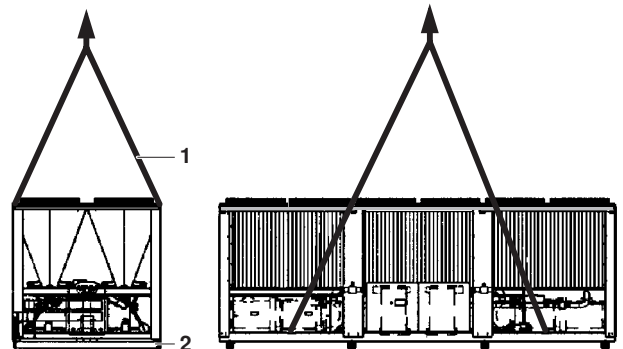
This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

The units are designed either for roof mounting or ground level mounting and should be installed in a location that meets the following requirements:

- 1 The foundation is strong enough to support the weight of the unit and the floor is flat to prevent vibration and noise generation.
- 2 The space around the unit is adequate for servicing and the minimum space for air inlet and air outlet (refer to the operation manual) is available.
- 3 There is no danger of fire due to leakage of inflammable gas.
- 4 Select the location of the unit in such a way that neither the discharged air nor the sound generated by the unit disturb anyone.
- 5 Make sure that the air inlet and outlet of the unit are not positioned towards the main wind direction. Frontal wind will disturb the operation of the unit. If necessary, use a windscreen to block the wind.
- 6 Ensure that water cannot cause any damage to the location in case it drips out of the unit.

### INSPECTING AND HANDLING THE UNIT

At delivery, the unit should be checked and any damage should be reported immediately to the carrier claims agent.



When handling the unit, take into account the following:

- 1 Lift the unit preferably with a crane and belts in accordance with the instructions on the unit. The length of the ropes (1) to be used for lifting are 6 m minimum each.
- 2 The unit is shipped with wooden beams (2) under it, these have to be removed before installation.

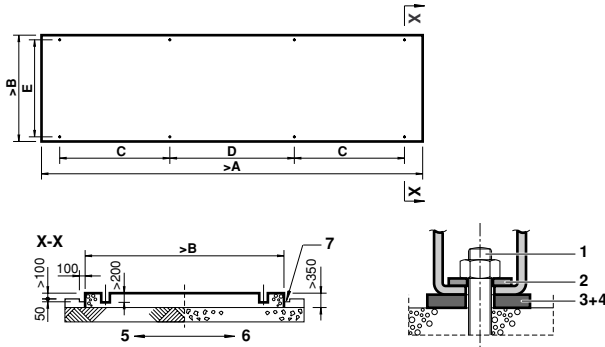
**NOTE** Try to reduce the drilling in the unit to a minimum. If drilling is imprevntable, remove the iron filling thoroughly in order to prevent surface rust!

## UNPACKING AND PLACING THE UNIT

- 1 Remove the wooden beams from the unit.
- 2 Install vibration mountings in case of a roofmounted unit or other installation where noise and vibration might be an impediment.
- 3 Set the unit on a solid and level foundation.

Roof mounted:	The unit must be installed on steelchannel or I-beam frame to support the unit on the roof, or it can be installed on a concrete base.
Ground level mounted:	The unit must be installed on a solid base. It is recommended to fix the unit on a concrete base with anchor bolts.

### Ground level mounting



- 1 Anchor bolt
- 2 Washer
- 3 Rubber plate
- 4 Raw cork or rubber sheet
- 5 Ground
- 6 Concrete floor
- 7 Ditch

- Fix anchor bolts into the concrete foundation. When finally fixing the unit by means of these anchor bolts, make sure that the washers for channel DIN434, and both field supplied rubber plates and field supplied raw cork or rubber sheets for better vibration protection, are installed as indicated.
- The concrete foundation should approximately be 100 mm higher than the floor level for ease of plumbing work and better drain.

Model	A	B	C	D	E	anchor bolt size	Qty
EWAP400	5906	2210	1700	1989	2125	M16x200	8
EWAP460	5906	2210	1700	1989	2125	M16x200	8
EWAP540	5906	2210	1700	1989	2125	M16x200	8

- Make sure that the foundation surface is even and flat.

#### NOTE



- The measurement tabulated is based on the fact the base is made in the ground or on a concrete floor. In case the base is made on a rigid floor, it is possible to include thickness of concrete floor in that of the base.
- In case a base is made on concrete floor, make sure to provide a ditch as shown. It is important to extract drainage regardless of whether a base is made in the ground or on the concrete floor (ditch-sewerage).
- Ingredient ratio of the concrete is: cement 1, sand 2 and gravel 3. Insert iron bars of Ø10 mm at every interval of 300 mm. The edge of the concrete base should be planed.

## IMPORTANT INFORMATION REGARDING THE REFRIGERANT USED

This product contains fluorinated greenhouse gases covered by the Kyoto Protocol. Do not vent gases into the atmosphere.

Refrigerant type: R407C  
GWP<sup>(1)</sup> value: 1652.5

<sup>(1)</sup> GWP = global warming potential

The refrigerant quantity is indicated on the unit name plate.

## PREPARING, CHECKING AND CONNECTING THE WATER CIRCUIT

The units are equipped with a water inlet and water outlet for connection to a chilled water circuit. This circuit must be provided by a licensed technician and must comply with all relevant European and national regulations.

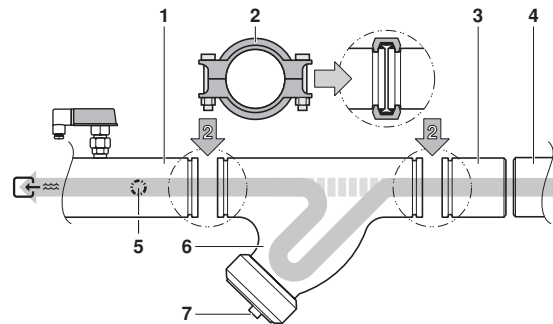


If air or dirt gets in the water circuit, problems may occur. Therefore, always take into account the following when connecting the water circuit:

1. Use clean pipes only.
2. Hold the pipe end downwards when removing burrs.
3. Cover the pipe end when inserting it through a wall so that no dust and dirt enter

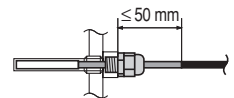
### 1 Preparing the unit for connection to the water circuit

A box containing Victaulic® couplings and a filter is delivered with the unit.



- 1 Water inlet of the evaporator
- 2 Victaulic® coupling
- 3 Counter pipe
- 4 Field water piping circuit
- 5 Water inlet temperature sensor
- 6 Filter
- 7 Filter end cap

- As a general rule for this and other units, it is recommended to check the insertion depth of the water temperature sensors into the connection pipes prior to operation (see figure).



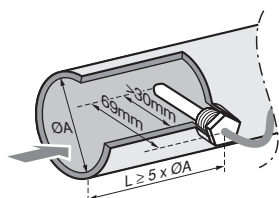
- Connecting the filter



- The filter kit supplied with the unit must be installed in front of the evaporator water inlet by means of the supplied Victaulic® couplings as shown in the figure. The filter has holes of diameter 1.0 mm and secures the evaporator against clogging.
- Improper installation of the supplied filter will result in severe damage of the equipment (freezing of the evaporator).

A field supplied blow down port for flushing fluid and accumulated material from inside the filter can be connected on the filter end cap.

- Connecting the counter pipes  
Weld the supplied counter pipes to the ends of the water circuit and connect to the unit with the provided Victaulic® couplings.
- 2 Drain taps must be provided at all low points of the system to permit complete drainage of the circuit during maintenance or in case of shut down.
- 3 Air vents must be provided at all high points of the system. The vents should be located at points which are easily accessible for servicing.
- 4 Shut-off valves should be provided at the unit so that normal servicing can be accomplished without draining the system.
- 5 Vibration eliminators in all water piping connected to the chiller are recommended to avoid straining the piping and transmitting vibration and noise.
- 6 For units in a DICN configuration with common leaving water control, be sure to foresee an insertion hole for the additional water temperature sensor. Sensor and sensor holder are optional parts.  
The insertion hole shall be 1/4" GAS female thread and should be located in the mixed waterflow of the chillers.  
Make sure that the sensortip is in the waterflow and that you have a length of straight pipe (L) of at least 5x the pipe diameter (A) before the sensor.



Choose the position of insertion in a way that the cable length of the sensor (12 m) is long enough to be attached to the master PCB.

## CONNECTING THE WATER CIRCUIT

The evaporator is foreseen of flexible joints for the water inlet and outlet (refer to the outlook diagram). Evaporator water connections are to be made in accordance with the outlook diagram, respecting the water in- and outlet.

If air or dust gets in the water circuit, problems may occur. Therefore, always take into account the following when connecting the water circuit:

1. Use clean pipes only.
2. Hold the pipe end downwards when removing burrs.
3. Cover the pipe end when inserting it through a wall so that no dust and dirt enter.

## WATER CHARGE, FLOW AND QUALITY

To assure proper operation of the unit, the water flow through the evaporator must be within the operation range as specified in the table below and a minimum water volume is required in the system.

	Minimum water flow	Maximum water flow
EWAP400	565 l/min	2265 l/min
EWAP460	670 l/min	2680 l/min
EWAP540	775 l/min	3100 l/min

The minimum water volume  $v$  [l] in the system should fulfill the criteria below:

$$v > (Q/2)xt / (C \times \Delta T)$$

- Q highest cooling capacity of the unit in lowest capacity step within the range of application (kW)
- t antirecycling timer of unit (AREC)/2(s)=300 s
- C specific heat capacity of the fluidum (kJ/kg°C)=4.186 kJ/kg°C for water
- $\Delta T$  temperature difference between starting and stopping of the compressor.  
 $\Delta T = a + 2b + c$   
(for designation of a, b and c, refer to the operation manual)

**NOTE** For units in a DICN configuration, the minimum required water volume in the system must equal the biggest required minimum volume of every individual chiller in the system.

The water quality must be in accordance with the specifications listed in the table below.

		circulating water	supply water	tendency if out of criteria
<b>Items to be controlled</b>				
pH	at 25°C	6.8~8.0	6.8~8.0	corrosion+scale
Electrical conductivity	[mS/m] at 25°C	<40	<30	corrosion+scale
Chloride ion	[mg Cl <sup>-</sup> /l]	<50	<50	corrosion
Sulfate ion	[mg SO <sub>4</sub> <sup>2-</sup> /l]	<50	<50	corrosion
M-alkalinity (pH 4.8)	[mg CaCO <sub>3</sub> /l]	<50	<50	scale
Total hardness	[mg CaCO <sub>3</sub> /l]	<70	<70	scale
Calcium hardness	[mg CaCO <sub>3</sub> /l]	<50	<50	scale
Silica ion	[mg SiO <sub>2</sub> /l]	<30	<30	scale
<b>Items to be referred to</b>				
Iron	[mg Fe/l]	<1.0	<0.3	corrosion + scale
Copper	[mg Cu/l]	<1.0	<0.1	corrosion
Sulfide ion	[mg S <sup>2-</sup> /l]	not detectable	not detectable	corrosion
Ammonium ion	[mg NH <sub>4</sub> <sup>+</sup> /l]	<1.0	<0.1	corrosion
Remaining chloride	[mg Cl/l]	<0.3	<0.3	corrosion
Free carbide	[mg CO <sub>2</sub> /l]	<4.0	<4.0	corrosion
Stability index		—	—	corrosion + scale



The water pressure should not exceed the maximum working pressure of 10 bar.



**NOTE** Provide adequate safeguards in the water circuit to make sure that the water pressure will never exceed the maximum allowable working pressure.

## PIPING INSULATION


The complete water circuit, inclusive all piping, must be insulated to prevent condensation and reduction of the cooling capacity.

Protect the water piping against water freezing during winter period (e.g. by using a glycol solution or heatertape).

**!** All field wiring and components must be installed by a licensed electrician and must comply with relevant European and national regulations.

The field wiring must be carried out in accordance with the wiring diagram supplied with the unit and the instructions given below.

Be sure to use a dedicated power circuit. Never use a power supply shared by another appliance.

**NOTE**  Verify on the wiring diagram all electrical actions mentioned below, in order to understand the operation of the unit more deeply.

**Parts table**

F11U-F13U .....	Main fuses circuit 1 (standard)
F21U-F23U .....	Main fuses circuit 2 (standard)
F1,2,3U .....	Main fuses for the unit (OP52)
F4,5U .....	Fuses for the evaporator heatertape
H1P .....	Indication lamp general operation
H2P .....	Indication lamp alarm
H3,4P .....	Indication lamp operation circuit 1, circuit 2
L1,2,3 .....	Main terminals
PE .....	Main earth terminal
S6S .....	Changeable input 1
S8L.....	Flowswitch
S9L.....	Contact that closes if the pump is working
S10S .....	Changeable input 2
S11S .....	Changeable input 3
S12S .....	Changeable input 4
S13S .....	Main isolator switch
- - -.....	Field wiring

**Power circuit and cable requirements**

- 1 The electrical power supply to the unit should be arranged so that it can be switched on or off independently of the electrical supply to other items of the plant and equipment in general.
- 2 A power circuit must be provided for connection of the unit. This circuit must be protected with the required safety devices, i.e. a circuit breaker, a slow blow fuse on each phase and an earth leak detector. Recommended fuses are mentioned on the wiring diagram supplied with the unit.

**!** Switch off the main isolator switch before making any connections (switch off the circuit breaker, remove or switch off the fuses).


**Connection of the air-cooled water chiller power supply**

- 1 Using the appropriate cable, connect the power circuit to the L1, L2 and L3 terminals of the unit.  
In case the option "main isolator switch" is installed on the unit, the power circuit must be connected to the terminals 2, 4 and 6 of the main isolator switch.
- 2 Connect the earth conductor (yellow/green) to the earthing terminal PE.

**!** A pump interlock contact must be installed **in series with the contact of the flowswitch** to prevent the unit from operating without water flow. A terminal is provided in the switch box for the electrical connection of the interlock contact.

For units in a DICN configuration, every chiller can either have an individual circulation pump or 1 pump can discharge water in a distributor that leads water to several chillers.

In both cases, all units must be equipped with an interlock contact!

**NOTE**  Normally the unit will not operate if there is no flow thanks to the standard installed flowswitch. But as to have a double safety, you **must** install the pump interlock contact in series with the contact of the flowswitch. Operating the unit without flow will result in very severe damage to the unit (freezing of the evaporator).

- **Heater tape power supply**  
The evaporator and heat recovery condenser heater tape is supplied with the unit. The heater tape must be connected to an independent supply 1~50 Hz, 230 V and must be connected year-round. Separate fuses have to be installed in the field (refer to the wiring diagram supplied with the unit).
- **Voltage free contacts**  
The controller is provided with some voltage free contacts to indicate the status of the unit. These voltage free contacts can be wired as described on the wiring diagram. The maximum allowable current is 4 A.
- **Remote inputs**  
Besides the voltage free contacts, there are also possibilities to install remote inputs. They can be installed as shown on the wiring diagram.

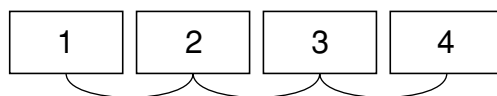
For units in DICN configuration, note the following:

- **Switch for remote on/off:**  
Units with status **NORMAL** or **STANDBY** will be controlled by the remote on/off switch connected to the chiller defined as **MASTER**.  
Units with status **DISCONNECT ON/OFF** are controlled by the switch connected to them.  
See also operation manual: "Selecting local or remote on/off control".
- **Remote dual setpoint switch:**  
The remote dual setpoint switch should only be connected to the chiller defined as **MASTER**.  
However in case the master drops out because of e.g. a power supply failure, it might be interesting to have the dual temperature switch installed to the other units as well.

**Connection and setup of a DICN system**

(See [Annex I](#), "Installation examples for a DICN configuration" on page 9)

For a system with chillers in a DICN configuration, the chillers have to be connected as shown in the figure below.



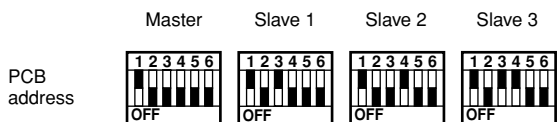
Make the connection as shown on the wiring diagram using an AWG20/22 shielded cable, made up of a twisted pair plus shield.

Pay attention to the polarity! TX+ on one chiller must be connected to TX+ on another chiller. The same for TX- and GND.



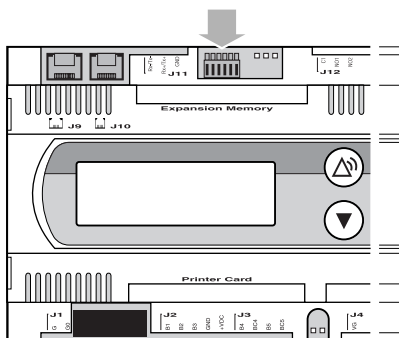
## Setting the addresses on the digital controller

Set the addresses on the PCB by means of DIP-switches according to the drawing below:



Any unit can be master, slave 1, slave 2 or slave 3.

## Where to find the DIP-switches of the digital controller



### Important

Be sure to attach – in case of common leaving water control – the optional temperature sensor.

### Cable for remote digital controller

See remote digital controller in the operation manual.

- 1 A remote digital controller can be connected to the PCB inside the unit by means of a 6-ray cable and a connector located on the rear side of the remote digital controller in case you prefer to operate the unit from a distance. You are allowed to use a cable of up to 600 metres. Specifications of the cable: 6-ray telephone cable with a maximum cable resistance of 0.1  $\Omega$ /m.
- 2 For units in a DICN configuration, the digital controllers of the units can be installed remotely at a distance of up to 60 metres by using a 6-ray telephone cable with a maximum cable resistance of 0.1  $\Omega$ /m.

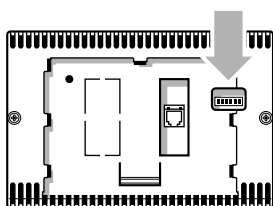
## Setting the addresses on the remote digital controller

When a remote digital controller is used, the address has to be set by means of DIP-switches according to the drawing below:



Any unit can be master, slave 1, slave 2, slave 3...

## Where to find the DIP-switches of the remote digital controller



To avoid damage to the controllers liquid crystals during winter time, do not shut off the main power supply.

## BEFORE STARTING



The unit should not be started, not even for a very short period of time, before the following pre-commissioning checklist is filled out completely.

tick ✓ when checked	standard steps to go through before starting the unit
<input type="checkbox"/>	<b>1</b> Check for <b>external damage</b> .
<input type="checkbox"/>	<b>2</b> Open all <b>shut-off valves</b> indicated by a red label: "OPEN THIS VALVE BEFORE OPERATION". (Open the liquid line, discharge and suction (if provided) stop valves completely.)
<input type="checkbox"/>	<b>3</b> Install <b>main fuses, earth leak detector and main switch</b> . Recommended fuses: aM according to IEC standard 269-2. <i>Refer to the wiring diagram for size.</i>
<input type="checkbox"/>	<b>4</b> Supply the main voltage and check if it is within the allowable $\pm 10\%$ limits of the nameplate rating. The electrical main <b>power supply</b> should be arranged so, that it can be switched on or off independently of the electrical supply to other items of the plant and equipment in general. <i>Refer to the wiring diagram, terminals L1, L2 and L3.</i>
<input type="checkbox"/>	<b>5</b> Supply water to the evaporator and verify if <b>water flow</b> is within the limits as given in the table under " <b>Water charge, flow and quality</b> " on page 4.
<input type="checkbox"/>	<b>6</b> The piping must be completely <b>purged</b> .
<input type="checkbox"/>	<b>7</b> Connect the <b>pump contact</b> in series with the contact of the flowswitch, so that the unit can only come in operation when the waterpumps are running and the water flow is sufficient. For DICN configurations, every chiller shall have its own flowswitch and shall be interlocked with the pump from which it gets the flow.
<input type="checkbox"/>	<b>8</b> Check the <b>oil level</b> in the compressors.
<input type="checkbox"/>	<b>9</b> Connect the power supply to the <b>heatertapes</b> . The heatertapes must be connected to an independent, separately fused, power supply all year-round.
<input type="checkbox"/>	<b>10</b> Install the <b>filter kit supplied with the unit</b> in front of the evaporator water inlet. The filter has a mesh size of maximum 1.0 mm.
<input type="checkbox"/>	<b>11</b> Check that all the <b>water sensors</b> are correctly fixed into the heat exchanger (see also the sticker attached to the heat exchanger).

### NOTE



- It is necessary to read the operation manual delivered with the unit before operating the unit. It will contribute to understand the operation of the unit and its electronic controller.
- Close all switch box doors after installation of the unit.

**I do confirm having executed and checked all the above mentioned items.**

Date

Sign

**Keep for future reference.**

## CUSTOMIZATION IN THE SERVICE MENU



All customized settings must be done by a licensed technician.

To change a setting in the service menu:

- 1 Enter the usersettings menu as indicated in the operation manual and press the  $\blacktriangledown$  key to go to the last screen to enter the service menu (this is only possible if the unit is off).
- 2 Enter the correct password using the  $\blacktriangledown$  and  $\blacktriangleleft$  keys. The password can be found in the service manual.
- 3 Press  $\blacktriangleleft$  to confirm the password and enter the service menu.
- 4 Go to the screen which contains the parameter to be modified by using the  $\blacktriangledown$  and  $\blacktriangleleft$  keys.
- 5 Position the cursor behind the parameter to be modified using the  $\blacktriangleleft$  key.
- 6 Select the appropriate setting using the  $\blacktriangledown$  and  $\blacktriangleleft$  keys.
- 7 Press  $\blacktriangleleft$  to confirm the modification. When the modification has been confirmed, the cursor switches to the next parameter which can now be configured.
- 8 Place the cursor in the top left corner of the screen when you are finished changing the parameters on this screen.
- 9 Repeat from instruction 4 onwards to modify other parameters.

### Setting of the minimum outlet water temperature

It is possible to change the minimum outlet water temperature (MIN. OUTWATER) in the service menu. Before lowering the minimum outlet water temperature:

- Make sure that sufficient glycol is added to the water system according to the table.
- Make sure that the low pressure safety is lowered according to the table.

	minimum outlet water (MIN. OUTWATER)			
	2°C	0°C	-5°C	-10°C
Weight of ethylene glycol (%)	10	20	30	40
Weight of propylene glycol (%)	15	25	35	40
Low pressure setting (bar)	1.3	1.1	0.6	0.2



Improper setting of the minimum outlet water temperature can result in severe damage of the equipment.

### Defining a unit in a setup of a DICN system

Change the setting of MS OPTION to Y on each unit.

### Setting the password for safety reset

To avoid resetting of safeties by unqualified persons, the user password is asked by default when resetting a safety.

This password however can be changed to SERVICE PASSWORD or to NONE.

#### NOTE



Since inadequate resetting of safeties can damage the machine, it is advised to keep the default setting of USER PASSWORD.

### Setting of compressor running hours

When the displayed running hours do not comply with the actual running hours of the compressor it is possible to change the running hours to comply.

## Defining of the changeable digital/analog inputs and outputs

Besides locked inputs and outputs there are a number of changeable inputs and outputs of which the function can be chosen from several possibilities.

Possible functions for changeable digital inputs are:

- NONE: no function is appointed to the changeable digital input.
- STATUS: no function is appointed to the changeable digital input, but the input status can be read in the "input/output" menu.
- DUAL SETPOINT: to switch between setpoints.
- REMOTE ON/OFF: to remotely switch the unit on or off.
- CAP. LIM 1/2/3/4: to limit the capacity of the unit to the entered values.

Possible functions for the changeable digital output are:

- NONE (OPEN): no function is appointed to the changeable digital output.
- 1 (CLOSED): no function is appointed to the changeable digital output, but the output is closed.
- 2ND EVAP PUMP: can be used to steer a second evaporator pump.
- 100% CAPACITY: indicates when the unit is working at 100%.
- FREE COOLING: to control a 3-way water valve when the unit is working in free cooling state.

Possible configurations for the changeable analog input are:

- NONE: no function is appointed to the changeable analog input.
- SETP. SIGN. 0/1V:
- SETP. SIGN. 0/10V:
- SETP. SIGN. 0/20mA:
- SETP. SIGN. 4/20mA:

This allows the user to define a setpoint in function of an analog input as mentioned above. Refer to "Defining the setpoint signal setting" on page 7.

- MS OUTL WATER E: to control the leaving water temperature of a DICN system.

### Defining the setpoint signal setting

The setpoint signal is used to change the setpoint by an external analog input signal on a stand alone unit or on Slave 1 in a DICN system.

#### Example

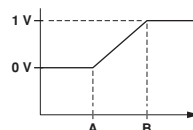
in setpoints menu

```
→ > INLSETP1 E: 12.0°C
  INLSETP2 E: 12.0°C
  OUTLSETP1 E: 07.0°C
  OUTLSETP2 E: 07.0°C
```

in service menu

```
→ ↵ CHANG. INP/OUTPUTS
  A11: SETP. SIGN: 0/1V
  → MAX SETP. DIF: 5.0°C
```

**Remark:** MAX SETP. DIF is only available when input SETP. SIGN (0/1V, 0/10V, 0/20mA or 4/20mA) is selected.



Result

A at 0 V → 12.0°C

B at 1 V → 12.0°C + 5.0°C = 17.0°C

Display in readout menu

INLSETP1 E: 12.0°C

INLSETP1 E: 17.0°C

---

## Setting of the probe offset

---

It is possible to enter a correction value for certain measured temperatures (inlet water evaporator temperature and mixed outlet water evaporator temperature). This in order to correct a possible measurement fault. The default value of the probe offset, is equal to 0.

---

## Steering the pump manually

---

There is the possibility to turn the pump on or off manually. This means that when the unit is off the pump can also be turned on at any time to check the pump.

---

## Defining the BMS settings

---

The BMS parameters allowing communication between the unit and the supervisory system can be modified with the **BMS SETTINGS** and the **BMSBOARD SETTINGS** screen of the service menu. The BMS parameters are:

**BMS SETTINGS** screen:

- **BMS CONTROL ALLOWED**: if set to Y (yes), the unit can be commanded and configured from a supervisory system. If set to N (no), the supervisory system can only read out values but cannot modify them.
- **BMS ADDR. PCB 1/2**: used to address the PCB.
- **PROTOCOL**: indicates the communication protocol. If the optional gateway is used to connect the units to a supervisory system, the protocol is CAREL.

**BMSBOARD SETTINGS** screen:

- **SER. BOARD**: indicates the type of serial connection. The default is set to RS485.
- **BAUD RATE**: indicates the speed of communication. The default setting of 19200 bps must be used when the optional gateway is connected.

---

## Defining the thermostat settings

---

Defining the thermostat settings for inlet and outlet water temperature of a, b and c can only be set in the service menu.

```
→STEP1 SERVICE MENU
A:0.8 B:0.5 C:0.2°C
INLDIFF:0.5°C
```

To define the thermostat settings of the inlet water temperature.

## HOW TO CONTINUE

After installation and connection of the packaged air-cooled water chiller, the complete system should be checked and tested as described in "Checks before initial start-up" in the operation manual supplied with the unit.

Fill out the brief operation instructions form and fix it visibly near the operating site of the refrigeration system.

# ANNEX I

## Installation examples for a DICN configuration

### INTRODUCTION

This annex introduces 3 installation examples to help you set up your Daikin Integrated Chiller Network or DICN configuration.

#### Defining a unit in a setup of a DICN system

Change the setting of MS\_OPTION to Y on each unit.

### EXAMPLES

#### Field wiring and wiring parts table



All field wiring and components must be installed by a licensed electrician and must comply with relevant European and national regulations.

The field wiring must be carried out in accordance with the wiring diagram supplied with the unit and instructions given below.

Be sure to use a dedicated power circuit. Never use a power supply shared by another appliance.

All customized settings must be done by a licensed technician.

.....	Field wiring
-----	Earth wiring
●	Terminal on the unit
F1~F20	Fuses
K1P~K4P	Pump contact (S9L on main wiring diagram)
L1,L2,L3,N	Main supply terminals
M1P~M5P	Pump motor
R8T	Sensor for common leaving water in a DICN system (EKCLWS)
R9T	Sensor for secondary circuit
S1S	Manual switch for pump of master unit
S6S (M,S3)	Remote start/stop switch
S10S	Dual setpoint selection switch
Y1S	3-way valve

#### Example 1: Single ring system with 1 pump

Figure 1 shows the system configuration, field wiring and terminals for field wiring of this example.

##### Purpose

Purpose of this system is to deliver a constant water flow at a constant temperature to a particular load. One unit, slave 3 (S3), is kept as a standby unit.

##### Setup

- The system is controlled on leaving water temperature. It is required to install the additional sensor R8T (EKCLWS) in the mixed water outlet and to connect it to the PCB of the master unit.
- The pump keeps running as long as 1 of the units is ON. After switching OFF all units, the pump runs for a time indicated by the PUMPLAG setting.
- Slave 3 (S3) is configured to operate when its remote start/stop switch S6S (S3) is pushed by the operator.
- Slave 1 (S1), slave 2 (S2) and the master unit (M) are switched ON or OFF using the remote start/stop switch S6S (M) which is connected to the master unit.
- The setpoint can be switched from OUTLETSETP1 to OUTLETSETP2 using the dual setpoint selection switch S10S which is connected to the master unit.

##### NOTE



- K\*P can also be a 24 V DC or 230 V AC contactor.
- The additional sensor R8T (EKCLWS) must be connected directly to the PCB of the master unit.

##### Parameter settings of the units

Usersettings menu:

	Slave 3	Slave 2	Slave 1	Master
MODE:	DISCONNECT ON/OFF	NORMAL	NORMAL	NORMAL
PUMP ON IF:	UNIT ON	UNIT ON	UNIT ON	UNIT ON

Changeable inputs/outputs must be defined as follows:

Service setting menu:

	Slave 3	Slave 2	Slave 1	Master
Terminal 76-78 S10S DI1	NONE	NONE	NONE	DUAL SETPOINT
Terminal 76-79 S6S DI2	REMOTE ON/OFF	NONE	NONE	REMOTE ON/OFF
Terminal 76-85 DI3	NONE	NONE	NONE	NONE
Terminal 76-86 DI4	NONE	NONE	NONE	NONE
Terminal 8T+8T-R8T AI1	NONE	NONE	NONE	MS OUTL WATER E

##### Remark

Slave 3 can be configured to start up automatically if:

- 1 of the other units is in alarm or;
- all other units are running on full capacity and the setpoint is not reached yet.

To have your slave 3 unit act this way, set its mode to STANDBY. In this case, S6S (S3) has no function.

## Example 2: Single ring system with separate pumps

Figure 2 shows the system configuration, field wiring and terminals for field wiring of this example.

### Purpose

Purpose of this system is to deliver a constant water flow at a constant temperature to a particular load. One unit, slave 3 (S3), is kept as a standby unit.

### Setup

- The system is controlled on leaving water temperature. It is required to install the additional sensor R8T (EKCLWS) in the mixed water outlet and to connect it to the PCB of the master unit.
- Pump 1, pump 2 and pump 3 keep running as long as the master unit, slave 1 or slave 2 are ON. Pump 4 only starts running if slave 3 is switched ON. After switching OFF the units, the pumps run for a time indicated by the PUMPLAG setting.
- Slave 3 (S3) is configured to operate when its remote start/stop switch S6S (S3) is pushed by the operator.
- Slave 1 (S1), slave 2 (S2) and the master unit (M) are switched ON or OFF using the remote start/stop switch S6S (M) which is connected to the master unit.
- The setpoint can be switched from OUTLETSETP1 to OUTLETSETP2 using the dual setpoint selection switch S10S which is connected to the master unit.

**NOTE** ■ K\*P can also be a 24 V DC or 230 V AC contactor.



- The additional sensor R8T (EKCLWS) must be connected directly to the PCB of the master unit.

### Parameter settings of the units

Usersettings menu:

	Slave 3	Slave 2	Slave 1	Master
MODE:	DISCONNECT ON/OFF	NORMAL	NORMAL	NORMAL
PUMP ON IF:	UNIT ON	UNIT ON	UNIT ON	UNIT ON

Changeable inputs/outputs must be defined as follows:

Service setting menu:

	Slave 3	Slave 2	Slave 1	Master
Terminal 76-78 S10S DI1	NONE	NONE	NONE	DUAL SETPOINT
Terminal 76-79 S6S DI2	REMOTE ON/OFF	NONE	NONE	REMOTE ON/OFF
Terminal 76-85 DI3	NONE	NONE	NONE	NONE
Terminal 76-86 DI4	NONE	NONE	NONE	NONE
Terminal 8T+8T-R8T AI1	NONE	NONE	NONE	MS OUTL WATER E

### Remark

Slave 3 can be configured to start up automatically if:

- 1 of the other units is in alarm or;
- all other units are running on full capacity and the setpoint is not reached yet.

To have your slave 3 unit act this way, set its mode to **STANDBY**. In this case, S6S (S3) has no function.

## Example 3: Double ring system with several pumps

Figure 3 shows the system configuration, field wiring and terminals for field wiring of this example.

### Purpose

Purpose of this system is to keep a buffer at a constant temperature and to feed a load from this buffer. One unit, slave 3 (S3), is kept as a standby unit.

### Setup

- The system is controlled on entering water temperature.
- The pumps of the slave units only run when their compressor is running (energy saving). After stopping the compressor, the pump runs for a time indicated by the PUMPLAG setting.
- The pump of the master unit must run continuously so as to sense the correct temperature.
- Slave 3 (S3) is configured to operate when its remote start/stop switch S6S (S3) is pushed by the operator.
- Slave 1 (S1), slave 2 (S2) and the master unit (M) are switched ON or OFF using the remote start/stop switch S6S (M) which is connected to the master unit.
- The setpoint can be switched from INLETSETP1 to INLETSETP2 using the dual setpoint selection switch S10S which is connected to the master unit.

**NOTE** K\*P can also be a 24 V DC or 230 V AC contactor.



### Parameter settings of the units

Usersettings menu:

	Slave 3	Slave 2	Slave 1	Master
MODE:	DISCONNECT ON/OFF	NORMAL	NORMAL	NORMAL
PUMP ON IF:	COMPR ON	COMPR ON	COMPR ON	COMPR ON

Changeable inputs/outputs must be defined as follows:

Service setting menu:

	Slave 3	Slave 2	Slave 1	Master
Terminal 76-78 S10S DI1	NONE	NONE	NONE	DUAL SETPOINT
Terminal 76-79 S6S DI2	REMOTE ON/OFF	NONE	NONE	REMOTE ON/OFF
Terminal 76-85 DI3	NONE	NONE	NONE	NONE
Terminal 76-86 DI4	NONE	NONE	NONE	NONE
Terminal 8T+8T-R8T AI1	NONE	NONE	NONE	NONE

### Remark

Slave 3 can be configured to start up automatically if:

- 1 of the other units is in alarm or;
- all other units are running on full capacity and the setpoint is not reached yet.

To have your slave 3 unit act this way, set its mode to **STANDBY**. In this case, S6S (S3) has no function.

# NOTES

# BRIEF OPERATION INSTRUCTIONS

## EWAP-MBYNN Packaged air-cooled water chillers

Equipment supplier: \_\_\_\_\_

Service department: \_\_\_\_\_

.....  
 .....  
 .....

.....  
 .....  
 .....

Phone:.....

Phone:.....

### EQUIPMENT TECHNICAL DATA

Manufacturer	: DAIKIN EUROPE .....	Power supply (V/Ph/Hz/A)	: .....
Model	: .....	Maximum high pressure	: .....29 bar
Serial Number	: .....	Charging weight (kg) R407C	: .....
Year of construction	: .....		

### START-UP AND SHUT DOWN

- Start-up by switching on the circuit breaker of the power circuit. The operation of the water chiller is then controlled by the Digital Display Controller.
- Shut-down by switching off the controller and the circuit breaker of the power circuit.

#### WARNINGS

**Emergency shut down** : Switch off the **circuit breaker** located on .....

.....

.....

**Air inlet and outlet** : Always keep the air inlet and outlet free to obtain the maximum cooling capacity and to prevent damage to the installation.

**Refrigerant charge** : Use refrigerant R407C only.

**First aid** : In case of injuries or accidents immediately inform:



- **Company management** : Phone .....
- **Emergency physician** : Phone .....
- **Fire service** : Phone .....



